# Part 396 Inspection, Repair and Maintenance

# Part 396 Inspection, Repair, and Maintenance

Every motor carrier, its officers, drivers, agents, representatives, and employees directly concerned with inspection or maintenance of commercial motor vehicles must comply and be conversant with these rules.

#### **General Requirements**

Every carrier shall systematically inspect, repair, and maintain all commercial motor vehicles under its control.

#### **Record Keeping Requirements**

Motor carriers must maintain the following information for every vehicle that they have controlled for 30 days or more:

- Identifying information, including company number, make, serial number, year, and tire size
- A schedule of inspections to be performed, including type and due date
- Inspection, repair, and maintenance records
- Records of tests conducted on buses with push out windows, emergency doors, and marking lights

These records must be retained for one year at the location where the vehicle is garaged, and maintained for six months after the vehicle leaves the carrier's control (via sale, trade-in, or scrap).

#### **Roadside Inspection Reports**

Any driver who receives a roadside inspection report must deliver it to the motor carrier.

#### Certification of Roadside Inspection Reports

An official of the motor carrier is to examine the roadside inspection report and ensure that any violations or defects noted on the report are corrected. Within 15 days after the inspection, the carrier must sign the completed roadside inspection report to certify that all violations have been corrected, and then return it to the indicated address. A copy must be retained for 12 months from the date of inspection.

# **Inspection and Maintenance Record**

Make		Year	Model	VIN No	
No. of Tires	Sizes	Co.	Unit No		
If Leased. Name of I	essor				

Example of what repair may consist of is lights and reflectors, wheels and tires, running gear and undercarriage, brake system, hoses, tubing, body, etc.

#### X - O.K., A - Adjustment Made; R - Repairs Made; RP - Replacement Made

Date	Milage	Lube	Oil	Repair	Lesting	I	Cost
(MM/DD/YYYY)				Туре	Location	Invoice#	

# Nature and Due Date of Inspections/Maintenance Operations to Be Performed

Date	Next Inspection And Maintenance Operation

### Equipment, Inspection and Use Pre-Trip Inspection Report

No commercial motor vehicle shall be driven unless the driver is satisfied that the following parts and accessories are in good working order, nor shall any driver fail to use or make use of such parts and accessories when and as needed §392.7:

- Service brakes (including trailer brake connections)
- Parking (hand) brake
- Steering mechanism
- Lighting devices and reflectors
- Tires
- Horn
- Windshield wiper or wipers
- Rear-vision mirror or mirrors
- Coupling devices

# **Post-Trip Inspection Report**

Commercial motor vehicle drivers must complete a driver vehicle inspection (Post-trip) for each vehicle driven at the end of each driving day when they have either found or been made aware of a vehicle and/or deficiency. This report must cover at least the following parts and accessories:

- Service brakes (including trailer brake connections)
- Parking (hand) brake
- Steering mechanism
- Lighting devices and reflectors
- Tires
- Horn
- Windshield wipers
- Rearview mirrors
- Coupling devices
- Wheels and rims
- Emergency equipment

The report must list any condition that the driver either found or had reported to him/her that would affect safety of operation or cause a breakdown. If no defect or deficiency is discovered, completion of the report is not required. The driver must sign the report in all cases. Before dispatching the vehicle again, a carrier shall ensure that a certification has been made as to any defect or deficiency that they have been corrected, or state those deficiencies that do not require immediate correction. Carriers must keep the original post-trip inspection report and the certification of repairs for at least three months from the date of preparation.

Before starting out, the driver must be satisfied that the motor vehicle is in safe operating condition. If the last vehicle inspection report notes any deficiencies, the driver must review and sign to acknowledge that necessary repairs have been completed. The report does not have to be carried on the vehicle.

EXCEPTIONS: The Post-Trip Inspection Report shall not apply to a private motor carrier of passengers (nonbusiness), a driveaway-towaway operation, or any motor carrier operating only one commercial motor vehicle.

# **Driver's Vehicle Inspection Report**

		Beginning Mileage	
Tractor	Date	Ending Mileage	
Check Any Defects No	ted Below		
Parking (Hand) Brak	e	Wheels And Rims	
Steering Mechanism		Emergency Equipment	
Lights And Reflector	ſS	Engine	
Tires		Transmission	
Horn		Clutch	
Windshield Wipers		Exhaust	
Rear View Mirrors		Brakes	
Coupling Devices		Cooling And Oil Pressure	
Explain In Detail Any De	efects Checked (Tractor Only	<i>i</i> )	
If No Defects – Write "No			
Explain In Detail Any Tr	ailer Defects		
Trailer No		Trailer No	
I have inspected the abo defects known to me.	ve unit and reported all	Driver's Signature	Date
I have reviewed the prev	vious report and needed	Next Trip Driver's Signature	Date
	on this tractor have been	1	
made.		Repairman's Signature	Date
I have made all needed 1	renairs of the defects		
reported on this unit.	opans of the defects		

# **Driver's Vehicle Inspection Report**

DRIVER		TOTAL HOURS		
TIME OUT	TIME RETURNED	DATE AGEENDING MILEAGE		
	√ CHECK ANY DEFECTS	NOTED BELOW		
PARKING (HAND) BRAKE		WHEELS AND RIMS		
STEERING N	IECHANISM	EMERGENCY EQUIPMENT		
LIGHTS AND REFLECTORS		ENGINE		
TIRES		TRANSMISSION		
HORN		CLUTCH		
WINDSHIEL	D WIPERS	EXHAUST		
REAR VIEW	MIRRORS	BRAKES		
COUPLING I	DEVICES	COOLING AND OIL PRESSURE		
EV	PLAIN IN DETAIL ANY DEFECTS C	HECKED (TRACTOR ONLY)		
IF NO DEFECTS - WR	TTE "NONF"			
IF NO DEFECTS - WRI	ITE "NONE" EXPLAIN IN DETAIL ANY T	RAILER DEFECTS		
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DRIVER		TOTAL HOURS DATE	
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		ECTS NOTED BELOW	
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STEERING ME	·	EMERGENCY EOUIPMENT	
LIGHTS AND I	REFLECTORS	ENGINE	
TIRES		TRANSMISSION	
HORN		CLUTCH	
WINDSHIELD	WIPERS	EXHAUST	
REAR VIEW M	IIRRORS	BRAKES	
COUPLING DE	VICES	COOLING AND OIL PRESSU	RE
EXPI	AIN IN DETAIL ANY DEFEC	TS CHECKED (TRACTOR ONLY)	
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IF NO DEFECTS – WRIT	Ë "NONE" EXPLAIN IN DETAIL AI	NY TRAILER DEFECTS	
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DRIVER
TRACTOR
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LIGHTS AND REFLECTORS     ENGINE       TIRES     TRANSMISSION       HORN     CLUTCH       WINDSHIELD WIPERS     EXHAUST       REAR VIEW MIRRORS     BRAKES       COUPLING DEVICES     COOLING AND OIL PRESSURE
LIGHTS AND REFLECTORS     ENGINE       TIRES     TRANSMISSION       HORN     CLUTCH       WINDSHIELD WIPERS     EXHAUST       REAR VIEW MIRRORS     BRAKES       COUPLING DEVICES     COOLING AND OIL PRESSURE
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REAR VIEW MIRRORS         BRAKES           COUPLING DEVICES         COOLING AND OIL PRESSURE
COUPLING DEVICES COOLING AND OIL PRESSURE
EXPLAIN IN DETAIL ANY DEFECTS CHECKED (TRACTOR ONLY)
IF NO DEFECTS – WRITE "NONE"
EXPLAIN IN DETAIL ANY TRAILER DEFECTS
TRAILER NO.
I HAVE INSPECTED THE ABOVE UNIT AND DRIVER'S SIGNATURE DATE
REPORTED ALL DEFECTS KNOWN TO ME
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		TOTAL HOURS			
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TRACTO	R BEGINNING MILEA	GEENDING MILEAGE			
√ CHECK ANY DEFECTS NOTED BELOW					
	PARKING (HAND) BRAKE	WHEELS AND RIMS			
	STEERING MECHANISM	EMERGENCY EQUIPMENT			
	LIGHTS AND REFLECTORS	ENGINE			
	TIRES	TRANSMISSION			
	HORN	CLUTCH			
	WINDSHIELD WIPERS	EXHAUST			
	REAR VIEW MIRRORS	BRAKES			
	COUPLING DEVICES	COOLING AND OIL PRESSURE			
	EXPLAIN IN DETAIL ANY DEFEC	TS CHECKED (TRACTOR ONLY)			
IF NO DE	FECTS – WRITE "NONE" EXPLAIN IN DETAIL AI	NY TRAILER DEFECTS			
		NY TRAILER DEFECTS TRAILER NO			
	EXPLAIN IN DETAIL A				
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TRAILER	EXPLAIN IN DETAIL A		DATE		
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#### **Periodic Inspection**

Every commercial vehicle, including each segment of a combination vehicle, requires a periodic inspection and must be performed at least once every 12 months. At a minimum, inspections must include all items enumerated in the Minimum Periodic Inspection Standards, Appendix G to Subchapter B. Carriers may perform required annual inspections themselves. The motor carrier must retain the original or a copy of the periodic inspection report for 14 months from the report date.

