

TABLE OF CONTENTS

DIVISION		PAGE
DIVISION 1 – GENERAL REQUIREMENTS (BROAD SCOPE)	2	
01019	CONTRACT REQUIREMENTS	2
01039	COORDINATION AND MEETING REQUIREMENT	4
01300	SUBMITTAL REQUIREMENTS	7
01400	QUALITY CONTROL REQUIREMENTS	10
01500	CONSTRUCTION FACILITIES AND TEMPORARY CONTROL REQUIREMENTS	12
01600	MATERIAL AND EQUIPMENT REQUIREMENT	14
01700	CONTRACT CLOSEOUT REQUIREMENT	16
DIVISION 2 - SITEWORK	17	
02220	EXCAVATING, BACKFILLING AND COMPACTING	18
DIVISION 3 - CONCRETE	23	
03100	CONCRETE FORMWORK	23
03200	CONCRETE REINFORCEMENT	26
03300	CAST-IN-PLACE CONCRETE	28
03346	CONCRETE FLOOR FINISHING	32
03370	CONCRETE CURING	34
DIVISION 7 - THERMAL AND MOISTURE PROTECTION	35	
07900	JOINT SEALERS	35
DIVISION 13 - SPECIAL CONSTRUCTION	38	
13120	PRE-ENGINEERED FABRIC STRUCTURE	38

CONTRACT REQUIREMENTS

PART 1 GENERAL

1.1 SCHEDULE OF VALUES

- A. Submit a printed schedule on Contractor's standard form. Electronic media printout will be considered.
- B. Submit Schedule of Values in duplicate within 20 days after date of Owner-Contractor Agreement.
- C. Revise schedule to list approved Change Orders, with each Application For Payment.

1.2 APPLICATIONS FOR PAYMENT

- A. Submit four copies of each application on Contractor's electronic media driven form.
- B. Content and Format: Utilize Schedule of Values for listing items in Application for Payment.
- C. Payment Period: 30 days.
- D. Include an updated construction progress schedule.
- E. Certified payroll records.

1.3 CHANGE PROCEDURES

- A. The Architect/Engineer/Designer may issue a Notice of Change that includes a detailed description of a proposed change with supplementary or revised Drawings and specifications, a change in Contract Time for executing the change with a stipulation of any overtime work required.
- B. The Contractor may propose changes by submitting a request for change to the Architect/Engineer/Designer describing the proposed change and its full effect on the Work. Include a statement describing the reason for the change, the effect on the Contract Sum/Price and Contract Time, and a statement describing the effect on Work by the MoDOT District or other Contractors.
- C. Stipulated Sum/Price Change Order: Based on Notice of Change and Contractor's fixed price quotation or Contractor's request for a Change Order as approved by Architect/Engineer/Designer.
- D. Construction Change Directive: Architect/Engineer/Designer may issue a directive instructing the Contractor to proceed with a change in the Work, for subsequent inclusion in a Change Order. Document will describe changes in the Work, and designate method of determining any change in Contract Sum/Price or Contract Time. Promptly execute the change.
- E. Time and Material Change Order: Submit itemized account and supporting data after completion of change, within time limits indicated in the Conditions of the Contract. Architect/Engineer/Designer will determine the change allowable in Contract Sum/Price and Contract Time as provided in the Contract Documents.
- F. Maintain detailed records of work done on Time and Material basis. Provide full information required for evaluation of proposed changes, and to substantiate costs for changes in the Work.

- G. Execution of Change Orders: Architect/Engineer/Designer will issue Change Orders for signatures of parties as provided in the Conditions of the Contract.

1.4 DEFECT ASSESSMENT

- A. Replace the Work, or portions of the Work, not conforming to specify requirements.
- B. If, in the opinion of the Architect/Engineer/Designer, it is not practical to remove and replace the Work, the Architect/Engineer/Designer will direct an appropriate remedy or adjust payment.

1.5 ALTERNATIVES

- A. Accepted Alternatives will be identified in Owner-Contractor Agreement.

END OF SECTION

COORDINATION AND MEETING REQUIREMENT

PART 1 GENERAL

1.1 COORDINATION AND PROJECT CONDITIONS

- A. Coordinate scheduling, submittals, and Work of the various sections of the Project Manual to ensure efficient and orderly sequence of installation of interdependent construction elements.
- B. Verify utility requirements and characteristics of operating equipment are compatible with building utilities. Coordinate work of various sections having interdependent responsibilities for installing, connecting to and placing in service, such equipment.
- C. Coordinate space requirements, supports, and installation of mechanical and electrical Work, which are indicated diagrammatically on Drawings. Follow routing shown for pipes, ducts, and conduit, as closely as practicable; place runs parallel with lines of building. Utilize spaces efficiently to maximize accessibility for other installations, for maintenance, and for repairs.
- D. In finished areas, except as otherwise indicated, conceal pipes, ducts and wiring within the construction. Coordinate locations of fixtures and outlets with finish elements.
- E. Coordinate completion and clean up of Work of separate sections in preparation for Completion.
- F. After Owner occupancy of premises, coordinate access to site for correction of defective Work and Work not in accordance with Contract Documents, to minimize disruption of Owner's activities.

1.2 PRECONSTRUCTION MEETING

- A. Architect/Engineer/Designer will schedule a meeting after Notice of Award.
- B. Attendance Required: District engineer or representative, Architect/Engineer/Designer and Contractor.
- C. Record minutes and distribute copies within 5 days after meeting to participants, with two copies to District Engineer, Architect/Engineer/Designer, participants and those affected by decisions made.

1.3 SITE MOBILIZATION MEETING

- A. Architect/Engineer/Designer will schedule a meeting at the Project site prior to Contractor occupancy.
- B. Architect/Engineer/Designer will record minutes and distributes copies within 5 days after meeting to participants, with two copies to Architect/Engineer/Designer, participants and those affected by decisions made.

1.4 PROGRESS MEETINGS

- A. Schedule and administer meetings throughout progress of the Work at when arranged by Architect/Engineer/Designer.
- B. Architect/Engineer/Designer will make arrangements for meetings, prepare agenda with copies for participants, and preside at meetings.
- C. Attendance Required: Job superintendent, major Subcontractors and suppliers, District engineer representative, Architect/Engineer/Designer, as appropriate to agenda topics for each meeting.

- D. Agenda:
 - 1. Review of Work progress.
 - 2. Field observations, problems, and decisions.
 - 3. Identification of problems, which impede planned progress.
 - 4. Maintenance of progress schedule.
 - 5. Corrective measures to regain projected schedules.
 - 6. Coordination of projected progress.
 - 7. Effect of proposed changes on progress schedule and coordination.
- E. Record minutes and distributes copies within 5 days after meeting to participants and those affected by decisions made.

1.5 PREINSTALLATION MEETING

- A. When required in individual specification sections, convene a pre-installation meeting at the site prior to commencing work of the section.
- B. Notify Architect/Engineer/Designer seven days in advance of meeting date.
- C. Prepare agenda and preside at meeting:
 - 1. Review conditions of installation, preparation and installation procedures.
 - 2. Review coordination with related work.
- D. Record minutes and distributes copies within 5 days after meeting to participants and those affected by decisions made.

PART 2 PRODUCTS

Not used

PART 3 EXECUTION

3.1 CUTTING AND PATCHING

- A. Employ skilled and experienced installer to perform cutting and patching.
- B. Submit written request in advance of cutting or altering elements, which affect:
 - 1. Structural integrity of element.
 - 2. Integrity of weather-exposed or moisture-resistant elements.
 - 3. Work of Owner or separate contractor.
- C. Execute cutting, fitting, and patching to complete Work, and to:
 - 1. Uncover Work to install or correct ill-timed Work.
 - 2. Remove and replace defective and non-conforming Work.
 - 3. Provide openings in elements of Work for penetrations of mechanical and electrical Work.
- D. Cut masonry and concrete materials using masonry saw or core drill.
- E. Fit Work tight to pipes, sleeves, ducts, conduit and other penetrations through surfaces.
- F. Maintain integrity of wall, ceiling, or floor construction; completely seal voids.
- G. Refinish surfaces to match adjacent finishes. For continuous surfaces, refinish to nearest intersection; for an assembly, refinish entire unit.
- H. Identify hazardous substances or conditions exposed during the Work to the Architect/Engineer/Designer for decision or remedy.

3.2 ALTERATION PROJECT PROCEDURES

- A. Materials: As specified in Product sections; match existing Products and work for patching and extending work.
- B. Close openings in exterior surfaces to protect existing work from weather and extremes of temperature and humidity.
- C. When finished surfaces are cut so that a smooth transition with new Work is not possible, terminate existing surface along a straight line at a natural line of division and submit recommendation to Architect/Engineer/Designer for review.
- D. Patch or replace portions of existing surfaces that are damaged, lifted, discolored or showing other imperfections.
- E. Finish surfaces as specified in individual Product sections.

END OF SECTION

SUBMITTAL REQUIREMENTS

PART 1 GENERAL

1.1 REFERENCES

- A. AGC Associated General Contractors of America publication "The Use of CPM in Construction - A Manual for General Contractors and the Construction Industry".

1.2 SUBMITTAL PROCEDURES

- A. Submit five (5) hard copies of each submittal with Architect/Engineer/Designer accepted form.
- B. Identify Project, Contractor, Subcontractor or supplier; pertinent drawing and detail number and specification section number, as appropriate.
- C. Apply Contractor's stamp, signed or initialed certifying that review, approval, verification of Products required, field dimensions, adjacent construction Work and coordination of information is in accordance with the requirements of the Work and Contract Documents.
- D. Schedule submittals to expedite the Project, and deliver to Architect/Engineer/Designer at business address. Coordinate submission of related items.
- E. For each submittal for review, allow 15 days excluding delivery time to and from the contractor.
- F. Identify variations from Contract Documents and Product or system limitations, which may be detrimental to successful performance of the completed Work.
- G. Submittals not requested will not be recognized or processed.

