STANDARD DRAWING GUIDANCE (do not show on plans):

1. This detail is used for overlapping new coating on a new different coating.
2. This detail is used for overlapping new coating on an existing coating (i.e. blast cleaning required to roughen existing coating).
3. Add location or leave blank.
4. Add notes as needed from EPG 751.5B Standard Detailing Notes A4a1.26 or A4a1.27.

PART ELEVATION SHOWING LIMITS OF PAINT OVERLAP
(Vertical or horizontal paint limits, horizontal limit shown)

6" to 12" overlap

6" to 12"

10' recoating area from expansion joint @

Existing Coating Limit

System G Surface Preparation

Intermediate Field Coat Limit

Mechanical cleaning in accordance
with Sec 1081.5.3.1

System G Finish Field Coat Limit

Calcium Sulfonate System

Rust Penetrating Sealer

Calcium Sulfonate System

System G Surface Preparation

Inorganic Zinc Primer Limit

Intermediate Field Coat Limit

System G Finish Field Coat Limit

Calcium Sulfonate System

Surface Preparation

Inorganic Zinc Primer Limit

System G Surface Preparation

Intermediate Field Coat Limit

Overlap

Overlap

SYSTEM G_SURFACE PREPARATION & INORGANIC ZINC PRIMER LIMIT

SYSTEM G_FINISH FIELD COAT LIMIT