#### **Equivalent to Periodic Inspection**

The motor carrier may meet periodic inspection requirements through:

- Self-inspection by qualified employee or
- Third party inspection by qualified individual

#### **Documentation of Inspection**

Documentation (report, sticker, or decal) of the most recent periodic inspection must be kept on the vehicle.

#### **Inspector Qualification**

Motor carriers must ensure that persons performing annual inspections are qualified. Inspectors must:

- Understand the inspection standards of Part 393 and Appendix G
- Be able to identify defective components
- Have knowledge and proficiency in methods, procedures, and tools

#### **Inspector Training or Experience**

Inspectors may have gained experience or training by:

- Completing a state or federal training program, or earning a state or Canadian province qualifying certificate in commercial motor vehicle safety inspections
- A combination of other training or experience totaling at least a year

#### **Evidence of Qualifications**

Motor carriers must retain evidence of an inspector's qualifications until one year after the inspector ceases to perform inspections for the carrier.

#### **Brake Inspector Qualification**

The motor carrier is responsible for ensuring that all inspections, maintenance, repairs, and service to brakes of commercial motor vehicles comply with these regulations. The carrier must ensure that the employees responsible for brake inspection, maintenance, service, or repairs meet minimum brake inspector qualifications.

#### **Qualifications for Brake Inspectors**

The brake inspector must:

- Understand and be able to perform the brake service and inspection
- Know the methods, procedures, tools and equipment needed and
- Be qualified to perform brake service or inspection by training and/or experience

#### **Qualifying Brake Training or Experience**

Qualifying brake training or experience includes successful completion of:

- A state, Canadian province, federal agency, or union training program
- A state-approved training program
- Training that led to attainment of a state or Canadian province qualifying certificate to perform assigned brake service or inspection tasks, including passage of CDL air brake test in the case of a brake inspection or
- One year of brake-related training, experience, or combination of both

#### Maintaining Evidence of Brake Inspector Qualifications

Motor carriers must maintain evidence of brake inspector qualification at the principal place of business or the location where the inspector works. Evidence must be retained for the period during which the brake inspector is employed in that capacity and for one year thereafter.