1.3 CONSTRUCTION PROGRESS SCHEDULES

- A. Submit initial schedule in duplicate within 15 days after date established in Notice to Proceed.
- B. Revise and resubmit as required.
- C. Submit revised schedules with each Application for Payment, identifying changes since previous version.
- D. Submit a horizontal bar chart with separate line for each major portion of Work or operation, identifying first workday of each week.

1.4 PROPOSED PRODUCTS LIST

- A. Within 15 days after date of Notice to Proceed, submit list of major products proposed for use, with name of manufacturer, trade name and model number of each product.
- B. For products specified only by reference standards, give manufacturer, trade name, model or catalog designation and reference standards.

1.5 PRODUCT DATA

- A. Product Data for Review:
 - 1. Submitted to Architect/Engineer/Designer for review for the limited purpose of checking for conformance with information given and the design concept expressed in the contract documents.
 - 2. After review, provide copies and distribute in accordance with SUBMITTAL PROCEDURES article above and for record documents purposes described in Section 01700 - CONTRACT CLOSEOUT.
- B. Product Data for Information:
 - 1. Submitted for the Architect/Engineer/Designer's knowledge as contract administrator or for the Owner.

- C. Product Data for Project Closeout:
 - 1. Submitted for the Owner's benefit during and after project completion.
- D. Submit the number of copies, which the Contractor requires, plus two copies that will be retained by the Architect/Engineer/Designer.
- E. Mark each copy to identify applicable products, models, options and other data. Supplement manufacturers' standard data to provide information specific to this Project.
- F. After review distribute in accordance with the Submittal Procedures article above and provide copies for record documents described in Section 01700 - CONTRACT CLOSEOUT.

1.6 SHOP DRAWINGS

- A. Shop Drawings for Review:
 - 1. Submit five (5) hard copies to Architect/Engineer/Designer for review for the limited purpose of checking for conformance with information given and the design concept expressed in the contract documents.
 - 2. After review, produce copies and distribute in accordance with SUBMITTAL PROCEDURES article above and for record documents purposes described in Section 01700 - CONTRACT CLOSEOUT.
- B. Shop Drawings for Information:
 - 1. Submitted for the Architect/Engineer/Designer's knowledge as contract administrator or for the Owner.
- C. Shop Drawings For Project Closeout:
 - 1. Submitted for the Owner's benefit during and after project completion.
- D. Indicate special utility and electrical characteristics, utility connection requirements and location of utility outlets for service for functional equipment and appliances.
- E. Submit in the form of one reproducible transparency and one opaque reproduction.

1.7 SAMPLES

- A. Samples for Review:
 - 1. Submitted to Architect/Engineer/Designer for review for the limited purpose of checking for conformance with information given and the design concept expressed in the contract documents.
 - 2. After review, produce duplicates and distribute in accordance with SUBMITTAL PROCEDURES article above and for record documents purposes described in Section 01700 - CONTRACT CLOSEOUT.
- B. Samples for Information:
 - 1. Submitted for the Architect/Engineer/Designer's knowledge as contract administrator or for the Owner.
- C. Samples for Selection:
 - 1. Submitted to Architect/Engineer/Designer for aesthetic, color, or finish selection.
 - 2. Submit samples of finishes for Architect/Engineer/Designer selection.
 - 3. After review, produce duplicates and distribute in accordance with SUBMITTAL PROCEDURES article above and for record documents purposes described in Section 01700 - CONTRACT CLOSEOUT.

1.8 DESIGN DATA

- A. Submit for the Architect/Engineer/Designer's knowledge as contract administrator or for the Owner.
- B. Submit for information for the limited purpose of assessing conformance with information given and the design concept expressed in the contract documents.

1.9 TEST REPORTS

- A. Submit for the Architect/Engineer/Designer's knowledge as contract administrator or for the Owner.
- B. Submit test reports for information for the limited purpose of assessing conformance with information given and the design concept expressed in the contract documents.

1.10 CERTIFICATES

- A. When specified in individual specification sections, submit certification by the manufacturer, installation/application subcontractor, or the Contractor to Architect/Engineer/Designer, in quantities specified for Product Data.
- B. Indicate material or Product conforms to or exceeds specified requirements. Submit supporting reference data, affidavits and certifications as appropriate.
- C. Certificates may be recent or previous test results on material or Product but must be acceptable to Architect/Engineer/Designer.

1.11 MANUFACTURER'S INSTRUCTIONS

- A. When specified in individual specification sections, submit printed instructions for delivery, storage, assembly, installation, and start-up, adjusting and finishing, to Architect/Engineer/Designer for delivery to owner in quantities specified for Product Data.
- B. Indicate special procedures, perimeter conditions requiring special attention and special environmental criteria required for application or installation.
- C. Refer to Section 01400 - Quality Control, Manufacturers' Field Services article.

1.12 MANUFACTURER'S FIELD REPORTS

- A. Submit reports for the Architect/Engineer/Designer's benefit as contract administrator or for the Owner.
- B. Submit for information for the limited purpose of assessing conformance with information given and the design concept expressed in the contract documents.

1.13 ERECTION DRAWINGS

- A. Submit drawings for the Architect/Engineer/Designer's benefit as contract administrator or for the Owner.
- B. Submit for information for the limited purpose of assessing conformance with information given and the design concept expressed in the contract documents.
- C. Data indicating inappropriate or unacceptable Work may be subject to action by the Architect/Engineer/Designer or Owner.

END OF SECTION

QUALITY CONTROL REQUIREMENTS

PART 1 GENERAL

1.1 QUALITY ASSURANCE - CONTROL OF INSTALLATION

- A. Monitor quality control over suppliers, manufacturers, Products, services, site conditions and workmanship, to produce Work of specified quality.
- B. Comply with manufacturers' instructions, including each step in sequence.
- C. Should manufacturers' instructions conflict with Contract Documents, request clarification from Architect/Engineer/Designer before proceeding.
- D. Comply with specified standards as minimum quality for the Work except where more stringent tolerances, codes or specified requirements indicate higher standards or more precise workmanship.
- E. Perform Work by persons qualified to produce required and specified quality.
- F. Verify that field measurements are as indicated on shop drawings or as instructed by the manufacturer.
- G. Secure Products in place with positive anchorage devices designed and sized to withstand stresses, vibration, physical distortion, or disfigurement.

1.2 TOLERANCES

- A. Monitor fabrication and installation tolerance control of Products to produce acceptable Work. Do not permit tolerances to accumulate.
- B. Comply with manufacturers' tolerances. Should manufacturers' tolerances conflict with Contract Documents, request clarification from Architect/Engineer/Designer before proceeding.
- C. Adjust Products to appropriate dimensions; position before securing Products in place.

1.3 REFERENCES AND STANDARDS

- A. For Products or workmanship specified by association, trade or other consensus standards, comply with requirements of the standard, except when more rigid requirements are specified or are required by applicable codes.
- B. Conform to reference standard by date of issue current on date for receiving bids or date specified in the individual specification sections, except where a specific date is established by code.
- C. Neither the contractual relationships, duties or responsibilities of the parties in Contract nor those of the Architect/Engineer/Designer shall be altered from the Contract Documents by mention or inference otherwise in any reference document.

1.4 TESTING SERVICES

- A. Contractor to provide all testing services as called out in these specifications.
- B. Testing and source quality control may occur on or off the project site. Perform off-site testing as required by the Architect/Engineer/Designer or the Owner.
- C. Testing does not relieve Contractor to perform Work to contract requirements.
- D. Re-testing required because of non-conformance to specified requirements shall be performed by the same MoDOT personnel on instructions by the Architect/Engineer/Designer.

1.5 INSPECTION SERVICES

- A. Owner will employ MoDOT Personnel to perform inspection.
- B. Inspecting may occur on or off the project site. Perform off-site inspecting as required by the Architect/Engineer/Designer or the Owner.
- C. Inspecting does not relieve Contractor to perform Work to contract requirements.

1.6 MANUFACTURERS' FIELD SERVICES

- A. When specified in individual specification sections, require material or Product suppliers or manufacturers to provide qualified staff personnel to observe site conditions, conditions of surfaces and installation, quality of workmanship, start-up of equipment, test, adjust and the balancing of equipment as applicable and to initiate instructions when necessary.
- B. Report observations and site decisions or instructions given to applicators or installers that are supplemental or contrary to manufacturers' written instructions.
- C. Refer to Section 01300 - SUBMITTALS, MANUFACTURERS' FIELD REPORTS article.

PART 2 EXECUTION

2.1 EXAMINATION

- A. Verify that existing site conditions and substrate surfaces are acceptable for subsequent Work. Beginning new Work means acceptance of existing conditions.
- B. Verify that existing substrate is capable of structural support or attachment of new Work being applied or attached.

2.2 PREPARATION

- A. Clean substrate surfaces prior to applying next material or substance.
- B. Seal cracks or openings of substrate prior to applying next material or substance.
- C. Apply manufacturer required or recommended substrate primer, sealer or conditioner prior to applying any new material or substance in contact or bond.

END OF SECTION

CONSTRUCTION FACILITIES AND TEMPORARY CONTROL REQUIREMENTS

PART 1 GENERAL

1.1 TEMPORARY ELECTRICITY

- A. Cost: By Contractor; pay for temporary power service furnished by MoDOT.

1.2 TELEPHONE SERVICE

- A. Provide, maintain, and pay for telephone service to field office and Architect/Engineer/Designer's field office at time of project mobilization.

1.3 TEMPORARY WATER SERVICE

- A. Connect to existing water source as directed for construction operations at time of project mobilization.
- B. Contractor will reimburse Owner for water used in construction as agreed upon at time of project mobilization.

1.4 TEMPORARY SANITARY FACILITIES

- A. Provide and maintain required facilities and enclosures. Provide at time of project mobilization.

1.5 FENCING

- A. Construction: Use plastic mesh safety fencing or better.
- B. Provide 48" high fence around construction site; equip with vehicular and pedestrian gates with locks.

