



**GUARDRAIL, END TERMINALS, ONE-STRAND ACCESS
RESTRAINT CABLE AND THREE-STRAND GUARD CABLE MATERIAL
FIELD SECTION 1040 TABLE 1
LIST OF QUALIFIED GUARDRAIL FABRICATORS
BRAND REGISTRATION AND GUARANTEE ON FILE**

BUFFALO SPECIALITY PRODUCTS, INC. – BUFFALO, NEW YORK. Brand Registration relates to guard rail beams marked in the following manner:

BSP Identification Code M-180 Class Type

The markings will appear on each beam element on the center corrugation of the traffic face, and will consist of 1/4 in. [6 mm] high letters embossed into the metal forming the rail element. Identification Code is a 2 letter marking code, which refers to a specific heat number lot on file with the Buffalo Specialty Products, Inc. The Date and Shift of galvanizing will be in yellow waterproof ink on the back of the rail in the valley. This document also relates to back-up plates, end sections, buffer ends, end shoes, and hardware. Markings for these items will be on durable tags to each bundle (or on labels affixed to at least one section in each bundle). Bolts and nuts for Types 1, 2, and 3 beams are certified as manufactured to comply with the requirements of ASTM A 307 and galvanized to comply with the requirements of AASHTO M 232. Bolts and nuts for Type 4 beams will be corrosion resistant steel and conform to the requirements of ASTM A 307.

CENTRAL FABRICATORS, INC. – KOSCIUSKI, MISSISSIPPI. Brand Registration relates to guard rail beams marked in the following manner: (9/04/01)

(Brand) CF M-180, Heat Number, Coating Lot, Class-Type

The markings will appear in the approximate center on each beam element on the center hump on the back side. The markings will consist of 5/16" high letters embossed into the metal forming the rail element. Heat number is 6 to 10 digits, alpha-numeric. Coating Lot is week (one or two digits) and Year as two digits. This document also relates to back-up plates, end sections, buffer ends, end shoes, and hardware. Markings for these items will be on durable tags to each bundle (or on labels affixed to at least one section in each bundle). Bolts, nuts, and washers are certified as manufactured to comply with the requirements of ASTM A 307 and galvanized to comply with the requirements of ASTM A 153.



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CONTECH CONSTRUCTION PRODUCTS, INC. – MIDDLETOWN, OHIO. Brand Registration relates to guardrail beams marked in the following manner:

CONTECH Flex-Beam Identification Code M-180 Class Type (W-BEAM SHAPE)

C Flex-Beam Identification Code M-180 Class Type (THRIE BEAM SHAPE)

The markings will appear on each beam element on the center corrugation and on the side opposite the traffic face. The markings will consist of 1/4 in. [6 mm] high letters embossed into metal forming the rail element. Identification Code will appear on the beams as a heat number and stock card number. This document also relates to back-up plates, end sections, buffer ends, and end shoes. Markings for these items will be on durable tags attached to each bundle (or on labels affixed to at least one section in each bundle). All splice bolts and post bolts furnished in conjunction with guardrail beam are certified as manufactured to comply with the requirements of ASTM A 307 and galvanized to comply with the requirements of ASTM A 153.

GREGORY HIGHWAY PRODUCTS, INC. – CANTON, OHIO. Brand Registration relates to guardrail beams marked in the following manner:

GH M-180, Class-Type, Heat Number, Coating Lot

The markings will appear every 2' 0" [600 mm] on each beam element on the center corrugation. The markings will consist of 1/2" [12 mm] high letters embossed into the metal forming the rail element. This document also relates to back-up plates, end sections, buffer ends and end shoes. Markings for these items will be on durable tags attached to each bundle (or on labels affixed to at least one section in each bundle). All bolts and nuts furnished in conjunction with guardrail beam are certified as manufactured to comply with the requirements of ASTM A307 and galvanized to comply with the requirements of ASTM A 153. Washers will be galvanized to meet ASTM A 153.

HIGHWAY SAFETY CORP. – GLASTONBURY, CONNECTICUT. All panels manufactured by Highway Safety Corp at Glastonbury, CT and Marion, OH facilities have the following markings:

HS HT:
M180 XXXXX

The marking can be found in the valley along the center corrugation on the back side of the panel/beam. This marking signifies that the panel meets all specifications listed in AASHTO M180 Class A or B, Type 1 or 2 as indicated and was from the steel melted in the Heat listed. Posts, block-outs, terminal sections, backup plates, rub rails and hardware are certified to meet specifications of AASHTO M180 and will be galvanized to meet AASHTO M111.



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R. G. STEEL CORP. – PULASKI, PENNSYLVANIA. Brand Registration relates to guardrail beam marked in the following manner. (02/18).

## ##	RG	####	M180	X#
Number & Coating Lot	Manufacturer Brand Name	Heat Code	AASHTO Specification	Class & Type

Rail is embossed with identification markings in accordance with AASHTO M180. Identification markings are located in the valley, on the traffic face of the rail and are repeated throughout the length of the rail.

SPIG INDUSTRY, LLC – ABINGDON, VIRGINIA. Brand Registration relates to guardrail beams marked in the following manner. (11/10)


SPIG M-180, Class, Type, Coating Lot, Mfg Identification, Heat Number


The markings will appear every 2' 7 ¾" on each beam element in the center corrugation of the traffic face. The markings will consist of 1" high letters and numbers embossed into the metal forming the rail element. Coating Lot is the two-digit week and two-digit year which is traceable to the galvanizing date. Heat Number and Mfg Identification are 6 to 10 alpha-numeric digits which are traceable to the mill source of the steel. This document also relates to back-up plates, end sections, buffer ends and end shoes. Markings for these items will be on durable tags attached to each bundle (or on labels affixed to at least one section in each bundle). All bolts and nuts furnished in conjunction with guardrail beam are certified as manufactured to comply with the requirements of ASTM A307 and galvanized to comply with the requirements of ASTM A153. Washers will be galvanized to meet ASTM A153.




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VALTIR, LLC – DALLAS, TEXAS. Registration relates specifically to standard and T-31 guardrail beams marked in the following manner. Markings for internal use in addition to those shown below may appear on the rail. The plant names shown to the left of the Logo are for information only, these names will not appear in the marking. (W-BEAM, THRIE-BEAM)

Fort Worth, TX: US  M180, Class & Type, Heat Code (F), Lot Identification

Lima, OH: US  M180, Class & Type, Heat Code (L), Lot Identification

Orangeburg, SC: US  M180, Class & Type, Heat Code (O), Lot Identification

The markings will appear on each beam element, on the center corrugation of the rail element for W-beam rail, and on the top corrugation for thrie-beam rail. The Heat Code is the Plant, the mill week, and the year (i.e., L11812, where L1 is the Lima, OH plant, 18 is the week of the year, and 12 is the year). Longitudinal location along the rail and frontside/backside location will vary depending on plant. Brand Registration also applies to end sections, back-up plates, and guardrail accessories. Bolts, nuts, and washers are certified to meet or exceed specification requirements of AASHTO M 180.