# **Annual Vehicle Inspection Report**

ECTOR CARREN OPENTOR      ELECT UNIT NUMBER      ELECT      ELECTOR CARREN OPENTOR      ELECTOR      ELECTOR							VEHIC	LE HISTORY RECORD
NOTOR CARREN OFFINATION         Respecticies Numle (PRINT OR TYPE)           ALGREES         This INSPECTOR MEETS THE GUILERATION RECOMPLETE         LC. PLATE NO.         VIII CLE CONFORMALI           CITY, STARE_DP CODE         VENCE DENTFRATION (PLAND COMPLETE         LC. PLATE NO.         VIII CLE CONFORMALI           VENCE TOPE         TRACTOR         TRALER         TRACTOR         TRACTOR         TRACTOR           UPTREE         TRACTOR         TRALER         OK (2001 PR20)         TRACTOR         Non-         TRACTOR         TRACTOR         TRACTOR         TRACTOR         Non-         Non						REPO	rt Er	FLEET UNIT NUMBER
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OK Bill March       TEM       OK Bill March       TEM       OK Bill March       TEM         Image: Strate System       Image: Strate Sy		· · ·	VELIA				_	
1. BRAKE SYSTEM       4. FUEL SYSTEM       9. FRAME         a. Service Brakes       a. Visible leak       a. Visible leak         b. Parking Brake System       c. Fuel tank filler cap missing       c. Adjustable Axle         d. Brake Hose       attached       Assemblies (Sliding         e. Brake Tubing       5. LiGHTING DEVICES       All lighting devices and reflectors required by Section       a. Tires on any steering axle of a power unit.         h. Ar Compressor       6. SAFE LOADING       a. Tores on any steering axle of a power unit.       b. All other tires.         i. Electric Brakes       c. Safet LOADING       a. Tores on any steering axle of a power unit.       b. All other tires.         i. Electric Brakes       c. Safet LOADING       a. Lock or Side Fing       b. Wheels and Rims         i. Electric Brakes       c. Tautor Protection Valve       a. Safet Devices       c. Fasteners         c. COUPLING DEVICES       c. Tarubari Towbar Tongue       c. Safet LOADING       a. Lock or Side Fing         d. Drawbar/Towbar Eye       7. STEERING MECHANISM       a. Steering Column       c. Safet Doking         g. Safet Devices       b. Steering Column       c. Safet Doking at a point forward or dricetly below the driver/sleeper       c. Four Avale Beam and All steering Column       c. Safet Doking at that render         g. Safet Devices       b. Steering Column <td< td=""><td>OLC NEEDS DE BAIRED</td><td></td><td></td><td></td><td></td><td>OLL NEEDS DEPA</td><td>IDED</td><td>177.00 \$ 4</td></td<>	OLC NEEDS DE BAIRED					OLL NEEDS DEPA	IDED	177.00 \$ 4
a. Service Brakes       a. Visible leak       a. Frame Members         b. Parking Brake System       b. Fuel tank filler cap missing       b. Tire and Wheel Clearance         c. Brake Drums or Potors       c. Fuel tank filler cap missing       b. Tire and Wheel Clearance         c. Brake Drums or Potors       c. Fuel tank Kescurely       c. Adjustable Axle         d. Brake Tubing       f. Low Pressure Warning       f. Lighting devices and         g. Tractor Protection Valve       f. Lighting devices and       f. Lighting devices and         g. Tractor Protection Valve       f. SAFE LOADING       a. Tires on any steering axle of a power unit.         g. Tractor Protection Valve       g. Safalb eoperable.       b. All other tires.         g. Tractor Protection Valve       g. SAFE LOADING       a. Lock or Side Ring         g. Accuum Systems       g. Part(s) of vehicle or condition of leading such       that the spare tire or any part of the load or dunnage       c. Fasteners         g. D. Pintle Hooks       c. argu Orange       f. Steering Column       c. Fasteners       as stated pertaining to any crack, discoration or vision         g. B. EXHAUST SYSTEM       a. Any exhaust system       d. Steering Components       f.13. WINDSHIELD GLAZING were or missing         g. Bail and Socket Joints       h. The Rods and Drag Links       h. Nurbes Hielewere or missing       crad, discoration or vision </td <td>OK REPAIR DATE</td> <td></td> <td>OK REPAIR</td> <td></td> <td></td> <td>OK REPAIR DA</td> <td></td> <td></td>	OK REPAIR DATE		OK REPAIR			OK REPAIR DA		
b.       Parking Brake System       b.       Fuel tank filer cap missing       c.       b.       Tire and Wheel Clearance         c.       Brake Hose       c.       Fuel tank securely       c.       Adjustable Ade         d.       Brake Hose       c.       Fuel tank securely       c.       Adjustable Ade         d.       Brake Hose       c.       Fuel tank filer cap missing       c.       c.       Adjustable Ade         d.       Brake Hose       d.       Subframes)       Subframes)       Subframes)         d.       Low Pressure Warning       All lighting devices and reflectors required by Section       10.       Tires on any steering axle of a power unit.         h.       Air Compressor       G.       S. SAFE LOADING       10.       Hoftmille Brakes         i.       Lectric Brakes       a.       Part(s) of vehicle or condition of loading such that the spare tire or any part of the load or dunage can fail onto the roadway.       a.       Loc Cor Side Ring       b. Wheels and Rims c.       Fasteners       d. WiNDSHIELD GLAZING         d.       Drivite Hooks       c.       Grazgo       d.       WiNDSHIELD GLAZING       sa stated pertaining to any crack, discoloration or vision reducing mather (reference         d.       Drivite Hooks       c.       Free Hay       Steering Compo							9.	
c. Brake Dums or Rotors       c. Fuel tank securaly       c. Adjustable Axle         d. Brake Hose       attached       Assemblies (Silding         d. Brake Tubing       S. LIGHTING DEVICES       Subframes)         d. Brake Tubing       All lighting devices and       a. Tres on any steering axle         g. Tractor Protection Valve       393 shall be operable.       b. All ofther tires.         h. Air Compressor       6. SAFE LOADING       b. All ofther tires.         i. Electric Brakes       a. Part(s) of valvice or       11. WHEELS AND RIMS         i. K. Vacuum Systems       part of the load or dunnage       c. Fasteners         d. DrawbarTowbar Torgue       a. Stiftt/Wheels       b. Printe Hooks       c. Fasteners         c. DrawbarTowbar Torgue       a. Steering Wheel Free Play       crack, discoloration or vision         reducing matter (reference       b. Steering Column       reducing matter (reference         d. Steering Column       c. Fastening       13. WINDSHIELD OLAZING         a. Any exhaust system       c. Front Axle Beam and All       393 60 for exceptions)         S. EXHAUST SYSTEM       c. Steering Column       13. WINDSHIELD OWPERS         a. Any exhaust system       c. Hours Steering       Any exhaust system         b. A bus exhaust system       c. No pant of the exhaust       s. SUSPENSI							_	
d. Brake Hose       attached       Assemblies (Silding         e. Brake Tubing       5. LIGHTING DEVICES       Subframes)         f. Low Pressure Warning       Device       333 shall be operable.       a. Tres on any steering axle of a power unit.         g. Tractor Protection Valve       All lighting devices and reflectors required by Section 333 shall be operable.       a. Tres on any steering axle of a power unit.         h. Air Compressor       6. SAFE LOADING       b. All other tires.         i. Electric Brakes       a. Part(s) of vehicle or condition of loading such that the spare tire or any part of the load or durange can fail onto the roadway.       a. Lock or Side Ring         Z. COUPLING DEVICES       c. Torub Ari Towbar Eye       7. STEERING MECHANISM a. Steering Column       a. stated pertaining to any crack, discoloration or vision         c. D rawbarTowbar Eye       7. STEERING MECHANISM a. Steering Column       as stated pertaining to any crack, discoloration or vision         d. Partis SYSTEM       3. EXHAUST SYSTEM       Steering Gar Box or diamade and All steering Column or standards (1), (2) or (3).       Steering Gar Box or diamade and part indefere.         below the driver/sleeper compartment.       g. Ball and Socket Joints in the staust system       h. The Rods and Drag Links is steering System       List any other condition which may prevent stale operation of this whicle.         determined to be leaking at wooth or wolation is normadre (1); Carcued, would be likely to result in burning,							_	
e.       Brake Tubing       5.       LIGHTING DEVICES       Subframes)         1       Low Pressure Warning Device       All lighting devices and reflectors required by Section       10. TIRES         2       g.       Tractor Protection Valve h. Air Compressor       6.       SAFE LOADING       a.         1       h. Air Compressor       6.       SAFE LOADING       a.       b. Mil other tires.         2       i.       Electric Brakes       c.       Ant the spare tire or any part of the load or dunnage can fall onto the roadway.       d.       Welds         2       COUPLING DEVICES       c.       Fifth Wheels       b.       Printe Hooks       c.       Fasteers         2       COUPLING DEVICES       c.       DrawbarTowbar Eye       7.       STEERING MECHANISM       as stated pertaining to any as steering Wheel Free Play       cracy, discoloration or vision reducing matter (reference sas fasted pertaining to any crack, discoloration or vision reducing matter (reference sas fasted pertaining to any as point forward or directly       e.       Pitter Rob Sand Drag Durins system of any motor vehicle       J.         4       Steering Components of shardrasch (1), (2) (3).       S.       S.       SUBERSION       J.       List any other condition which may prevent safe operation of this vehicle.         5       A veshaust system       Li.       N.							_	,
f. Low Pressure Warning Device       All lighting devices and reflectors required by Section 393 shall be operable.       a. Tires on any steering axle of a power unit.         h. Air Compressor       6. SAFE LOADING       a. Tires on any steering axle of a power unit.         b. Air Compressor       6. SAFE LOADING       b. All other tires.         i. Electric Brakes       a. Part(s) of vehicle or i. Hydraulic Brakes       c. onfdino of loading such that the spare tire or any part of the load or dunnage can fail onto the roadway.       a. Lock or Side Ring         2. COUPLING DEVICES       b. Protection against shifting c. DrawbarTowbar Eye       7. STEERING MECHANISM a. Steering Column       a. steede pertaining to any crack, discoloration or vision reducing matter (reference a stated pertaining to any crack, discoloration or vision or damaged parts that render         d. DrawbarTowbar Eye       7. STEERING MECHANISM a. Steering Column       as stated pertaining to any crack, discoloration or vision or damaged parts that render         d. Iter Than Steering below the driver/sleeper compartment.       G. Steering Gear Box e. Pitma Arm below the driver/sleeper       13. WINDSHIELD WIPERS Any power unit that has an inoperative wiper, or missing or damaged parts that render         b. A bus exhaust system below the driver/sleeper compartment.       g. Ball and Socket Joints h. Nuts       h. Tire Rods and Drag Links i. Nuts       List any other condition which may prevent sate operation of this vehicle.         c. No part of the exhaust system of any motor vehicle shall be so located as would be likely to result								
Device         reflectors required by Section         a. Tires on any steering axle of a power unit.           G.         G. Tractor Protection Valve         333 shall be operable.         b. Air Compressor           I.         Air Compressor         6. SAFE LOADING         b. Air Compressor           I.         Electric Brakes         6. SAFE LOADING         a. Lock or Side Ring           I.         Vacuum Systems         condition of loading such the spare tire or any part of the load or durnage can fall onto the roadway.         d. Weids           I.         S. Fifth Wheels         b. Printe Hooks         cargo         cargo           I.         Drawbar/Towbar Tongue         a. Steering Wheel Free Play         cargo.         cargo.           I.         Drawbar/Towbar Tongue         c. Front Axle Bearn and All         333.60 for exceptions)           I.         Steering Components         Clumn         d. Steering Components         Any power unit that has an inoperative wiper, or missing or damaged parts that render it ineffective.           I.         Any exhaust system         d.         Steering System         clumn           I.         Any exhaust system         d. Steering System         clumn         sated operative wiper, or missing inoperative wiper							10	+ +++++++++++++++++++++++++++++++++++++