1.6 WATER CONTROL

- A. Grade site to drain. Maintain excavations free of water. Provide, operate and maintain pumping equipment.
- B. Protect site from puddling or running water. Provide water barriers as required to protect site from soil erosion.

1.7 EXTERIOR ENCLOSURES

- A. Provide temporary weather tight closure of exterior openings to accommodate acceptable working conditions and protection for Products, to allow for temporary heating and maintenance of required ambient temperatures identified in individual specification sections, and to prevent entry of unauthorized persons. Provide access doors with self-closing hardware and locks.

1.8 PROTECTION OF INSTALLED WORK

- A. Protect installed Work and provide special protection where specified in individual specification sections.
- B. Provide temporary and removable protection for installed Products. Control activity in immediate work area to prevent damage.
- C. Provide protective coverings at walls, projections, jambs, sills and soffits of openings.
- D. Protect finished floors, stairs, and other surfaces from traffic, dirt, wear, damage or movement of heavy objects, by protecting with durable sheet materials.

- E. Prohibit traffic or storage upon waterproofed or roofed surfaces. If traffic or activity is necessary, obtain recommendations for protection from waterproofing or roofing material manufacturer.
- F. Prohibit traffic from landscaped areas.

1.9 SECURITY

- A. Provide security and facilities to protect Work and existing facilities and Owner's operations from unauthorized entry, vandalism or theft.
- B. Coordinate with Owner's security program.

1.10 ACCESS ROADS

- A. Provide and maintain access to fire hydrants, free of obstructions.
- B. Provide means of removing mud from vehicle wheels before entering streets.
- C. Designated existing on-site roads may be used for construction traffic.

1.11 PROGRESS CLEANING AND WASTE REMOVAL

- A. Maintain areas free of waste materials, debris and rubbish. Maintain site in a clean and orderly condition.
- B. Remove debris and rubbish from pipe chases, plenums, attics, crawl spaces and other closed or remote spaces, prior to enclosing the space.
- C. Broom and vacuum clean interior areas prior to start of surface finishing and continue cleaning to eliminate dust.
- D. Collect and remove waste materials, debris and rubbish from site periodically and dispose off-site.
- E. Open free-fall chutes are not permitted. Terminate closed chutes into appropriate containers with lids.

1.12 FIELD OFFICES AND SHEDS

- A. Office: Weather tight, with lighting, electrical outlets, heating and ventilating equipment and equipped with drawing rack and drawing display table.
- B. Provide space for Project meetings, with table and chairs to accommodate 6 persons.

PART 2 PRODUCTS Not Used.

PART 3 EXECUTION Not Used.

END OF SECTION

MATERIAL AND EQUIPMENT REQUIREMENT

PART 1 GENERAL

1.1 PRODUCTS

- A. Do not use materials and equipment removed from existing premises, except as specifically permitted by the Contract Documents.
- B. Provide interchangeable components of the same manufacture for components being replaced.

1.2 TRANSPORTATION AND HANDLING

- A. Transport and handle Products in accordance with manufacturer's instructions.
- B. Promptly inspect shipments to ensure that Products comply with requirements, quantities are correct and products are undamaged.
- C. Provide equipment and personnel to handle Products by methods to prevent soiling, disfigurement or damage.

1.3 STORAGE AND PROTECTION

- A. Store and protect Products in accordance with manufacturers' instructions.
- B. Store with seals and labels intact and legible.
- C. Store sensitive Products in weather tight, climate controlled, enclosures in an environment favorable to Product.
- D. For exterior storage of fabricated Products, place on sloped supports above ground.
- E. Provide bonded off-site storage and protection when site does not permit on-site storage or protection.
- F. Cover Products subject to deterioration with impervious sheet covering. Provide ventilation to prevent condensation and degradation of Products.
- G. Store loose granular materials on solid flat surfaces in a well-drained area. Prevent mixing with foreign matter.
- H. Provide equipment and personnel to store Products by methods to prevent soiling, disfigurement or damage.
- I. Arrange storage of Products to permit access for inspection. Periodically inspect to verify Products are undamaged and are maintained in acceptable condition.

1.4 PRODUCT OPTIONS

- A. Products Specified by Reference Standards or by Description Only: Any Product meeting those standards or description is acceptable.
- B. Products Specified by Naming One or More Manufacturers: Products of manufacturers named and meeting specifications, no options or substitutions allowed.
- C. Products Specified by Naming One or More Manufacturers with a Provision for Substitutions: Submit a request for substitution for any manufacturer not named in accordance with the following article.

1.5 SUBSTITUTIONS

- A. Architect/Engineer/Designer will consider requests for Substitutions only within 15 days after date established in Notice to Proceed.
- B. Substitutions may be considered when a Product becomes unavailable through no fault of the Contractor.
- C. Document each request with complete data substantiating compliance of proposed Substitution with Contract Documents.
- D. A request constitutes a representation that the Contractor:
 - 1. Has investigated proposed Product and determined that it meets or exceeds the quality level of the specified Product.
 - 2. Will provide the same warranty for the Substitution as for the specified Product.
 - 3. Will coordinate installation and make changes to other Work that may be required for the Work to be complete with no additional cost to Owner.
 - 4. Waives claims for additional costs or time extension that may subsequently become apparent.
 - 5. Will reimburse Owner for review or redesign services associated with re-approval by authorities.
- E. Substitutions will not be considered when they are indicated or implied on shop drawing or product data submittals, without separate written request or when acceptance will require revision to the Contract Documents.
- F. Substitution Submittal Procedure:
 - 1. Submit three copies of request for Substitution for consideration. Limit each request to one proposed Substitution.
 - 2. Submit shop drawings, product data and certified test results attesting to the proposed Product equivalence. Burden of proof is on proposer.
 - 3. The Architect/Engineer/Designer will notify Contractor in writing of decision to accept or reject request.

PART 2

PRODUCTS

Not Used.

PART 3

EXECUTION

Not Used.

END OF SECTION

CONTRACT CLOSEOUT REQUIREMENT

PART 1 GENERAL

1.1 CLOSEOUT PROCEDURES

- A. Submit written certification that Contract Documents have been reviewed, Work has been inspected, and that Work is complete in accordance with Contract Documents and ready for Architect/Engineer/Designer's review.
- B. Provide submittals to Owner that is required by governing or other authorities.
- C. Submit final Application for Payment identifying total adjusted Contract Sum, previous payments and sum remaining due.
- D. Owner will occupy portions of the building as specified in Section 01010.
- E. Projects shall not be accepted by MoDOT until the vendor has completed all punch list items. The vendor will then have 30 days to submit all required paperwork necessary to close the project. Failure to submit the required paperwork within 30 days could result in the debarment or suspension of the contractor from future projects.

1.2 FINAL CLEANING

- A. Execute final cleaning prior to final project assessment. Clean interior and exterior glass, surfaces exposed to view; remove temporary labels, stains and foreign substances, polish transparent and glossy surfaces, vacuum carpeted and soft surfaces.
- B. Clean equipment and fixtures to a sanitary condition with cleaning materials appropriate to the surface and material being cleaned.
- C. Clean or replace filters of operating equipment used during construction and/or adjustment.
- D. Clean debris from roofs, gutters, downspouts and drainage systems.
- E. Clean site; sweep paved areas, rake clean landscaped surfaces.
- F. Remove waste and surplus materials, rubbish and construction facilities from the site.

1.3 ADJUSTING

- A. Adjust operating Products and equipment to ensure smooth and unhindered operation.

1.4 PROJECT RECORD DOCUMENTS

- A. Store record documents separate from documents used for construction.
- B. Record information concurrent with construction progress.
- C. Specifications: Legibly mark and record at each Product section description of actual Products installed, including the following:
 - 1. Manufacturer's name and product model and number.
 - 2. Product substitutions or alternates utilized.
 - 3. Changes made by Addenda and modifications.
- D. Record Drawings and Shop Drawings: Legibly mark each item to record actual construction including:
 - 1. Measured depths of foundations in relation to finish main floor datum.

2. Measured horizontal and vertical locations of underground utilities and appurtenances, referenced to permanent surface improvements.
 3. Measured locations of internal utilities and appurtenances concealed in construction, referenced to visible and accessible features of the Work.
 4. Field changes of dimension and detail.
 5. Details not on original Contract drawings.
- E. Submit documents to Architect/Engineer/Designer's with claim for final Application for Payment.

1.5 OPERATION AND MAINTENANCE DATA

- A. Submit data bound in 8-1/2 x 11 inch (A4) text pages, three D side ring binders with durable plastic covers.
- B. Prepare binder cover with printed title "OPERATION AND MAINTENANCE INSTRUCTIONS", title of project and subject matter of binder when multiple binders are required.
- C. Internally subdivide the binder contents with permanent page dividers, logically organized; with tab titling clearly printed under reinforced laminated plastic tabs.
- D. Submit 1 draft copy of completed volumes 15 days prior to final inspection. This copy will be reviewed and returned with Architect/Engineer/Designer comments. Revise content of all document sets as required prior to final submission.
- E. Submit two sets of revised final volumes, within 10 days after final inspection.

1.6 SPARE PARTS AND MAINTENANCE PRODUCTS

- A. Provide spare parts, maintenance, and extra Products in quantities specified individual specification sections.
- B. Deliver to Project site; obtain receipt prior to final payment.
- C. Examine system components at a frequency consistent with reliable operation. Clean, adjust and lubricate as required.
- D. Include systematic examination, adjustment, and lubrication of components. Repair or replace parts whenever required. Use parts produced by the manufacturer of the original component.
- E. Maintenance service shall not be assigned or transferred to any agent or Subcontractor without prior written consent of the Owner.

1.7 WARRANTIES

- A. Execute and assemble transferable warranty documents from Subcontractors, suppliers and manufacturers.
- B. Submit prior to final Application for Payment.
- C. For items of Work delayed beyond date of Final Completion, provide updated submittal within 10 days after acceptance, listing date of acceptance as start of the warranty period.

PART 2 PRODUCTS

Not Used.

PART 3 EXECUTION

Not Used.

