General Notes:

1. All structural steel shall be ASTM A709 Grade 36 or 50.

2. Field connections shall be made with 3/4" diameter high strength bolts.

3. New steel pile section shall be coated in accordance with Sec 702. These protective coatings and any other incidental material or labor to prepare the ground line and in accordance with Sec 702. These protective coatings and any other incidental material or labor to prepare the ground line and in accordance with Sec 702.

4. 4 Spa. @ 3" Symm. abt. Plates

PART PLAN OF FLANGE SHOWING PILE PLATING

(1) Length and location of pile replacement will be determined by the engineer.

(2) Plate length shall be determined in the field.

Cost of furnishing and installing structural steel pile, all steel coatings and any other incidental material or labor to prepare the ground line and in accordance with Sec 702.

Cost of dewatering will be considered completely covered by the contract lump sum price for Aluminum Epoxy-Mastic Primer.

Cost of surface preparation will be considered completely covered by the contract lump sum price for Surface Preparation for Applying Epoxy-Mastic Primer.

The cost of surface preparation will be considered completely covered by the contract lump sum price for Aluminum Epoxy-Mastic Primer.

Overall symmetry of the section shall be maintained.

Sway bracing shall be recoated with one 6-mil thickness of Gray Epoxy-Mastic Primer.

All new or existing structural steel shall be coated with a surface preparation.

Contact surfaces shall be in accordance with Sec 1081 for Swage Lining, bolts, stud bolts, nuts, and washers. Sweating holes and nuts to be filled with gray Epoxy-Mastic Primer.

The cost of applying Epoxy-Mastic Primer. The cost of the aluminum gray Epoxy-Mastic Primer and bituminous coating will be considered completely covered by the contract lump sum price for Surface Preparation and Epoxy-Mastic Primer.

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