g. Tractor Protection Valve     393 shall be operable.     of a power unit.       h. Air Compressor     6. SAFE LOADING     b. All other tires.       i. Electric Brakes     a. Part(s) of vehicle or condition of loading such that the spare tire or any part of the load or dunnage car hall onto the roadway.     a. Fatt(s) of vehicle or condition of loading such that the spare tire or any part of the load or dunnage car hall onto the roadway.     c. Fasteners       2. COUPLING DEVICES     a. Fifth Wheels     b. Protection against shifting the load or dunnage cargo     c. Fasteners       d. Drawbar/Towbar Eye     7. STEERING MECHANISM     12. WINDSHIELD GLAZING       e. Drawbar/Towbar Tongue     b. Steering Column     as stated pertaining to any crack, discoloration or vision reducing matter (reference 393.60 for exceptions)       3. EXHAUST SYSTEM     Column     Steering Components     13. WINDSHIELD WIPERS       3. EXHAUST SYSTEM     d. Steering Gear Box en the extent or damaged parts that render it ineffective.     any owarus system       determined to be leaking at a point forward of or directly below the driver/sleeper compartment.     g. Bail and Socket Joints h. Tie Rods and Drag Links i. Nuts     List any other condition which may prover unit that has an inoperative sign or diamaging to the takang or diamaging to the shall be so located as would be likely to result in burning, charmig, or damaged garts to the axie positioning part(s) cracked, broken, loose or missing resulting in shifting of an axie from its normal position.     b. Spring Assembly cor axie from its normal position.       determined to t		-			•		10.	
in.       Air Compressor       6.       SAFE LOADING       b. All other tires.         i.       Electric Brakes       a. Part(s) of vehicle or       a. Condition of floading such that the spare tire or any part of the load or dunnage       b. Wheels and Rims         i.       Vacuum Systems       c. CouPLING DEVICES       c. Tall onto the roadway.       c. Fasteners         i.       D. Pintle Hooks       c. Carago       c. Drawbar/Towbar Tongue       7.       STEERING MECHANISM         i.       C. Drawbar/Towbar Tongue       7.       STEERING MECHANISM       astated pertaining to any crack, discoloration or vision reducing matter (reference         i.       S. EXHAUST SYSTEM       Steering Components       Any exhaust system       Column         i.       Any exhaust system       d. Steering Gear Box       inoperative wiper, or missing         i.       b. Alus exhaust system       i.       Nuts       List any other condition of this would be likely to result in burning, charring, or discharging to i.       Nuts         i.       b. A bus exhaust system       i.       Nuts       system of any motor whicle shall be so located as would be likely to result in burning, charring, or damagring the electrical wring, the fuel supply, or dimagned part of the cost or sinsing resulting in shifting of an axie from its normal position.       j. Stering System       j. Stering System         i.       Nuts					' '		$\neg$	, .
i. Electric Brakes       a. Part(s) of vehicle or condition of loading such is. Hydraulic Brakes       a. Part(s) of vehicle or condition of loading such is. Hydraulic Brakes       a. Lock or Side Ring         i. Vacuum Systems       i. Matthe spare tire or any part of the load or dunnage can fall onto the roadway.       b. Wheels and Rims         i. Drawbar/Towbar Eye       i. Steering Components       c. Fasteners         i. Drawbar/Towbar Tongue       i. Steering Column       reducing matter (reference a sy classing Column         i. Saddle-Mounts       i. Steering Column       336.60 for exceptions)         i. EXHAUST SYSTEM       Other Than Steering       Any power unit that has an inoperative wiper, or missing         i. A hy exhaust system       c. Steering Gear Box       e. Pitman Arm       iii neffective.         i. A bus exhaust system       i. Nuts       g. Ball and Socket Joints       List any other condition which may prevent safe operation of this         vehicle       vehicle       s. SUSPENSION       a. Any U-bolt(s), spring hanger(s), or other axle postion againg the bilkely to result in burning, charring, or damaging the electrical wring, the fuel supply, or any combustible part of the motor vehicle.       S. SUSPENSION       a. Any Components.								
j. Hydraulic Brakes       condition of loading such       a. Lock or Side Fling         k. Vacuum Systems       b. Wheels and Rims         a. Fifth Wheels       c. Fasteners         b. Pintle Hooks       c. Bravbar/Towbar Eye         c. Drawbar/Towbar Tongue       7. STEERING MECHANISM         e. Safety Devices       5. Steering Wheel Free Play         e. Safety Devices       c. Front Axle Beam and All         3. EXHAUST SYSTEM       Steering Components         a. Any exhaust system       c. Steering Gear Box         e. apoint forward of or directly       e. Pitman Arm         b. b. A bus exhaust system       d. Steering Gear Box         compartment.       g. Ball and Socket Joints         b. A bus exhaust system       h. Tie Rods and Drag Links         compartment.       g. Ball and Socket Joints         b. Nuts       a. Nut of the exhaust         compartment.       g. Steering System         compartment.       g. Steering System         cont of the exhaust       a. Any ubolt(s), spring         hanger(s), or other axie       position of any coracking         compartment.       b. Spring Assembly         components.       c. Torque, Radius or Tracking         components.       c. Torque, Radus or Tracking		-					11	
k. Vacuum Systems       that the spare tire or any part of the load or dunnage can fail not the roadway.       b. Wheels and Rims         2. COUPLING DEVICES       a. Fifth Wheels       c. Fasteners         a. Fifth Wheels       b. Protection against shifting       12. WINDSHIELD GLAZING         b. Pintle Hooks       c. Drawbar/Towbar Tongue       a. Steering Wheel Free Play       crackod. more than and All         c. Drawbar/Towbar Tongue       a. Steering Column       crackod. more than and All       satet operation or vision reducing matter (reference         d. T. Saddle-Mounts       c. Front Axle Beam and All       Steering Components       13. WINDSHIELD WFERS         3. EXHAUST SYSTEM       c. Front Axle Beam and All       Steering Gear Box       13. WINDSHIELD WFERS         a point forward of or directly       e. Pitman Arm       tit ineffective.       11. User on this were the fit offective.         b. A bus exhaust system       h. Tie Pods and Drag Links       i. Nuts       List any other condition which may prevent safe operation of this wehicle.         b. A bus exhaust system       a. Any U-boti(s), spring hanger(s), or other axle postion.       a. Any U-boti(s), spring hanger(s), or other axle postion.       more substiming of an axle from its normal position.         c. No part of the exhaust wing, or damaging the electrical wiring, the fuel supply, or any combustible part of the more whicle.       c. Torque, Radius or Tracking Components.       c. Torque					.,		1.1.	
2. COUPLING DEVICES       part of the load or dunnage can fail onto the roadway.       c. Fasteners         a. Fifth Wheels       b. Protection against shifting cargo       d. Welds         b. Pintle Hooks       cargo       Requirements and exceptions         c. Drawbar/Towbar Eye       7. STEERING MECHANISM       as stated pertaining to any crack, discoloration or vision         c. Sadety Devices       b. Steering Column       red View Procestor         f. Saddle-Mounts       c. Front Axle Beam and All 393.60 for exceptions)       393.60 for exceptions)         3. EXHAUST SYSTEM       a. Any exhaust system       c. Steering Components       13. WINDSHIELD WIPERS         a. Any exhaust system       c. Front Axle Beam and All 393.60 for exceptions)       393.60 for exceptions)       393.60 for exceptions)         s. EXHAUST SYSTEM       a. Any exhaust system       c. Front Axle Beam and All 300 soft procentive wiper, or missing inoperative wiper, or missing or damaged parts that render it ineffective.       13. WINDSHIELD WIPERS         below the driver/sleeper compartment.       g. Ball and Socket Joints       List any other condition which may prevent safe operation of this wehicle.         leaking or discharging to is the atmosphere in violation of standards (1), (2) or (3).       8. SUSPENSION       a. Any U-bolt(s), spring hanger(s), or other axle positioning part(s) cracked, borken, loose or missing resulting in shifting of an axle from its normal position.		, , ,			~		-	•
2. COUPLING DEVICES       can fail onto the roadway.       d. Welds         a. Fifth Wheels       b. Protection against shifting       12. WINDSHIELD GLAZING         b. Pintle Hooks       cargo       Requirements and exceptions         c. DrawbarTowbar Eye       7. STEERING MECHANISM       as stated pertaining to any crack, discoloration or vision         e. Safety Devices       b. Steering Column       reducing matter (reference         f. Saddle-Mounts       c. Front Axle Beam and All       393.60 for exceptions)         3. EXHAUST SYSTEM       c. Front Axle Beam and All       393.60 for exceptions)         a. Any exhaust system       c. Steering Column       inoperative wiper, or missing         determined to be leaking at a point forward of or directly       e. Pitman Arm       inoperative wiper, or missing         below the driver/sleeper       f. Power Steering       Ust any other condition which may prevent safe operation of this         vehicle       system of any motor vehicle       s. SUSPENSION       a. Any U-bolt(s), spring hanger(s), or caked, positioning part(s) cracked, position, wring, the fuel suply, or       b. Spring Assembly         c. No part of the exhaust writing the electrical writing the electrical writing is shiting of an axe from its normal position.       <		K. Vacuum Systems					-	
a. Fifth Wheels       b. Protection against shifting       12. WINDSHIELD GLAZING         b. Pintle Hooks       cargo       Requirements and exceptions         c. Drawbar/Towbar Togue       7. STEERING MECHANISM       as stated pertaining to any         c. Drawbar/Towbar Tongue       a. Steering Wheel Free Play       crack, discoloration or vision         c. Safety Devices       b. Steering Column       393.60 for exceptions)         d. Jawabar/Towbar Tongue       steering Components       13. WINDSHIELD WIPERS         d. Steering Column       c. Front Axle Beam and All       393.60 for exceptions)         s. EXHAUST SYSTEM       column       d. Steering Components       13. WINDSHIELD WIPERS         a. Any exhaust system       column       d. Steering Gear Box       apoint forward of or directly       e. Pitman Arm         b. A bus exhaust system       f. Power Steering       List any other condition which may       g. Ball and Socket Joints       List any other condition which may         b. A bus exhaust system       i. Nuts       a. Any U-bolt(s), spring       a. Any U-bolt(s), spring       List any other condition which may         g. Ball be so located as       would be likely to result in       broken, loose or missing       maxer(s) or other axle         g. Ball be so located as       would be likely to result in       broken, loose or missing       maxer(s)		2. COUPLING DEVICES			-		$\neg$	
b. Pintle Hooks       cargo       Requirements and exceptions         c. Drawbar/Towbar Tongue       7. STEERING MECHANISM       as stated pertaining to any crack, discoloration or vision         d. Drawbar/Towbar Tongue       8. Steering Wheel Free Play       crack, discoloration or vision         e. Safety Devices       b. Steering Wheel Free Play       crack, discoloration or vision         f. Saddle-Mounts       c. Front Axle Beam and All       393.60 for exceptions)         3. EXHAUST SYSTEM       a. Any exhaust system       column       any power unit that has an inoperative wiper, or missing         determined to be leaking at       d. Steering Gear Box       or damaged parts that render         it ineffective.       f. Power Steering       or damaged parts that render         below the driver/sleeper       f. Power Steering       List any other condition which may prevent safe operation of this         vehicle.       b. A bus exhaust system       h. Tie Rods and Drag Links       vehicle.         leaking or discharging to       i. Nuts       a. Any U-bolt(s), spring       hanger(s), or other axie         yould be likely to result in       borken, loose or missing       maxie from its normal position.       maxie from its normal position.         vehicle.       any combustible part of the       c. Torque, Radius or Tracking       maxie from its normal position.					,		12	
Image: state of the structure of the struct					с с		12.	
d. Drawbar/Towbar Tongue       a. Steering Wheel Free Play       crack, discoloration or vision         e. Safety Devices       b. Steering Column       393.60 for exceptions)         f. Saddle-Mounts       c. Front Axle Beam and All       393.60 for exceptions)         s. EXHAUST SYSTEM       column       13. WINDSHIELD WIPERS         a. Any exhaust system       column       apoint forward of or directly       e. Pitman Arm         determined to be leaking at a point forward of or directly       e. Pitman Arm       timeffective.         below the driver/sleeper compartment.       g. Ball and Socket Joints       List any other condition which may prevent safe operation of this vehicle.         leaking or discharging to the atmosphere in violation of standards (1), (2) or (3).       8. SUSPENSION       8. SUSPENSION         c. No part of the exhaust       a. Any U-bolt(s), spring haurge, charing, or damaging the electrical would be likely to result in burning, charring, or damaging the electrical would be part of the mits normal position.       maxe from its normal position.         b. Spring Assembly       b. Spring Assembly       c. Torque, Radius or Tracking Components.       motor vehicle.								-