END OF SECTION

EXCAVATING, BACKFILLING AND COMPACTING

PART 1 GENERAL

1.1 SUMMARY

- A. Excavate, backfill, compact, and grade the site to the elevations shown on the Drawings, as specified herein, and as needed to meet the requirements of the construction shown in the Contract Documents.
- B. Related work:
 - 1. Documents affecting work of this Section include, but are not necessarily limited to, General Conditions, Supplementary Conditions and Sections in Division 1 of these Specifications.

1.2 QUALITY ASSURANCE

- A. Use adequate numbers of skilled workmen who are thoroughly trained and experienced in the necessary crafts and who are completely familiar with the specified requirements and the methods needed for proper performance of the work of this Section.
- B. Use equipment adequate in size, capacity and numbers to accomplish the work of this Section in a timely manner.
- C. In addition to complying with requirements of governmental agencies having jurisdiction, comply with the directions of the MoDOT Inspector.

1.3 DELIVERY, STORAGE AND HANDLING

- A. Comply with pertinent provisions of Section 01600.

PART 2 PRODUCTS

2.1 SOIL MATERIALS

- A. Fill and backfill materials:
 - 1. Provide soil materials free from organic matter and deleterious substances, containing no rocks or lumps over 6" in greatest dimension, and with not more than 15% of the rocks or lumps larger than 2-3/8" in their greatest dimension.
 - 2. Fill material is subject to the approval of the MoDOT Inspector, and are those materials removed from excavations or imported from off-site borrow areas; predominantly granular, non-expansive soils free from roots and other deleterious matter.
 - 3. Do not permit rocks having a dimension greater than 1" in the upper 12" of fill or embankment.
 - 4. Cohesionless material used for structural backfill. Provide sand free from organic material and other foreign matter, and as approved by the MoDOT Inspector.
 - 5. Where granular base is called for under building slabs, provide aggregate complying with requirements of Section 03300 of these Specifications.

PART 3 EXECUTION

3.1 SURFACE CONDITIONS

- A. Examine the areas and conditions under which work of this Section will be performed. Correct conditions detrimental to timely and proper completion of the Work. Do not proceed until unsatisfactory conditions are corrected.

- B. Protection of persons and property:
 - 1. Barricade open holes and depressions occurring as part of the Work, and post warning lights on property adjacent to or with public access.
 - 2. Operate warning lights during hours from dusk to dawn each day and as otherwise required.
 - 3. Protect structures, utilities, sidewalks, pavements and other facilities from damage caused by settlement, lateral movement, washout and other hazards created by operations under this Section.
- C. Dewatering:
 - 1. Remove all water, including rainwater encountered during trench and sub-structure work to an approved location by pumps, drains and other approved methods.
 - 2. Keep excavations and site construction area free from water.
- D. Use means necessary to prevent dust becoming a nuisance to the public, to neighbors and to other work being performed on or near the site.
- E. Maintain access to adjacent areas at all times.

3.2 EXCAVATING

- A. Perform excavating of every type of material encountered within the limits of the Work to the lines, grades and elevations indicated and specified herein.
- B. Satisfactory excavated materials:
 - 1. Transport to and place in, fill or embankment areas within the limits of the Work.
- C. Unsatisfactory excavated materials:
 - 1. Excavate to a distance below grade as directed by the MoDOT Inspector and replace with satisfactory materials.
 - 2. Include excavation of unsatisfactory materials and replacement by satisfactory materials, as parts of the work of this Section.
- D. Surplus materials:
 - 1. Dispose of unsatisfactory excavated material, and surplus satisfactory excavated material, on as Directed by the Owner.
- E. Excavation of rock:
 - 1. Where rocks, boulders, granite, or similar material is encountered, and where such material cannot be removed or excavated by conventional earth moving or ripping equipment, take required steps to proceed with the general grading operations of the Work, and remove or excavate such material by means which will neither cause additional cost to the Owner nor endanger buildings or structures whether on or off the site.
 - 2. Do not use explosives without written permission from the Architect.
- F. Excavate and backfill in a manner and sequence that will provide proper drainage at all times.
- G. Unauthorized excavation:
 - 1. Unauthorized excavation consists of removal of materials beyond indicated subgrade elevations or dimensions without specific instruction from the Architect or the MoDOT Inspector.
 - 2. Under footings, foundations, or retaining walls:
 - a. Fill unauthorized excavations by extending the indicated bottom elevation of the footing or base to the excavation bottom, without altering the required top elevation.

- b. When acceptable to the soil engineer, lean concrete fill may be used to bring the bottom elevation to proper position.
 - 3. Elsewhere backfill and compact unauthorized excavations as specified for authorized excavations, unless otherwise directed by the soil engineer.
- H. Stability of excavations:
 - 1. Slope sides of excavations to 1:1 or flatter, unless otherwise directed by the MoDOT Inspector.
 - 2. Shore and brace where sloping is not possible because of space restrictions or stability of the materials being excavated.
 - 3. Maintain sides and slopes of excavations in a safe condition until completion of backfilling.
- I. Excavating for structures:
 - 1. Conform to elevations and dimensions shown within a tolerance of 0.10 ft, and extending a sufficient distance from footings and foundations to permit placing and removing concrete formwork, installation of services, other construction required and for inspection.
 - 2. In excavating for footings and foundations, take care not to disturb bottom of excavation:
 - a. Excavate by hand tools to final grade just before concrete is placed.
 - b. Trim bottoms to required lines and grades to leave solid base to receive concrete.
 - 3. Excavate for footings and foundations only after general site excavating, filling and grading are complete.
- J. Excavating for pavements:
 - 1. Cut surface under pavements to comply with cross sections, elevations and grades.
- K. Cold weather protection:
 - 1. Protect excavation bottoms against freezing when atmospheric temperature is less than 35 degrees F.

3.3 FILLING AND BACKFILLING

- A. General:
 - 1. For each classification listed below, place acceptable soil material in layers to required subgrade elevations.
 - 2. In excavations:
 - a. Use satisfactory excavated or borrowed materials.
 - 3. Under building slabs:
 - a. Use subbase materials.
 - 4. Under building slabs:
 - a. Use granular fill, if so called for on the Drawings, complying with aggregate acceptable under Section 03300 of these Specifications.
- B. Backfill excavations as promptly as progress of the Work permits, but not until completion of the following.
 - 1. Acceptance of construction below finish grade including, where applicable, dampproofing and waterproofing.
 - 2. Inspecting, testing, approving and recording locations of underground utilities.
 - 3. Removing concrete formwork.
 - 4. Removing shoring and bracing and backfilling of voids with satisfactory materials.
 - 5. Removing trash and debris.
 - 6. Placement of horizontal bracing on horizontally supported walls.
- C. Ground surface preparation:
 - 1. Remove vegetation, debris, unsatisfactory soil materials, obstructions and deleterious matter from ground surface prior to placement of fills.

2. Plow, strip, or break up sloped surfaces steeper than one vertical to four horizontal so that fill material will bond with existing surface.
 3. When existing ground surface has a density less than that specified under "compacting" for the particular area, break up the ground surface, pulverize, moisture-condition to the optimum moisture content and compact to required depth and percentage of maximum density.
- D. Placing and compacting:
1. Place backfill and fill materials in layers not more than 8" in loose depth.
 2. Before compacting, moisten or aerate each layer as necessary to provide the optimum moisture content.
 3. Compact each layer to required percentage of maximum density for area.
 4. Do not place backfill or fill material on surfaces that are muddy, frozen or containing frost or ice.
 5. Place backfill and fill materials evenly adjacent to structures, to required elevations.
 6. Take care to prevent wedging action of backfill against structures by carrying the material uniformly around the structure to approximately the same elevation in each lift.
 7. Where the construction includes basement or other underground walls having structural floors over them, do not backfill such walls until the structural floors are in place and have attained sufficient strength to support the walls.

3.4 GRADING

- A. General:
1. Uniformly grade the areas within limits of grading under this Section, including adjacent transition areas.
 2. Smooth the finished surfaces within specified tolerance.
 3. Compact with uniform levels or slopes between points where elevations are shown on the Drawings, or between such points and existing grades.
 3. Where a change of slope is indicated on the Drawings, construct a rolled transition section having a minimum radius of approximately 8'0", unless adjacent construction will not permit such a transition or if such a transition defeats positive control of drainage.
- B. Grading outside building lines:
1. Grade areas adjacent to buildings to achieve drainage away from the structures and to prevent ponding.
 2. Finish the surfaces to be free from irregular surface changes, and:
 - a. Shape the surface of areas scheduled to be under walks to line, grade and cross-section, with finished surface not more than 0.10 ft above or below the required subgrade elevation.
 - b. Shape the surface of areas scheduled to be under pavement to line, grade and cross-section, with finished surface not more than 0.05 ft above or below the required subgrade elevation.

3.5 COMPACTING

- A. Control soil compaction during construction to provide the minimum percentage of density specified for each area as determined according to ASTM D1557.
- B. Provide not less than the following maximum density of soil material compacted at optimum moisture content for the actual density of each layer of soil material in place and as approved by the MoDOT Inspector.
1. Structures:
 - a. Compact the top 8" of subgrade and each layer of fill material or backfill material at 90% of maximum density.

2. Lawn and unpaved areas:
 - a. Compact the top 8" of subgrade and each layer of fill material or backfill material at 90% of maximum density.
 - b. Compact the upper 12" of filled areas, or natural soils exposed by excavating, at 85% of maximum density.
 3. Walks:
 - a. Compact the top 8" of subgrade and each layer of fill material or backfill material at 90% of maximum density.
 4. Pavements:
 - a. Compact the top 8" of subgrade and each layer of fill material or backfill material at 90% of maximum density.
- C. Moisture control:
1. Where subgrade or layer of soil material must be moisture-conditioned before compacting, uniformly apply water to surface of subgrade or layer of soil material to prevent free water appearing on surface during or subsequent to compacting operations.
 2. Remove and replace or scarify and air dry, soil material that is too wet to permit compacting to the specified density.
 3. Soil material that has been removed because it is too wet to permit compacting may be stockpiled or spread and allowed to dry. Assist drying by disking, harrowing, or pulverizing until moisture content is reduced to a satisfactory value as determined by moisture-density relation tests approved by the MoDOT Inspector.