e. Safety Devices       b. Steering Column       reducing matter (reference 393.60 for exceptions)         3. EXHAUST SYSTEM       c. Front Axle Beam and All Steering Components       33.60 for exceptions)         a. Any exhaust system       c. Column       any power unit that has an column         determined to be leaking at a point forward of or directly below the driver/sleeper compartment.       d. Steering Gear Box       any other condition which may g. Ball and Socket Joints         b. A bus exhaust system       f. Power Steering       List any other condition which may g. Ball and Socket Joints         b. A bus exhaust system       h. Tie Rods and Drag Links       i. Nuts         c. No part of the exhaust       a. Any U-bolt(s), spring hanger(s), or other axle positioning part(s) cracked, would be likely to result in burning, charring, or damaging the electrical would be likely to result in burning, charring, or amaging the electrical would be part of the motor vehicle.       b. Spring Assembly         c. Torque, Radius or Tracking motor vehicle.       c. Torque, Radius or Tracking components.       c. Torque, Radius or Tracking components.								
f. Sadde-Mounts       c. Front Axle Beam and All       393.60 for exceptions)         3. EXHAUST SYSTEM       a. Any exhaust system       Column       inoperative wiper, or missing         a. Any exhaust system       clear Than Steering       Any power unit that has an inoperative wiper, or missing         determined to be leaking at a point forward of or directly       e. Pitman Arm       inoperative wiper, or missing         below the driver/sleeper compartment.       g. Ball and Socket Joints       List any other condition which may prevent safe operation of this vehicle.         below the driver/sleeper compartment.       g. Ball and Socket Joints       List any other condition which may prevent safe operation of this vehicle.         compartment.       g. Ball and Socket Joints       Nutre Steering System       List any other condition which may prevent safe operation of this vehicle.         compartment.       g. Ball and Socket Joints       Nutre Steering System       List any other condition which may prevent safe operation of this vehicle.         compartment.       g. Steering System       a. Any U-bolt(s), spring       List any other condition which may prevent safe operation of this vehicle.         compartment.       g. Steering System       a. Any U-bolt(s), spring       List any other condition which may prevent safe operation of this vehicle.         compartment.       g. Steering System       a. Any U-bolt(s), spring       mager(s), or other axle positioning par					-			
3. EXHAUST SYSTEM       Steering Components       13. WINDSHIELD WIPERS         a. Any exhaust system       Column       inoperative wiper, or missing         determined to be leaking at       d. Steering Gear Box       inoperative wiper, or missing         a point forward of or directly       e       Pitman Arm       it ineffective.         below the driver/sleeper       f. Power Steering       List any other condition which may         compartment.       g. Ball and Socket Joints       List any other condition which may         b. A bus exhaust system       h. Tie Rods and Drag Links       vehicle.         leaking or discharging to       i. Nuts       steering System       i. Nuts         of standards (1), (2) or (3).       8. SUSPENSION       a. Any U-bolt(s), spring       i. Any Gracked, broken, loose or missing         system of any motor vehicle       positioning part(s) cracked, broken, loose or missing       may estimal position.       i. Spring Assembly         damaging the electrical word, broken, loose or missing       c. Torque, Radius or Tracking       i. Spring Assembly       i. Stormal position.					•			
3. EXHAUST SYSTEM       Other Than Steering       Any power unit that has an inoperative wiper, or missing or damaged parts that render it ineffective.         a. Any exhaust system       determined to be leaking at a point forward of or directly       e. Pitman Arm       inoperative wiper, or missing or damaged parts that render it ineffective.         below the driver/sleeper compartment.       g. Ball and Socket Joints       List any other condition which may prevent safe operation of this vehicle.         b. A bus exhaust system       in Nuts       in Nuts       vehicle.         it he atmosphere in violation of standards (1), (2) or (3).       8. SUSPENSION       a. Any U-bolt(s), spring hanger(s), or other axle position in part(s) cracked, borken, loose or missing resulting in shifting of an axle from its normal position.       mother axle from its normal position.         burning, charing, or any combustible part of the grant of the curve in the subsplip, or any combustible part of the grant of the curve in the indication of its normal position.       b. Spring Assembly       mother axle from its normal position.         burning, che fuel supply, or any combustible part of the curve indice.       c. Torque, Radius or Tracking components.       mother axle from its normal position.       mother axle from its normal position.							13	
a. Any exhaust system       Column       inoperative wiper, or missing or damaged parts that render it ineffective.         a point forward of or directly below the driver/sleeper compartment.       F. Power Steering       List any other condition which may prevent safe operation of this vehicle.         b. A bus exhaust system leaking or discharging to the atmosphere in violation of standards (1), (2) or (3).       Ball and Socket Joints       List any other condition which may prevent safe operation of this vehicle.         c. No part of the exhaust system distribution of standards (1), (2) or (3).       B. SUSPENSION       S. Any U-bolt(s), spring hanger(s), or other axle positioning part(s) cracked, would be likely to result in burning, charring, or damaging the electrical wiring, the fuel supply, or any combustible part of the motor vehicle.       b. Spring Assembly		3. EXHAUST SYSTEM			0			
determined to be leaking at a point forward of or directly below the driver/sleeper compartment.       d. Steering Gear Box       or damaged parts that render it ineffective.         below the driver/sleeper compartment.       g. Ball and Socket Joints       List any other condition which may prevent safe operation of this vehicle.         below the driver/sleeper compartment.       g. Ball and Socket Joints       List any other condition which may prevent safe operation of this vehicle.         b. A bus exhaust system leaking or discharging to the atmosphere in violation of standards (1), (2) or (3).       8. SUSPENSION         c. No part of the exhaust system of any motor vehicle shall be so located as would be likely to result in burning, charring, or damaging the electrical wiring, the fuel supply, or any combustible part of the motor vehicle.       a. Any U-bolt(s), spring resulting in shifting of an axle from its normal position.         b. Spring Assembly c. Torque, Radius or Tracking motor vehicle.       c. Torque, Radius or Tracking Components.								/
a point forward of or directly       e. Pitman Arm       it ineffective.         below the driver/sleeper       f. Power Steering       List any other condition which may prevent safe operation of this         b. A bus exhaust system       i. Nuts       i. Nuts       prevent safe operation of this         leaking or discharging to the atmosphere in violation of standards (1), (2) or (3).       8. SUSPENSION       i. Nuts         c. No part of the exhaust system of any motor vehicle shall be so located as would be likely to result in burning, charring, or damaging the electrical wiring, the fuel supply, or any combustible part of the combustities combustible part of the combustible part of the					-			
below the driver/sleeper compartment.       i       f. Power Steering g. Ball and Socket Joints h. Tie Rods and Drag Links i. Nuts j. Steering System       List any other condition which may prevent safe operation of this vehicle.         i       A bus exhaust system leaking or discharging to the atmosphere in violation of standards (1), (2) or (3).       i. Nuts s. SUSPENSION       i. Nuts         c.       No part of the exhaust system of any motor vehicle shall be so located as would be likely to result in burning, charring, or damaging the electrical wiring, the fuel supply, or any combustible part of the motor vehicle.       i. Spring Assembly c. Torque, Radius or Tracking Components.       i. Spring Assembly		ů.			0			
compartment.       g. Ball and Socket Joints         b. A bus exhaust system leaking or discharging to the atmosphere in violation of standards (1), (2) or (3).       h. Tie Rods and Drag Links         c. No part of the exhaust system of any motor vehicle shall be so located as would be likely to result in burning, charring, or damaging the electrical wiring, the fuel supply, or any combustible part of the motor vehicle.       8. SUSPENSION         a. Any U-bolt(s), spring hanger(s), or other axle positioning part(s) cracked, broken, loose or missing resulting in shifting of an axle from its normal position.							Lis	
b. A bus exhaust system       h. Tie Rods and Drag Links       vehicle.         leaking or discharging to       i. Nuts       j. Steering System         of standards (1), (2) or (3).       8. SUSPENSION					0			
Image: second							· · ·	
the atmosphere in violation of standards (1), (2) or (3).       j. Steering System         c. No part of the exhaust system of any motor vehicle shall be so located as would be likely to result in burning, charring, or damaging the electrical wiring, the fuel supply, or any combustible part of the motor vehicle.       8. SUSPENSION         a. Any U-bolt(s), spring hanger(s), or other axle positioning part(s) cracked, broken, loose or missing resulting in shifting of an axle from its normal position.					-			
of standards (1), (2) or (3).       8. SUSPENSION         c. No part of the exhaust       a. Any U-bolt(s), spring         system of any motor vehicle       hanger(s), or other axle         shall be so located as       positioning part(s) cracked,         would be likely to result in       broken, loose or missing         burning, charring, or       axle from its normal position.         wiring, the fuel supply, or       b. Spring Assembly         any combustible part of the       c. Torque, Radius or Tracking         motor vehicle.       Components.		0 0 0		j. Ste	ering System			
c. No part of the exhaust       a. Any U-bolt(s), spring         system of any motor vehicle       hanger(s), or other axle         shall be so located as       positioning part(s) cracked,         would be likely to result in       broken, loose or missing         burning, charring, or       resulting in shifting of an         damaging the electrical       axle from its normal position.         wiring, the fuel supply, or       b. Spring Assembly         any combustible part of the       c. Torque, Radius or Tracking         motor vehicle.       Components.					* '			
system of any motor vehicle shall be so located as would be likely to result in burning, charring, or damaging the electrical wiring, the fuel supply, or any combustible part of the motor vehicle.       hanger(s), or other axle positioning part(s) cracked, broken, loose or missing resulting in shifting of an axle from its normal position.         b       Spring Assembly         c       Torque, Radius or Tracking Components.								
shall be so located as would be likely to result in burning, charring, or damaging the electrical wiring, the fuel supply, or any combustible part of the motor vehicle.       positioning part(s) cracked, broken, loose or missing resulting in shifting of an axle from its normal position.         b       Spring Assembly         c       Torque, Radius or Tracking Components.		-						
would be likely to result in burning, charring, or damaging the electrical wiring, the fuel supply, or any combustible part of the motor vehicle.       broken, loose or missing resulting in shifting of an axle from its normal position.         b. Spring Assembly		, ,						
burning, charring, or damaging the electrical wiring, the fuel supply, or any combustible part of the motor vehicle.     resulting in shifting of an axle from its normal position.       b. Spring Assembly     b. Spring Assembly       c. Torque, Radius or Tracking Components.		would be likely to result in						
damaging the electrical wiring, the fuel supply, or any combustible part of the motor vehicle.     axle from its normal position.       b. Spring Assembly     c. Torque, Radius or Tracking Components.		-			· •			
wiring, the fuel supply, or any combustible part of the motor vehicle.     b. Spring Assembly       c. Torque, Radius or Tracking Components.								
any combustible part of the motor vehicle.     c. Torque, Radius or Tracking Components.					-			
motor vehicle. Components.								
		-						
	INSTRUCTO	NNS: MARK COLUMN ENTRIES TO VERIEV	INSPECTION	V X OK		IF ITEMS		