3.6 MAINTENANCE

- A. Protection of newly graded areas:
1. Protect newly graded areas from traffic and erosion, and keep free from trash and weeds;
 2. Repair and establish grades in settled, eroded and rutted areas to the specified tolerances.
- B. Where completed compacted areas are disturbed by subsequent construction operations or adverse weather, scarify the surface, reshape and compact to the required density prior to further construction.

END OF SECTION

03100

CONCRETE FORMWORK

PART 1 GENERAL

1.1 REFERENCES

- A. ACI 301 - Structural Concrete for Buildings.
- B. ACI 318 - Building Code Requirements for Reinforced Concrete.
- C. ACI 347 - Recommended Practice For Concrete Formwork.
- D. PS 1 - Construction and Industrial Plywood.

1.2 DESIGN REQUIREMENTS

- A. Design, engineer and construct formwork, shoring and bracing to conform to design and code requirements; concrete to conform to required shape, line and dimension.

1.3 SUBMITTALS

- A. Submit under provisions of Section 01300.
- B. Product Data: Provide data on void form materials and installation requirements.

1.3 QUALITY ASSURANCE

- A. Perform Work in accordance with ACI 347.

1.4 REGULATORY REQUIREMENTS

- A. Conform to applicable code for design, fabrication, erection and removal of formwork.

1.5 FIELD SAMPLES

- A. Provide under provisions of Section 01400. Coordinate with requirements stated in Section 03100 and 03300.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Deliver, store, protect and handle products to site under provisions of Section 01600.
- B. Deliver void forms and installation instructions in manufacturer's packaging.
- C. Store off ground in ventilated and protected manner to prevent deterioration from moisture.

1.7 COORDINATION

- A. Coordinate this Section with other Sections of work that require attachment of components to formwork.
- B. If formwork is placed after reinforcement resulting in insufficient concrete cover over reinforcement before proceeding, request instructions from Architect/Engineer.

PART 2 PRODUCTS

2.1 WOOD FORM MATERIALS

- A. Plywood: Douglas Fir species; grade B/B plyform class 1 or 2; sound undamaged sheets with clean, true edges.

- B. Lumber: Douglas Fir species; standard grade; with grade stamp clearly visible.

2.2 PREFABRICATED FORMS

- A. Preformed Steel Forms: Minimum 16 gage matched, tight fitting, stiffened to support weight of concrete without deflection detrimental to tolerances and appearance of finished surfaces.
- B. Pan Type: Steel of size and profile required.
- C. Tubular Column Type: Round, spirally wound laminated fiber material, surface treated with release agent, non-reusable, of sizes required.
- D. Void Forms: Moisture resistant treated paper faces, biodegradable, structurally sufficient to support weight of wet concrete mix until initial set; 2 inches thick.

2.3 FORMWORK ACCESSORIES

- A. Form Ties: Snap-off type, galvanized metal, fixed length, cone type, with waterproofing washer, free of defects that could leave holes larger than 1 inch in concrete surface.
- B. Form Release Agent: Colorless mineral oil which will not stain concrete, or absorb moisture, or impair natural bonding or color characteristics of coating intended for use on concrete.
- C. Dovetail Anchor Slot: Galvanized steel, 22 gauge thick, foam filled, release tape sealed slots, anchors for securing to concrete formwork.
- D. Flashing Reglets: Galvanized steel, 22 gage thick, longest possible lengths, with alignment splines for joints, foam filled, release tape sealed slots, anchors for securing to concrete formwork.
- E. Nails, Spikes, Lag Bolts, Through Bolts, Anchorages: Sized as required, of sufficient strength and character to maintain formwork in place while placing concrete.
- F. Waterstops: Rubber, minimum 1,750 p.s.i tensile strength, minimum 50 degrees F to plus 175 degrees F working temperature range, wide, maximum possible lengths, ribbed profile, preformed corner sections, heat welded jointing.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify lines, levels and centers before proceeding with formwork. Ensure that dimensions agree with drawings.

3.2 EARTH FORMS

- A. Earth forms are not permitted except for spread and column footings, which are to be square and free of debris.

3.3 ERECTION - FORMWORK

- A. Erect formwork, shoring and bracing to achieve design requirements, in accordance with ACI 301.
- B. Provide bracing to ensure stability of formwork. Shore or strengthen formwork subject to over stressing by construction loads.
- C. Arrange and assemble formwork to permit dismantling and stripping. Do not damage concrete during stripping. Permit removal of remaining principal shores.
- D. Align joints and make watertight. Keep form joints to a minimum.
- E. Obtain approval before framing openings in structural members that are not indicated on Drawings.
- F. Install void forms in accordance with manufacturer's recommendations. Protect forms from moisture or crushing.

3.4 APPLICATION - FORM RELEASE AGENT

- A. Apply form release agent on formwork in accordance with manufacturer's recommendations.
- B. Apply prior to placement of reinforcing steel, anchoring devices and embedded items.
- C. Do not apply form release agent where concrete surfaces will receive special finishes or applied coverings that are affected by agent. Soak inside surfaces of untreated forms with clean water. Keep surfaces coated prior to placement of concrete.

3.5 INSERTS, EMBEDDED PARTS, AND OPENINGS

- A. Provide formed openings where required for items to be embedded in passing through concrete work.
- B. Locate and set in place items which will be cast directly into concrete.
- C. Coordinate with work of other sections in forming and placing openings, slots, reglets, recesses, sleeves, bolts, anchors, other inserts and components of other Work.
- D. Install accessories in accordance with manufacturer's instructions, straight, level and plumb. Ensure items are not disturbed during concrete placement.
- E. Install water-stops continuous without displacing reinforcement. Heat seal joints watertight.
- F. Provide temporary ports or openings in formwork where required to facilitate cleaning and inspection. Locate openings at bottom of forms to allow flushing water to drain.
- G. Close temporary openings with tight fitting panels, flush with inside face of forms and neatly fitted so joints will not be apparent in exposed concrete surfaces.

3.6 FORM CLEANING

- A. Clean forms as erection proceeds, to remove foreign matter within forms.
- B. Clean formed cavities of debris prior to placing concrete.
- C. Flush with water or use compressed air to remove remaining foreign matter. Ensure that water and debris drain to exterior through clean-out ports.
- D. During cold weather, remove ice and snow from within forms. Do not use de-icing salts. Do not use water to clean out forms, unless formwork and concrete construction proceed within heated enclosure. Use compressed air or other means to remove foreign matter.

3.7 FORMWORK TOLERANCES

- A. Construct formwork to maintain tolerances required by ACI 301.

3.8 FIELD QUALITY CONTROL

- A. Inspect erected formwork, shoring, and bracing to ensure that work is in accordance with formwork design and that supports, fastenings, wedges, ties and items are secure.
- B. Do not reuse wood formwork more than 2 times for concrete surfaces to be exposed to view. Do not patch formwork.

3.9 FORM REMOVAL

- A. Do not remove forms or bracing until concrete has gained sufficient strength to carry its own weight and imposed loads.
- B. Loosen forms carefully. Do not wedge pry bars, hammers or tools against finish concrete surfaces scheduled for exposure to view.
- C. Store removed forms in manner that surfaces to be in contact with fresh concrete will not be damaged. Discard damaged forms.

END OF SECTION

CONCRETE REINFORCEMENT

PART 1 GENERAL

1.1 REFERENCES

- A. ACI 301 - Structural Concrete for Buildings.
- B. ACI 318 - Building Code Requirements For Reinforced Concrete.
- C. ACI SP-66 - American Concrete Institute - Detailing Manual.
- D. ACI 315-99 – Details and Detailing of Concrete Reinforcement.
- E. ANSI/ASTM A82 - Cold Drawn Steel Wire for Concrete Reinforcement.
- F. ANSI/ASTM A184 - Fabricated Deformed Steel Bar Mats for Concrete Reinforcement.
- G. ANSI/ASTM A185 - Welded Steel Wire Fabric for Concrete Reinforcement.
- H. ANSI/AWS D1.4 - Structural Welding Code for Reinforcing Steel.
- I. ASTM A615 - Deformed and Plain Billet Steel Bars for Concrete Reinforcement.
- J. AWS D12.1 - Welding Reinforcement Steel, Metal Inserts and Connections in Reinforced Concrete Construction.
- K. CRSI - Concrete Reinforcing Steel Institute - Manual of Standard Practice.
- L. CRSI - Placing Reinforcing Bars.

1.2 QUALITY ASSURANCE

- A. Perform Work in accordance with CRSI - Manual of Standard Practice & ACI 318.

1.3 COORDINATION

- A. Coordinate work under provisions of Section 01039.
- B. Coordinate with placement of formwork, formed openings and other Work.

PART 2 PRODUCTS

2.1 REINFORCEMENT

- A. Reinforcing Steel: ASTM A615, yield grade; deformed billet steel bars, unfinished.
- B. Reinforcing Steel Plain Bar and Rod Mats: ASTM A704, ASTM A615, Grade 60; steel bars or rods, unfinished.
- C. Stirrup Steel: ANSI/ASTM A82, unfinished.
- D. Welded Steel Wire Fabric: ASTM A815; in flat sheets.

2.2 ACCESSORY MATERIALS

- A. Tie Wire: Minimum gage annealed type.

- B. Chairs, Bolsters, Bar Supports, Spacers: Sized and shaped for strength and support of reinforcement during concrete placement conditions including load bearing pad on bottom to prevent vapor barrier puncture.
- C. Special Chairs, Bolsters, Bar Supports, Spacers Adjacent to Weather Exposed Concrete Surfaces: Plastic coated steel; size and shape as required.

2.3 FABRICATION

- A. Fabricate concrete reinforcing in accordance with CRSI Manual of Practice ACI SP-66.

PART 3 EXECUTION

3.1 PLACEMENT

- A. Place, support and secure reinforcement against displacement. Do not deviate from required position.
- B. Do not displace or damage vapor barrier.
- C. Accommodate placement of formed openings.
- D. Conform to applicable code for concrete cover over reinforcement.

END OF SECTION

03300

CAST-IN-PLACE CONCRETE

PART 1 GENERAL

1.1 REFERENCES

- A. ACI 301 - Structural Concrete for Buildings.
- B. ACI 302 - Guide for Concrete Floor and Slab Construction.
- C. ACI 304 - Recommended Practice for Measuring, Mixing, Transporting and Placing Concrete.
- D. ACI 305R - Hot Weather Concreting.
- E. ACI 306R - Cold Weather Concreting.
- F. ACI 318 - Building Code Requirements for Reinforced Concrete.
- G. ANSI/ASTM D994 - Preformed Expansion Joint Filler for Concrete (Bituminous Type).
- H. ANSI/ASTM D1190 - Concrete Joint Sealer, Hot-Poured Elastic Type.
- I. ANSI/ASTM D1751 - Preformed Expansion Joint Fillers for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Types).
- J. ANSI/ASTM D1752 - Preformed Sponge Rubber and Cork Expansion Joint Fillers for Concrete Paving and Structural Construction.
- K. ASTM C33 - Concrete Aggregates.
- L. ASTM C94 - Ready-Mixed Concrete.
- M. ASTM C150 - Portland cement.
- N. ASTM C260 - Air Entraining Admixtures for Concrete.

1.2 SUBMITTALS

- A. Submit under provisions of Section 01300.
- B. Product Data: Provide data on joint devices, attachment accessories and admixtures.

1.3 QUALITY ASSURANCE

- A. Perform Work in accordance with ACI 301.

1.4 COORDINATION

- A. Coordinate work under provisions of Section 01039.
- B. Coordinate the placement of joint devices with erection of concrete formwork and placement of form accessories.

PART 2 PRODUCTS

2.1 CONCRETE MATERIALS

- A. Cement: ASTM C150, Type I - Normal, Type II - Moderate, Type V - Sulfate Resistant.
- B. Fine and Coarse Aggregates: ASTM C33.
- C. Water: Clean and not detrimental to concrete.

2.2 ADMIXTURES

- A. Air Entrainment: ASTM C260.

2.3 ACCESSORIES

- A. Bonding Agent: Polymer resin emulsion.
- B. Vapor Barrier: thick clear polyethylene film.
- C. Non-Shrink Grout: Premixed compound consisting of non-metallic aggregate, cement, water reducing and plasticizing agents; capable of developing minimum compressive strength of 2,400 psi in 48 hours and 7,000 psi in 28 days.

2.4 JOINT DEVICES AND FILLER MATERIALS

- A. Joint Filler Type A: ASTM D1751; ASTM D994; Asphalt impregnated fiberboard or felt, 1/2" thick; tongue and groove profile.
- B. Joint Filler Type B: ASTM D1752; Closed cell polyvinyl chloride foam, resiliency recovery of 95 percent if not compressed more than 50 percent of original thickness.
- C. Joint Filler Type C; ASTM D1752; Pre-molded sponge rubber fully compressible with recovery rate of minimum 95 percent.
- D. Expansion Joint Devices: ASTM B221 alloy, extruded aluminum; resilient filler strip with a Shore A hardness of 35 to permit plus or minus 25 percent joint movement with full recovery; extruded aluminum cover plate, of longest manufactured length at each location, flush Mounted, color as selected.
- E. Sealant: ASTM D1190; polymer based asphalt or coal tar and rubber compound.

2.5 FIBEROUS REINFORCEMENT

- A. Fibrous concrete reinforcement shall be one hundred percent (100%) virgin polypropylene fibrillated fibers specifically manufactured for use as concrete reinforcement, containing no reprocessed olefin materials. The fibers shall have the following physical characteristics:
 - 1. Specific gravity – 0.91.
 - 2. Tensile strength – 70,000 to 110,000 psi.
 - 3. Fiber length – per manufacturer's recommendation for specific use.
- B. Add fibrous concrete reinforcement to concrete materials at the time the concrete is batched in the amounts recommended by the manufacturer (1.5 lb/cubic yard for sidewalks) or as indicated on the accepted plans.
- C. Concrete shall be mixed in strict accord with the fibrous concrete reinforcement manufacturer's instructions and recommendations to assure uniform and complete dispersion.

2.6 CONCRETE MIX

- A. All concrete shall be Type 1 cement with a compressive strength of 4,000 p.s.i. at 28 days.
- B. Mix concrete in accordance with ACI 304. Deliver concrete in accordance with ASTM C94.
- C. Use accelerating admixtures in cold weather only not to exceed 1%. Use of admixtures will not relax cold weather placement requirements.
- D. Use calcium chloride only when approved by Architect/Engineer.

- E. Use set retarding admixtures during hot weather only when approved by Architect/Engineer.
- F. Add air entraining agent to normal weight concrete mix for work exposed to exterior.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify requirements for concrete cover over reinforcement.
- B. Verify that anchors, seats, plates, reinforcement and other items to be cast into concrete are accurately placed, positioned securely and will not cause hardship in placing concrete.

3.2 PREPARATION

- A. Prepare previously placed concrete by cleaning with steel brush and applying bonding agent in accordance with manufacturer's instructions.
- B. In locations where new concrete is dowelled to existing work, drill holes in existing concrete, insert steel dowels and pack solid with non-shrink grout.

3.3 PLACING CONCRETE

- A. Place concrete in accordance with ACI 304 & ACI 301.
- B. Notify Architect/Engineer minimum 24 hours prior to commencement of operations.
- C. Ensure reinforcement, inserts, embedded parts, formed expansion and contraction joints are not disturbed during concrete placement.
- D. Separate slabs on grade from vertical surfaces with 1/2" thick joint filler.
- E. Place joint filler in floor slab pattern placement sequence. Set top to required elevations. Secure to resist movement by wet concrete.
- F. Extend joint filler from bottom of slab to within 1/2 inch of finished slab surface. Conform to Section 07900 for finish joint sealer requirements.
- G. Install joint devices in accordance with manufacturer's instructions.
- H. Install construction joint devices in coordination with floor slab pattern placement sequence. Set top to required elevations. Secure to resist movement by wet concrete.
- I. Install joint device anchors. Maintain correct position to allow joint cover to be flush with floor and wall finish.
- J. Install joint covers in longest practical length, when adjacent construction activity is complete.
- K. Apply sealants in joint devices in accordance with Section 07900.
- L. Place concrete continuously between predetermined expansion, control and construction joints.
- M. Do not interrupt successive placement; do not permit cold joints to occur.
- N. Place floor slabs in pattern indicated on drawings.
- O. Saw cut joints within 24 hours after placing. Use 3/16" thick blade, cut into 1/4 depth of slab thickness. If in-slab-heating is used cut joints 1/2 inch deep.
- P. Screed floors and slabs on grade level, maintaining surface flatness of maximum.

3.4 SEPARATE FLOOR TOPPINGS

- A. Prior to placing floor topping, roughen substrate concrete surface and remove deleterious material. Broom and vacuum clean.
- B. Place required dividers, edge strips, reinforcing, and other items to be cast in.
- C. Apply bonding agent to substrate in accordance with manufacturer's instructions.

3.5 CONCRETE FINISHING

- A. Provide formed concrete surfaces to be left exposed with smooth rubbed finish.
- B. Finish concrete floor surfaces to requirements of Section 03346.

3.6 CURING AND PROTECTION

- A. Immediately after placement, protect concrete from premature drying, excessively hot or cold temperatures, and mechanical injury.
- B. Maintain concrete with minimal moisture loss at relatively constant temperature for period necessary for hydration of cement and hardening of concrete.
- C. Cure concrete floor surfaces to requirements of Section 03370.
- D. Cure floor surfaces in accordance with ACI 308.

3.7 FIELD QUALITY CONTROL

- A. Field inspection and testing will be performed in accordance with ACI 301 and under provisions of Section 01400.
- B. Provide free access to Work and cooperate with appointed firm.
- C. Submit proposed mix design to architect for review prior to commencement of Work.
- D. Contractor shall supply testing of cement and aggregates to ensure conformance with specified requirements.
- E. Contractor shall provide three concrete test cylinders per day for every 75 or less cu yards of concrete placed.
- F. One additional test cylinder will be taken during cold weather concreting, cured on job site under same conditions as concrete it represents.
- G. Contractor shall provide one slump test to be taken for each set of test cylinders taken.

3.8 PATCHING

- A. Allow Architect/Engineer to inspect concrete surfaces immediately upon removal of forms.
- B. Excessive honeycomb or embedded debris in concrete is not acceptable. Notify Architect/Engineer upon discovery.
- C. Patch imperfections as directed.

3.9 DEFECTIVE CONCRETE

- A. Defective Concrete: Concrete not conforming to required lines, details, dimensions, tolerances or specified requirements.
- B. Repair or replacement of defective concrete will be determined by the Architect/Engineer.
- C. Do not patch, fill, touch-up, repair, or replace exposed concrete except upon express direction of Architect/Engineer for each individual area.

END OF SECTION

CONCRETE FLOOR FINISHING

PART 1 GENERAL

1.1 REFERENCES

- A. ACI 301 - Structural Concrete for Buildings.
- B. ACI 302 - Guide for Concrete Floor and Slab Construction.
- C. ASTM E1155 - Determining Floor Flatness and Levelness Using the F-Number System.

1.2 SUBMITTALS

- A. Submit under provisions of Section 01300.
- B. Product Data: Provide data on concrete hardener, sealer and slip resistant treatment, compatibilities and limitations.

1.3 MAINTENANCE DATA

- A. Submit under provisions of Section 01700.
- B. Maintenance Data: Provide data on maintenance renewal of applied coatings.

1.4 QUALITY ASSURANCE

- A. Perform Work in accordance with ACI 301 and ACI 302.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Deliver, store, protect, and handle products to site under provisions of Section 01039.
- B. Deliver materials in manufacturer's packaging including application instructions.