CERTIFICATION: THIS VEHICLE HAS PASSED ALL THE INSPECTION ITEMS FOR THE ANNUAL VEHICLE INSPECTION REPORT IN ACCORDANCE WITH 49 CFR 396.

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(4) Two hoses improperly joined (such as a A vehicle does not pass an inspection if it has ne of the following defects or deficiencies splice made by sliding the hose ends over a piece of tubing and clamping the hose to the tube) a. Service Brakes.
 (1) Absence of braking action on any axle required to have brakes upon application of the service brakes (such as missing brakes or brake (5) Air hose cracked, broken or crimped.
e. Brake Tubing
(1) Any audible leak. (2) Tubing cracked, damaged by heat, broken or shoe(s) failing to move upon application of a wedge. S cam, cam, or disc brake). crimped (2) Missing or broken mechanical components including: shoes, lining pads, springs, anchor pins, spiders, cam rollers, push rods, and air chamber mounting bolts. f. Low Pressure Warning Device missing f. Low Pressure Warning Device missing, inoperative, or does not operate at 55 psi and below, or 12 the governor cut out pressure, whichever is less. g. Tractor Protection Valve. Inoperable or missing tractor protection valve(s) on power (3) Loose brake components including air chambers, spiders, and cam shaft support unit (4) Audible air leak at brake chamber (Example Air Compressor (4) Addite an reak at orace chamber (Example ruptured diaphragm, loose chamber clamp, etc.)
 (5) Readjustment limits. The maximum stroke a Compressor drive belts in condition of impending or probable failure. (2) Loose compressor mounting bolts.(3) Cracked, broken or loose pulley. which brakes should be readjusted is given below. Any brake 14, or more past the below. Any brack 14, or more past the readjustment limit or any two bracks less than 14, beyond the readjustment limit shall be cause for rejection. Stroke shall be measured with engine off and reservoir pressure of 80 to 90 psi with bracks fully applied. BOLT TYPE BRAKE CHAMBER DATA (4) Cracked or broken mounting brackets, (4) Cracked or broken mounting brackets, braces or adapters.
 i. Electric Brakes.
 (1) Absence of braking action on any wheel required to have brakes.
 (2) Missing or inoperable breakaway braking device. Effective Outside Maximum i. Hydraulic Brakes. (Including Power Assist diameter troke Over Hydraulic and Engine Drive Hydraulic . in.) nt which Booster). (1) Master cylinder less than 14 full. (2) No pedal reserve with engine running except hould be eadjuste 5 15/10 1 3/8 sist unit fails to operate (3) Power assist unit fails to operate.
(4) Scenju or swelling brake hose(s) under application of pressure.
(5) Missing or inoperative check valve.
(6) Has any visually observed leaking hydraulic finuid in the brake system.
(7) Has hydraulic hose(s) abraded (chafed) themath, and ensure to feibrin land. 9 3/16 8 1/1 5 3/1 1 3/8 through outer cover to fabric laver. (8) Fluid lines or connections leaking restricted, crimped, cracked or broken.
 (9) Brake failure or low fluid warning light on onloc incomparities. 9 7/8 ROTOCHAMBER DATA and/or inoperative. k. Vacuum Systems. Any vacuum system iameter roke which (in.) which (1) Has insufficient vacuum reserve to permit hould be ne full brake application after engine is shut adjusted -ff orr. (2) Has vacuum hose(s) or line(s) restricted, abraded (chafed) through outer cover to cord ply, crimped, cracked, broken or has collapse of vacuum hose(s) when vacuum is applied. 4.9/324 13/16 5 13/32 Vacuum nose(s) when vacuum is applied. (3) Lacks an operative low vacuum warning device as required. 2. Coupling Devices. a. Fifth Wheels. (1) Mounting to frame. (2) Amother the second 5 15/16 5 13/32 7 1/16 7 5/8 (a) Any fasteners missing or ineffective. 8 7/8 (b) Any movement between mounting mponents. components. (c) Any mounting angle iron cracked or broken. (2) Mounting plates and pivot brackets. (a) Any fasteners missing or ineffective. (b) Any welds or parent metal cracked. (c) More than 38 inch horizontal movement CLAMP TYPE BRAKE CHAMBER DATA )utsid faximun iameter roke t which should be between pivot bracket pin and bracket. (d) Pivot bracket pin missing or not secured. eadjuste (3) Slider  $4\frac{1}{2}$ 11/4 a) Any latching fasteners missing or 1 3/8 ineffective. (b) Any fore or aft stop missing or not securely 5 11/16 1 3/8attached. 6 3/8 (c) Movement more than 38 inch between slider (d) Any slider component cracked in parent metal or weld. 6 25/32 13/4 7 7/32 13/41 8 3/32 (4) Lower coupler. (a) Horizontal movement between the upper and lower fifth wheel halves exceeds 12 incl design). \*(2" for long stroke design). WEDGE BRAKE DATA. --Movement of the (b) Operating handle not in closed or locked scribe mark on the lining shall not exceed 116 (c) Kingpin not properly engaged.
 (d) Separation between upper and lower coupler allowing light to show through from side to side. (6) Brake linings or pads.(a) Lining or pad is not firmly attached to the (e) Cracks in the fifth wheel plate, Exceptions: shoe; (b) Saturated with oil, grease, or brake fluid; or (c) cracks in the first wheel parts Exceptions. Cracks in fifth wheel approach ramps and casting shrinkage cracks in the ribs of the body of a cast fifth wheel. (c) Non steering axles: Lining with a thickness less than 14 inch at the shoe center for air drum (f) Locking mechanism parts missing, broken, or deformed to the extent the kingpin is not securely held. brakes, 116 inch or less at the shoe center for hydraulic and electric drum brakes, and less than 18 inch for air disc brakes. (d) Steering axles: Lining with a thickness less b. Pintle Hooks b. Pintle Hooks.
 (1) Mounting to frame.
 (a) Any missing or ineffective fasteners (a fastener is not considered missing if there is an empty hole in the device but no corresponding hole in the frame or vise versa).
 (b) Mounting and for any day to the start for a fast for a fast of the start than 14 inch at the shoe center for drum brakes, less than 18 inch for air disc brakes and 116 inch or less for hydraulic disc and electri (7) Missing brake on any axle required to have (b) Mounting surface cracks extending from (b) Mounting surface cracks extending from point of attachment (e.g., cracks in the frame at mounting bolt holes).
(c) Losse mounting.
(d) Frame crossmember providing pintle hook attachment cracked. (8) Mismatch across any power unit steering (a) Air chamber sizes (b) Slack adjuster length. (b) Parking Brake System. No brakes on the vehicle or combination are applied upon actuation of the parking brake control, including driveline hand controlled parking brakes. (2) Integrity.(a) Cracks anywhere in pintle hook assembly. (b) Any welded repairs to the pintle hook.
(c) Any part of the horn section reduced by more than 20%. c. Brake Drum or Rotors. (1) With any external crack or cracks that open (d) Latch insecure. c. Drawbar/Towbar Eye. (1) with any external cracks or cracks that open upon brake application (do not confuse short hairline heat check cracks with flexural cracks).
 (2) Any portion of the drum or rotor missing or in danger of falling away. (1) Mounting. (a) Any cracks in attachment welds. (b) Any missing or ineffective fasteners d. Brake Hose.
 (1) Hose with any damage extending through (2) Integrity.(a) Any cracks. (1) Hose with any damage extending through the outer reinforcement ply. (Rubber impregnated fabric cover is not a reinforcement ply). (Thermoplastic nylon may have braid reinforcement or color difference between cover and inner tube. Exposure of second color is much for attributer. (b) Any part of the eye reduced by more than d. Drawbar/Towbar Tongue. Slider (power or manual).
 (a) Ineffective latching mechanism. cause for rejection. (2) Bulge or swelling when air pressure is (a) intercentive functions intercention.
 (b) Missing or ineffective stop.
 (c) Movement of more than 14 inch between slider and housing. (3) Any audible leaks.