1.6 ENVIRONMENTAL REQUIREMENTS

- A. Temporary Lighting: Minimum 200 W light source, placed above the floor surface, for each 100 square feet of floor being finished.
- B. Do not finish floors until the interior heating system is operational.
- C. Ventilation: Sufficient to prevent injurious gases from temporary heat or other sources affecting concrete.

1.7 COORDINATION

- A. Coordinate the work with concrete floor placement and concrete floor curing.

PART 2 PRODUCTS

2.1 CURING/SEALING COMPOUNDS

- A. Curing/sealing compound equal to Ashford Formula as distributed by:
Curecrete Chemical Company, Inc.
1201 W. Spring Creek Place
Springville, UT 84663
(801) 489-5663

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify that floor surfaces are acceptable to receive the work of this section.

3.2 FLOOR FINISHING

- A. Finish concrete floor surfaces in accordance with ACI 301 and ACI 302.
- B. Steel trowel surfaces that will receive carpeting, resilient flooring and seamless flooring.
- C. Steel trowel surfaces that areas scheduled to be exposed.
- D. In areas with floor drains, maintain design floor elevation at walls; slope surfaces uniformly to drains at nominal.

3.3 FLOOR SURFACE TREATMENT

- A. Apply sealer in accordance with manufacturer's instructions on floor surfaces.

3.4 TOLERANCES

- A. Maximum Variation of Surface Flatness For Exposed Concrete Floors: 1/4 inch.
- B. Maximum Variation of Surface Flatness Under Seamless Resilient Flooring: 1/8 in.
- C. Maximum Variation of Surface Flatness Under Carpeting: 1/8 in.

END OF SECTION

CONCRETE CURING

PART 1 GENERAL

1.1 REFERENCES

- A. ACI 301 - Structural Concrete for Buildings.
- B. ACI 302 - Recommended Practice for Concrete Floor and Slab Construction.
- C. ACI 308 - Standard Practice for Curing Concrete.
- D. ASTM C309 - Liquid Membrane-Forming Compounds for Curing Concrete.
- E. ASTM D2103 - Polyethylene Film and Sheeting.

1.2 QUALITY ASSURANCE

- A. Perform Work in accordance with ACI 301 and ACI 302.

1.3 DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, protect, and handle products under provisions of Section 01600.
- B. Deliver curing materials in manufacturer's packaging including application instructions.

PART 2 PRODUCTS

2.1 MATERIALS

- A. Curing/sealing compound equal to Ashford Formula as distributed by:
Curecrete Chemical Company, Inc.
1201 W. Spring Creek Place
Springville, UT 84663
(801)489-5663

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify that substrate surfaces are ready to be cured.

3.2 EXECUTION - HORIZONTAL SURFACES

- A. Cure floor surfaces in accordance with ACI 308.

3.3 EXECUTION - VERTICAL SURFACES

- A. Cure surfaces in accordance with ACI 308.

3.4 PROTECTION OF FINISHED WORK

- A. Protect finished Work under provisions of Section 01500.
- B. Do not permit traffic over unprotected floor surface.

END OF SECTION

JOINT SEALERS

PART 1 GENERAL

1.1 REFERENCES

- A. ASTM C834 - Standard Specification for Latex Sealing Compounds.
- B. ASTM C920 - Standard Specification for Elastomeric Joint Sealants.
- C. ASTM C1193 - Standard Guide for Use of Joint Sealants.
- D. ASTM D1056 - Standard Specification for Flexible Cellular Materials - Sponge or Expanded Rubber.
- E. ASTM D1565 - Standard Specification for Flexible Cellular Materials -Vinyl Chloride Polymers and Copolymers (Open-Cell Foam).
- F. ASTM D1667 - Standard Specification for Flexible Cellular Materials -Vinyl Chloride Polymers and Copolymers (Closed-Cell Foam).

1.2 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the Products specified in this section with minimum three years experience.
- B. Applicator Qualifications: Company specializing in performing the work of this section and approved by manufacturer.

1.3 ENVIRONMENTAL REQUIREMENTS

- A. Maintain temperature and humidity recommended by the sealant manufacturer during and after installation.

1.4 COORDINATION

- A. Coordinate the work with all sections referencing this section.

1.5 WARRANTY

- A. Section 01700 - Warranties.
- B. Correct defective work within a five-year period after Date of Completion.
- C. Warranty: Include coverage for installed sealants and accessories which fail to achieve airtight seal and exhibit loss of adhesion or cohesion or do not cure.

1.6 SEALANTS

- A. Type I - General Purpose Exterior Sealant: Polyurethane or Polysulfide; ASTM C920, Grade NS, Class 25, Uses M, G and A; single or multi- component.
 - 1. Standard colors matching finished surfaces.
- B. Type II - Exterior Expansion Joint Sealer: Precompressed foam sealer; urethane with water-repellent:
 - 1. Face color: Gray.
 - 2. Size as required providing watertight seal when installed.
 - 3. Provide product recommended by manufacturer for traffic-bearing use.
 - 4. Applications: Use for:
 - a. Exterior wall expansion joints.
 - b. Paving surface joints.

- c. Set in floor components.
- C. Type III - Concrete Paving Joint Sealant: Polyurethane, self-leveling; ASTM C920, Class 25, Uses T, M and A; single or multi- component.
 - 1. Gray color.
 - 2. Applications: Use for:
 - a. Joints in sidewalks and vehicular paving.
- D. Cold Joint Expansion Joint Material equal to Homex 300, ½" x 6" pull top. Model #1381260.

PART 2 PRODUCTS

2.2 ACCESSORIES

- A. Primer: Non-staining type, recommended by sealant manufacturer to suit application.
- B. Joint Cleaner: Non-corrosive and non-staining type, recommended by sealant manufacturer; compatible with joint forming materials.
- C. Joint Backing: Round foam rod compatible with sealant; ASTM D1056, sponge or expanded rubber; oversized 30 to 50 percent larger than joint width.
- D. Bond Breaker: Pressure sensitive tape recommended by sealant manufacturer to suit application.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify that substrate surfaces and joint openings are ready to receive work.
- B. Verify that joint backing and release tapes are compatible with sealant.

3.2 PREPARATION

- A. Remove loose materials and foreign matter that might impair adhesion of sealant.
- B. Clean and prime joints in accordance with manufacturer's instructions.
- C. Perform preparation in accordance with manufacturer's instructions and ASTM C1193.
- D. Protect elements surrounding the work of this section from damage or disfiguration.

3.3 INSTALLATION

- A. Perform installation in accordance with sealant manufacturer's requirements for preparation of surfaces and material installation instructions.
- B. Perform installation in accordance with ASTM C1193.
- C. Measure joint dimensions and size joint backers to achieve width-to-depth ratio, neck dimension, and surface bond area as recommended by manufacturer, except where specific dimensions are indicated.
- D. Install bond breaker where joint backing is not used.
- E. Install sealant free of air pockets, foreign embedded matter, ridges and sags.
- F. Apply sealant within recommended application temperature ranges. Consult manufacturer when sealant cannot be applied within these temperature ranges.
- G. Tool joints concave.
- H. Precompressed Foam Sealant: Do not stretch; avoid joints except at corners, ends, and intersections; install with face 1/8 to 1/4 inch below adjoining surface.
- I. Compression Gaskets: Avoid joints except at ends, corners, and intersections; seal all joints with adhesive; install with face 1/8 to 1/4 inch below adjoining surface.

3.4 CLEANING

- A. Clean adjacent soiled surfaces.

3.5 PROTECTION OF FINISHED WORK

- A. Protect sealants until cured.

END OF SECTION

13120
PRE-ENGINEERED FABRIC STRUCTURE

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Pre-engineered, shop-fabricated structural steel building frame.
- B. Gather Doors and Louvers.

1.2 REFERENCES

- A. AISC - Specification for Structural Steel for Buildings - Allowable Stress Design and Plastic Design.
- B. ASTM A123 - Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products.
- C. ASTM A325 / A325M - High Strength Bolts for Structural Steel Joints.
- D. ASTM A653 / A653M – Sheet Steel, Zinc-Coated (Galvanized) or Zinc Iron Alloy Coated (Galvanized) by the Hot Dip Process.
- E. ASTM A501 - Hot-Formed Welded and Seamless Carbon Steel Structural Tubing.
- F. ASTM A550 – Structural Steel with 60ksi Minimum Yield Point.
- G. AWS A2.0 - Standard Welding Symbols.
- H. AWS D1.1 - Structural Welding Code - Steel.

1.3 SUMMARY

The Missouri Department of Transportation desires the manufacturer, delivery, and on-site installation of a “Fabric Type” Stressed Skin Membrane Salt Storage Structure covering: wall louvers, passage doors, and gather service doors as referenced in this specification and shown on the drawings. The structure will be erected on interlocking concrete blocks provided and installed under this contract. The structure shall be rectangular in shape, but the building profile is not restricted to the standard arch truss, gabled end, or other truss profiles meeting the height requirements will be accepted. The interior of the structure below the main trusses shall be clear span free of any structural support members and shall provide unobstructed floor space. No exterior purlins, guy ropes or cables shall be used for anchoring the structure.

1.4 ENGINEERED DESIGN REQUIREMENTS

The structure shall be designed in accordance with appropriate building code standards for the state of Missouri. Primary and secondary framing shall comply with current issues of AISC, AISI, NEMA, and ASTM specifications, as applicable. Structural members shall be designed using Allowable Stress Design (ASD) or Load Resistance Factored Design (LRFD) for the design loads given below. Appropriate safety factors to yield and ultimate strength shall be maintained. Wind load factors and coefficients used in design of structural members must be in accordance with Missouri code guidelines.