(d) Any leaking, air or hydraulic cylinders, hoses, or chambers (other than slight oil weeping normal with hydraulic seals) (2) Integrity.
(a) Any cracks.
(b) Movement of 14 inch between subframe and the subframe of attachment. drawbar at point of attachment. e. Safety Devices. (1) Safety devices missing (2) Unattached or incapable of secure (a) Worn to the extent of a measurable reduction in link cross section. (b) Improper repairs including welding, wire, small bolts, rope and tape.
 (4) Cabla (4) Cable. (4) Cable.
(a) Kinked or broken cable strands
(b) Improper clamps or clamping.
f. Saddle Mounts.
(1) Method of attachment. (a) Any missing or ineffective fasteners.
(b) Loose mountings.
(c) Any cracks or breaks in a stress or load (c) Any cracks or orears in a suress or road bearing member.
(d) Horizontal movement between upper and lower saddle mount halves exceeds 14 inch. lower saddle mount halves exceeds 14 inch. 3. Exhaust System. a. Any exhaust system determined to be leaking at a point forward of or directly below the driver/sleeper compartment. b. A bus exhaust system leaking or discharging to the atmosphere: Gasoline powered -- excess of 6 inches (1) classific powered -- ccccss of o marks forward of the rearmost part of the bus.
 (2) Other than gasoline powered -- in excess of 15 inches forward of the rearmost part of the (3) Other than gasoline powered -- forward of a door or window designed to be opened. (Exception: emergency exits). (Exception: emergency exits).
c. No part of the exhaust system of any motor vehicle shall be so located as would be likely to result in burning, charring, or damaging the electrical wiring, the fuel supply, or any combustible part of the motor vehicle. 4. Fuel System. a. A fuel system with a visible leak at any point. a. A fuel system with a visible leak at any point.
 b. A fuel tank filler cap missing.
 c. A fuel tank not securely attached to the motor vehicle by reason of loose, broken or missing mounting bolls or brackets (some fuel tanks use springs or rubber bushings to permit movement). 5 Lighting Devices All lighting devices and reflectors required by Section 393 shall be operable. 6. Safe loading. a. Part(s) of vehicle or condition of loading such that the spare tire or any part of the load or dunnage can fall onto the roadway. b. Protection Against Shifting Cargo -- Any b. Protection Against Shifting Cargo --Any vehicle without a front end structure or equivalent device as required. 7. Steering Mechanism. a. Steering Wheel Free Play (on vehicles equipped with power steering the engine must be a seried as a steering wheel Steer Steering the engine must be a seried as a steering with power steering the engine must be a seried as a steering wheel Steer Steering the seried as a steering st be running) STEERING WHEEL FREE PLAY (on vehicles equipped with po engine must be running). ver steering the steering whee liameter eering syster eering 23/4 Steering Column seness of U bolt(s) o (1) Any absence or lo positioning part(s). (2) Worn, faulty or obviously repair welded universal joint(s). (3) Steering wheel not properly secured.
 c. Front Axle Beam and All Steering Components Other Than Steering Column. Any crack(s). Any obvious welded repair(s). (2) Any correct where reprints the second sec e. Pitman Arm. Any looseness of the pitman arm on the steering gear output shaft. f. Power Steering. Auxiliary power assist cvlinder loose Ball and Socket Joints Any movement under steering load of a stud (2) Any motion, other than rotational, between any linkage member and it's attachment point of more than 1/4 inch. h. Tie Rods and Drag Links. Loose clamp(s) or clamp bolt(s) on tie rods or drag links. (2) Any looseness in any threaded joint i. Nuts. Nut(s) loose or missing on tie rods pitman arm, drag link, steering arm or tie rod ırm. ann. J. Steering System. Any modification or other condition that interferes with free movement of any steering component. S. Concernation Suspension. 8. Suspension. a. Any U bol(s), spring hanger(s), or other axle positioning part(s) cracked, breken, loose or missing resulting in shifting of an axle from its normal position. (After a turn, lateral axle displacement is normal with some suspensions. Forward or rearward operation in a straight line will cause the axle to return to alignment). b. Sprine Assembly. b. Spring Assembly.(1) Any leaves in a leaf spring assembly broken or missing.

(2) Any broken main leaf in a leaf spring sembly. (Includes assembly with more than (3) Coil spring broken.
(4) Rubber spring missing.
(5) One or more leaves displaced in a manner that could result in contact with a tire, rim, brake drum or frame. (6) Broken torsion bar spring in a torsion bar (7) Deflated air suspension, i.e., system failure, leak, etc. c. Torque, Radius or Tracking Components. Any part of a torque, radius or tracking component assembly or any part used for attaching the same to the vehicle frame or axle that is cracked, loose, broken or missing. (Does not apply to loose bushings in torque or track not apply to loc rods.) 9. Frame a. Frame Members. (1) Any cracked, broken, loose, or sagging frame member. (2) Any loose or missing fasteners including fasteners attaching functional component suc as engine, transmission, steering gear, suspension, body parts, and fifth wheel. b. Tire and Wheel Clearance. Any condition b. Tre and Wheel Clearance. Any condition, including loading, that causes the body or frame to be in contact with a tire or any part of the wheel assemblies c. (1) Adjustable Axle Assemblies (Sliding Subframes). Adjustable axle assembly with believening incidence and the assembly with locking pins missing or not engaged. 10 Tires 10. lires. a. Any tire on any steering axle of a power unit. (1) With less than 432 inch tread when measured at any point on a major tread groove. (2) Has body ply or belt material exposed through the tread or sidewall. (2) Hose out tread or sidewall. (3) Has any tread or sidewall separation (4) Has a cut where the ply or belt material is eđ exposed.
(5) Labeled "Not for Highway Use" or displaying other marking which would exclude use on steering axle.
(6) A tube type radial tire without radial tube stem markings. These markings include a red band around the tube stem, the word "radial" embossed in metal stems, or the word "radial" molded in rubber stems. (7) Mixing bias and radial tires on the same (8) Tire flap protrudes through valve slot in rim and touches stem. and touches stem. (9) Regrooved tire except motor vehicles used solely in urban or suburban service (see exception in §393.75(c). (10) Boot, blowout patch or other ply repair. (11) Weight earried exceeds tire load limit. This includes overloaded tire resulting from low air exceptions of the set of the exception of the set of the pressure. (12) Tire is flat or has noticeable (e.g., can be (12) The is hard of has houceable (e.g., can be heard or felt) leak.
 (13) Any bus equipped with recapped or retreaded tire(s).
 (14) So mounted or inflated that it comes in contact with any part of the vehicle. b. All tires other than those found on the (1) Weight carried exceeds tire load limit. This includes overloaded tire resulting from low air pressure. (2) Tire is flat or has noticeable (e.g., can be (2) If re is hat or has noticeable (e.g., can heard or fiel) leak.
(3) Has body ply or belt material exposed through the tread or sidewall separation.
(5) Has a cut where ply or belt material is in the second set. exposed. (6) So mounted or inflated that it comes in contact with any part of the vehicle. (This includes a tire that contacts its mate.) (7) Is marked "Not for highway use" or otherwise marked and having like meaning. (8) With less than 232 inch tread when measured at any point on a major tread groove. 11. Wheels and Rims. a. Lock or Side Ring. Bent. broken. cracked. improperly seated, sprung or mismatched ring(s). b. Wheels and Rims. Cracked or broken or has elongated bolt holes. c. Fasteners (both spoke and disc wheels). Any loose, missing, broken, cracked, stripped or otherwise ineffective fasteners. d Welds Any cracks in welds attaching disc wheel disc to rim.
(2) Any crack in welds attaching tubeless demountable rim to adapter. (3) Any welded repair on aluminum wheel(s) on (3) Any welded repair on aluminum wheel(s) is a steering axle.
(4) Any welded repair other than disc to rim attachment on steel disc wheel(s) mounted on the steering axle.
1.2. Windshield Glazing.
(Not including a 2 inch border at the top, a 1 inch border at each side and the area below the inch border at each side and the area below the topmost portion of the steering wheel.) Any crack, discoloration or vision reducing matter except: (1) coloring or initing applied at time of manufacture; (2) any crack not over 14 inch wide, if not intersected by any other crack; (3) any damaged area not more than 34 inch in diameter, if not closer than 3 inches to any other such damaged area; (4) labels, stickers, decalcomania, etc. (see §393.60 for exceptions). 13. Windshield Wipers. Any power unit that has an inoperative wiper, or missing or damaged parts that render it ineffective