- A. Design members to withstand 12 psf live load and 3 psf collateral load (minimum) or as determined by the collaboration of equipment suppliers.
- B. Snow Loads: The structure shall be designed based upon a 20 psf nominal snow load.
- C. Wind Loads: The structure shall be capable of withstanding wind loads of 90 mph, (3 second wind gust) (Exposure “C”).
- D. Rainfall: The structure shall be capable of withstanding the effects of rainfall up to 4 inches per hour for at least 2 hours.
- E. Permit movement of components without buckling, failure of joint seals, undue stress on fasteners or other detrimental effects, when subject to temperature range of -15° to +115° F.
- F. Building plans to be sealed by a Professional Engineer, Licensed in the state of Missouri.
- G. The structure shall be capable of being erected on concrete and of accepting differential settlement of up to 2-1/2% between truss positions.

1.5 SUBMITTALS FOR REVIEW

- A. Section 01300 - Submittals: Procedures for submittals.
- B. Shop Drawings: Indicate assembly dimensions, locations of structural members, connections, attachments, and openings; general construction details, anchorages and method of anchorage, method of installation; framing anchor bolt settings, sizes and locations from datum and foundation loads; indicate welded connections with AWS A2.0 welding symbols; provide professional seal and signature.
- C. Samples: Submit two samples of fabric covering for each color selected, 6x6 inch in size illustrating color and texture of finish.
- D. Manufacturer Qualifications: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.
- E. Erector Qualifications: Company specializing in performing the work of this section with minimum 5 years documented experience or approved by manufacturer.
- F. Design structural components, develop shop drawings, and perform shop and site work under direct supervision of a Professional Structural Engineer experienced in design of this work and licensed in the State of Missouri.

1.6 PRE-INSTALLATION MEETING

- A. Section 01039 - Coordination and Meetings: Pre-installation meeting.
- B. Convene one week before starting work of this section.

1.7 WARRANTY

- A. Membrane - Provide a fifteen-year prorated warranty to include coverage for exterior surfaces, including: main structure fabric, end wall fabric, and gable doors against ripping, tearing, or puncturing. Include coverage for weather tightness of building enclosure elements after installation.
 - 1. Five-years full coverage including material, equipment, labor, and all associated costs.
 - 2. Beginning on the sixth year with 100% coverage the warranty will be prorated including material, equipment, labor, and all associated costs at a rate of 1/120th per month for the last ten years.
- B. Steel – Provide a fifteen-year prorated warranty to include coverage for the steel structure including: Main Steel Framework - steel trusses, purlins, and brackets; End Steel Framework – vertical columns, horizontal members, steel door parts, and brackets.
 - 1. Five-years full coverage including materials and replacement parts for defects in material and workmanship under normal use and corrosion resistance.
 - 2. Beginning on the sixth year with 100% coverage the warranty will be prorated including materials and replacement parts at a rate of 1/120th per month for the last ten years.

PART 2 PRODUCTS

Pre-engineered fabric storage meeting the following specifications including structural design as approved by a licensed Professional Engineer.

2.1 DESIGN REQUIREMENTS

- A. Fabric including fabric doors.

1. Novashield RU88X-6 12.5 oz. fabric or equivalent, tan in color.
2. The building cover shall be manufactured utilizing a process, which eliminates 99% of the stretch post fabrication. In order to provide for a good finished appearance and to insure weather tightness, the membrane shall be assembled and tensioned, in a manner to minimize wrinkles in hot and cold temperatures. Each bay (frame centerline to frame centerline) shall utilize a single piece membrane with an extruded PVC core. The membrane must be attached using Keder as specified below. The PVC core will be sealed within the membrane by using a Miller Weld Master Rotary sealer designed specifically for Keder production. The Keder will be attached to the main truss cord utilizing extruded aluminum channel, which shall be fastened using galvanized/zinc-coated screws. A single (one piece) membrane over the entire structure will not be acceptable.
3. Base Tensioning System: The membrane cladding will be provided with a mechanical tensioning system that allows the membrane to be fully tensioned around the structure perimeter. The system will be designed such that the membrane can be tightly and neatly secured over the structural frame and such that the system has a remaining range of adjustment.
4. The structure supplier will provide all materials and methods necessary to fully tension and seal the membrane material around all door, ventilation and other openings as well as around the structure perimeter below the main tensioning system. This seal shall provide a neat and finished appearance and eliminate any loose membrane cladding that could otherwise be damaged by flapping or abrasion. When a membrane skirt is required, this shall be supplied and attached at the base perimeter to allow a reasonable seal against air and water intrusion.
5. The structure membrane shall not be designed to function as a structural member such that, should any damage to or penetrations of the membrane occur, the integrity of the structural framework shall not be affected.
6. The membrane shall be tensioned in a fashion that requires minimal on going maintenance and continuous re-tensioning.

B. Building Framework

1. All structural steel shall be ASTM A 500, Grade C structural steel.
2. Minimal allowable tubing thickness of .083" or 14 gauge.
3. All structural steel is to be hot dip galvanized post fabrication to meet: CSA G164-M92 and ASTM A123 Standards Average Zinc Coating of 810 g/m². All fabrication of steel trusses and purlins including connection plates and other related components must be fabricated prior to any galvanizing to ensure complete interior and exterior coverage of zinc coating.
 - a. All manufactured component surfaces, both interior and exterior, to have a minimum of 1.75 oz/ft² (\pm 5%) of zinc.
 - (1) 1 oz. zinc/ft² (320 g/m²) of surface = 1.7 mil (43um).
4. Painting of steel components shall only be utilized if necessary for field repairs and shall not be employed as a factory finish. Should field repair be necessary, a zinc-rich field coat shall be used.
5. Deformed, flattened, or sheared tubing is not allowed in truss design or manufacturing. Center material used to maintain truss rafter cord centers must be continuously solid sheet, or overlapping or intersecting bars. Bars to be solid or square steel tube.
 - a. Gaps between center material where truss rafter cords are subject to loading will not be allowed in truss design or manufacturing.
6. Provide steel tube fabric rub rail at base plate connections.
7. Center material that requires venting for hot dip galvanizing must be uniformly vented with methods that promote strength and coating quality. Center material that is vented with grinding wheels, cut slots or irregular circles produced by torch method will not be allowed.
8. The Contractor is responsible for the design of the structural support members and the installation of the end wall louvers as specified and shown on the drawings.
9. Purlin spacing to provide for structural stability and to provide for installation of accessory items, the main structural trusses shall be laterally braced by tubular purlins at intervals required by the truss design.

- C. End Wall Framework
 - 1. End wall structural framework to be engineered cold formed tube steel with minimum properties of 50 KSI yield.
 - 2. All end wall framework components to be hot dipped galvanized to ASTM A123.
 - a. All end wall component surfaces, both interior and exterior, to have a minimum of 1.25 oz/ft² (\pm 5%) of zinc.
 - (1) 1 oz. zinc/ft² (320 g/m²) of surface = 1.7 mil (43um).
 - 3. End wall frame material at doors and vents to be engineered cold formed “C”, “Z”, and “L” or engineered structural tubing or W-beams.
 - 4. Minimum allowable tubing thickness of .083” or 14 gauge.
 - 5. Fabricate in such a way that splicing and connections are minimized.
 - 6. Deformed, flattened, or sheared tubing is not allowed in end wall design or manufacturing.
- D. Bolts, Nuts, and Washers
 - 1. Bolts subject to extreme stress and wear shall be structural bolts of Grade 5 and plated / galvanized or upgraded with Sun Seal corrosion resistance. All bolts shall be installed and securely torqued so as to prevent change in tightness. Those subject to removal or adjustment shall not be swaged, peened, staked, or otherwise installed.
 - 2. ASTM A325 minimum grade specification, galvanized to ASTM A153.
 - 3. All connections to use a retaining compound.
- E. Plate or bar stock to be ASTM A529 / ASTM A529M.
- F. All welds must conform to American Welding Standards D1.1; type required for materials being welded.
- G. Garage Doors
 - 1. Provide vertical fabric doors size and locations as shown on plans.
- H. Passage Doors
 - 1. Provide fiberglass skin doors size and location as shown on plans.
- I. Ventilation Louvers
 - 1. Provide (2) 48” x 48” louver at each end wall as shown, non-operable, with a galvanized bird and insect screen. Contractor to provide adequate blocking for louvers.
- J. Grout: ASTM C1107, Non-shrink type, premixed compound consisting of non-metallic aggregate, cement, water reducing and plasticizing agents, capable of developing minimum compressive strength of 2,400 psi in two days and 7,000 psi in 28 days.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Section 01039 - Coordination and Meetings: Verification of existing conditions before starting work.
- B. Verify that foundation, floor slab, mechanical and electrical utilities and placed anchors are in correct position.

3.2 INSPECTION, QUALITY CONTROL

- A. Inspections will be made during the building installation. Inspections will be made to ensure the quality of the materials and the procedures for installation are being followed. The Owner and the Engineer shall be held harmless of any and all responsibility for the overall safety of the job site for construction activity normally associated with OSHA requirements.
 - 1. The Contractor shall be responsible for OSHA compliance for his/her personnel and sub-contractors.
- B. The Contractor shall provide on-site finished, quality products as specified and shown on the drawings. Burning, cutting, welding, or other on-site modifications to the structure, doors, or louvers will not be allowed unless approved by the Owner and/or the Engineer.
- C. Once started, installation shall be continuous until completion.

3.2 ERECTION - FRAMING

- A. Erect framing in accordance with AISC Specification.
- B. Provide for erection and wind loads. Provide temporary bracing to maintain structure plumb and in alignment until completion of erection and installation of permanent bracing. No permanent bracing shall intrude upon specified minimum clearance height.
- C. Set base plates with non-shrink grout to achieve full plate bearing.
- D. Do not field cut or alter structural members without approval.

3.3 ERECTION - WALL AND ROOFING SYSTEMS

- A. Install in accordance with manufacturer's instructions.
- B. Exercise care when cutting pre-finished material to ensure cuttings does not remain on finish surface.
- C. Fasten fabric system to structural supports, aligned level and plumb.

3.4 TOLERANCES

- A. Framing Members: 1/4 inch from level; 1/8 inch from plumb.

END OF SECTION