Comparison of Appendix G. and the new North American Uniform Driver Vehicle Inspection Procedure (North American Commercial

Vehicle Critical Safety Inspection Items and Out

Venicle Critical Safety Inspection Items and Ou Of Service Criteria) The vehicle portion of the FHWA's North American Uniform Driver Vehicle Inspection Procedure (NAID VIP) requirements, CVSA's North American Commercial Vehicle Critical Secture Inspecting Inspect on Oct OC Services Safety Inspection Items and Out Of Service Criteria and Appendix G of subchapter B are similar documents and follow the same similar documents and follow the same inspection procedures. The same items are required to be inspected by each document. FHWA's and CVSA's out of service criteria are intended to be used in random roadside inspections to identify critical vehicle inspection items and provide criteria for placing a items and provide criteria for placing a vehicle(s) out of service. A vehicle(s) is placed out of service only when by reason of its mechanical condition or loading it is determined to be so imminently hazardous as to likely cause an accident or breakdown, or when such condition(s) would likely contribute to loss of control of the vehicle(s) by the driver. A certain amount of flexibility is given to the inspecting official whether to place the vehicle out of service at the inspection site or if it would be less hazardous to allow the vehicle to proceed to a repair facility for repair. The distance to the repair facility must not exceed 25 miles. The repair facility must not exceed 25 miles. The roadside type of inspection, however, does not necessarily mean that a vehicle has to be defect free in order to continue in service. In contrast, the Appendix G inspection procedure requires that all items required to be insecuted in insecure dividual terms that and the nspected are in proper adjustment, are not defective and function properly prior to the vehicle being placed in service. Differences Between the Out Of Service Criteria & FHWA's Annual Inspection

I. Brake System. The Appendix G criteria rejects vehicles with any defective brakes, any air leaks, etc. The out of service criteria allows 20% defective brakes on non steering axles and a certain latitude on air leaks before placing a vehicle out of service. 2. Coupling Devices. Appendix G rejects vehicles with any fifth

heel mounting fastener missing or ineffective The out of service criteria allows up to 20% missing or ineffective fasteners on frame missing or ineffective fasteners on frame mountings and pivot bracket mountings and 25% on sliderlatching fasteners. The out of service criteria also allows some latitude on cracked welds. 3. Exhaust System.

5. Exhaust System. Appendix G follows Section 393.83 verbatim. The CVSA out of service criteria allows vehicles to exhaust forward of the dimensions given in Section 393.83 as long as the exhaust does not leak or exhaust under the chassis. *Evel Swite* or exhaust under the chassis. . Fuel System

Same for Appendix G and the out of service criteria.

criteria. 5. Lighting Devices. Appendix G requires all lighting devices required by section 393 to be operative at all times. The out of service criteria only requires one stop light and functioning turn signals on the correct which of the other which which the correct which of the other which which the correct which is of the other which which the correct which is of the other which which the correct which is of the other which which the correct which is of the other which which which the correct which is of the other which which which the correct which is of the other which which which which the correct which is of the other which the rear most vehicle of a combination vehicle the rear most vehicle of a combination vehicle to be operative at all times. In addition one operative head lamp and tail lamp are required during the hours of darkness. 6. Safe Loading. Same for both Appendix G and the out of combine article.

service criteria.

. Steering Mechanism. 8. Steering Internation. Steering lash requirements of Appendix G follows the new requirements of **§393.209**. 8. Suspension. Appendix G follows the new requirements of

Appendix G follows the new requirements o **§393.207** which does not allow any broken leaves in a leaf spring assembly. The out of service criteria allows up to 25% broken or missing leaves before being placed out of service 9. Frame

The out of service criteria allows a certain latitude in frame cracks before placing a vehicle out of service. Appendix G follows the new requirements of §393.201 which does not allow frame cracks 10 Tires

Appendix G follows the requirements of §393.75 which requires a tire tread depth of 432 inch on power unit steering axless and 232 inch on all other axles. The out of service criteria only requires 232 inch tire tread depth on power unit steering axless and 132 inch on all other

axies. 11. Wheel and Rims.

The out of service criteria allows a certain amount latitude for wheel and rim cracks and amount latitude for wheel and rm cracks and missing or defective fasteners. Appendix G meets the requirements of the new §393.205 which does not allow defective wheels and rims non effective nuts and bolts. 12. Windshield Glazing. The out of service criteria places in a restricted merica condition on which the thet ne a carde or

service condition any vehicle that has a crack or discoloration in the windshield area lying within discoloration in the windshield area lying within the sweep of the wiper on the drivers side and does not address the remaining area of the windshield. Appendix G addresses requirements for the whole windshield as specified in §393.60 13. Windshield Wipers: Appendix G requires windshield wipers to be

operative at all times. The out of service criteria only requires that the windshield wiper on the driver's side to be inspected during inclement weather

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1 Brake System

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Service Brakes

### Periodic Inspector Qualification Certification

I,\_\_\_\_\_\_, hereby certify that I am knowledgeable in the requirements for performing an annual vehicle inspection and I can identify defective components in compliance with the regulations of the U.S. Department of Transportation for annual vehicle inspections contained in 49 CFR Part 396 Appendix G. I hereby agree to comply with all such regulations governing annual vehicle inspections.

A qualified inspector must meet one or more of the following requirements. Please check those applicable.

 _Successfully completed a state or federal sponsored training program, which qualifies me to perform a commercial vehicle safety inspection.
 One year of training and/or experience in truck manufacturer of similar commercially sponsored training designed to train in truck operation and maintenance.
 _One year experience as a mechanic or inspector in a motor carrier maintenance program.
 One year experience as a mechanic or inspector in truck maintenance at a commercial garage, fleet leasing company, or similar facility.
 _One year experience as a commercial vehicle inspector for a state, provincial or federal government.

Signature of Mechanic/Inspector

I, \_\_\_\_\_\_, hereby certify that \_\_\_\_\_\_has met the requirements for a qualified inspector to perform the annual vehicle inspection in compliance with the regulations of the U.S. Department of Transportation for qualified inspectors contained in 49 CFR Section 396.19.

Dated this \_\_\_\_\_day of \_\_\_\_\_, 20\_\_\_\_\_.

Signature of Owner/Supervisor

# Brake Inspector Qualification Certification

I, \_\_\_\_\_\_, hereby certify that I am knowledgeable and understand the requirements for performing the brake service or inspection task and I can identify the defective components in compliance with the regulations of the U.S. Department of Transportation for brake service or inspection tasks contained in 49 CFR Part 396 Appendix G. I hereby agree to comply with all such regulations governing the annual brake service and inspection tasks.

A qualified inspector must meet one or more of the following requirements. Please check those applicable.

	_Has successfully completed an apprenticeship program sponsored by a State, Canadian
	province, Federal Agency or a labor union.
	_Has successfully completed a training program approved by a state, federal agency.
	_Has a certificate from a State or Canadian province qualifying me to perform the assigned
	brake service or inspection task.
	_Has brake related training or experience or a combination totaling at least one year.
Such train	ing may consist of:
	_Participation in a training program sponsored by a brake or vehicle manufacturer or similar com

- mercial training program designed to train students in brake maintenance or inspection similar to the assigned brake service or inspection tasks.
- Experience performing brake maintenance or inspection similar to the assigned brake service or inspection task in a motor carrier maintenance program.
- Experience performing brake maintenance or inspection similar to the assigned brake service or inspection task at a commercial garage, fleet leasing company or similar facility.
  - \_\_\_\_\_Has passed the air brake knowledge and skills test for a Commercial Driver's License.

Signature of Brake Inspector

I,\_\_\_\_\_\_, hereby certify that\_\_\_\_\_\_ has met the requirements for a qualified inspector to perform the brake service or inspection task in compliance with the regulations of the U.S. Department of Transportation for qualified inspectors contained in 49 CFR Section 396.25

Dated this \_\_\_\_\_\_ day of \_\_\_\_\_\_, 20\_\_\_\_.

Signature of Owner/Supervisor