

MISSOURI HIGHWAYS and TRANSPORTATION COMMISSION

JEFFERSON CITY, MISSOURI

SUPPLEMENTAL PLANS TO JULY 201J MISSOURI STANDARD PLANS FOR HIGHWAY CONSTRUCTION

EFFECTIVE January 1, 2020

MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION

MISSOURI STANDARD PLANS FOR HIGHWAY CONSTRUCTION TABLE OF CONTENTS

STANDARD NO.	DRAWING TITLE	NO. OF SHEETS	EFFECTIVE DATE
203.00E	EXCAVATION AND EMBANKMENT - TYPICAL DETAILS	1	08/01/1998
203.02F	UNDERGRADING - TYPICAL DETAILS	2	01/01/2004
203.10D	TABULATED EARTHWORK AND SECTION DATA	1	02/01/2009
203.20G	SUPERELEVATION, SPIRALS AND WIDENING (UNDIVIDED HIGHWAY)	4	07/01/2017
203.21K	SUPERELEVATION, SPIRALS AND WIDENING (DIVIDED HIGHWAY)	3	07/01/2017
203.22	SUPERELEVATION, SPIRALS AND WIDENING	2	07/01/2017
203.35A	MAILBOX TURNOUTS	1	08/01/1981
203.40G	TYPICAL DETAILS ON AND OFF RAMPS	2	10/01/2007
203,41F	TYPICAL DETAILS ON AND OFF RAMPS (ROADWAY WITH 6:1 FORESLOPE)	2	01/01/1995
203.50N	TYPICAL MEDIAN OPENINGS (DIVIDED HIGHWAYS)	2	04/01/2016
203.61A	DRIVEWAY - TYPE I	1	07/01/2004
203.62D	DRIVEWAY - TYPE II	2	04/01/2017
203.63B	DRIVEWAY - TYPE III	2	04/01/2017
203.64D	DRIVEWAY - TYPE IV	2	04/01/2017
203.65A	DRIVEWAY - TYPE V	1	10/01/1998
204.00D	EMBANKMENT CONTROL - MEASURING DEVICES	1	04/01/1983
204.30	PORE PRESSURE MEASUREMENT DEVICES	1	03/01/1996
401.00B	TYPE A2 AND A3 SHOULDERS, SAFETY EDGE SM	3	04/01/2018
413.20	SCRUB SEAL BROOM CONFIGURATION	1	07/01/2004
502.05P	CONCRETE PAVEMENT AND BASE APPURTENANCES FOR 15 FT. JOINT SPACING *	4	01/01/2020
502.10K	DOWEL SUPPORTING UNITS	2	06/01/2010
504.00J	CONCRETE APPROACH PAVEMENT	3	07/01/2015
602.00D	RIGHT-OF-WAY AND DRAIN MARKERS	2	01/01/2003
604.05D	PIPE CULVERT HEADWALLS - TYPE S	2	08/01/2006
604.10E	PIPE CULVERT HEADWALL - ENERGY DISSIPATOR FOR 18" CONCRETE PIPE	1	07/01/2001
604.11E	PIPE CULVERT HEADWALL - ENERGY DISSIPATOR FOR 24" CONCRETE PIPE	1	07/01/2001
604.12E	PIPE CULVERT HEADWALL - ENERGY DISSIPATOR FOR 30" CONCRETE PIPE	1	07/01/2001
604.13E	PIPE CULVERT HEADWALL - ENERGY DISSIPATOR FOR 36" CONCRETE PIPE	1	07/01/2001
604.14E	PIPE CULVERT HEADWALL — ENERGY DISSIPATOR FOR 42" CONCRETE PIPE	1	07/01/2001
604.15E	PIPE CULVERT HEADWALL - ENERGY DISSIPATOR FOR 48" CONCRETE PIPE	1	07/01/2001
604.29C	DROP INLET - TYPE X	2	04/01/2018
604.30G	CONCRETE MANHOLES	2	02/01/2009
604.40F	PIPE COLLARS	2	10/01/2000
604.70	SLOTTED DRAIN	2	03/01/1994
605.10I	PAVEMENT UNDERDRAINAGE	4	06/01/2013
606.00AY	GUARDRAIL *	7	01/01/2020
606.01F	MEDIAN PIER PROTECTION	9	08/01/2012
606.22U	BRIDGE ANCHOR SECTION - SAFETY BARRIER CURB ON BRIDGE	6	07/01/2016
606.23J	BRIDGE ANCHOR SECTION (THRIE BEAM RAIL ON BRIDGE)	5	07/01/2016
606.30K	GUARDRAIL - TERMINAL ANCHOR ENDS	7	04/01/2017
606.31B	CRASHWORTHY END TERMINALS - TYPE A - GRADING LIMITS *	1	10/01/2019
606.40D	ONE-STRAND ACCESS RESTRAINT CABLE	2	07/01/2004
606.41L	THREE-STRAND GUARD CABLE	7	04/01/2019
606.50D	MIDWEST GUARDRAIL SYSTEM (MGS)	8	01/01/2019
606.51	MIDWEST GUARDRAIL SYSTEM (MGS) - MEDIAN PIER PROTECTION	2	04/01/2018

STANDARD NO.	DRAWING TITLE	NO. OF SHEETS	EFFECTIVE DATE
606.60B	MIDWEST GUARDRAIL SYSTEM (MGS) - VERTICAL BARRIER TRNSITIONS	6	04/01/2018
606.70B	MIDWEST GUARDRAIL SYSTEM (MGS) - THRIE BEAM RAIL ON BRIDGE	5	04/01/2018
606.80C	MIDWEST GUARDRAIL SYSTEM (MGS) - TERMINAL ANCHOR ENDS	7	07/01/2017
606.81B	MASH - CRASHWORTHY END TERMINALS - TYPE A - GRADING LIMITS *	1	10/01/2019
607.10V	CHAIN-LINK FENCE	1	02/01/2007
607.11H	CHAIN-LINK FENCE FOR RETAINING WALLS	1	06/01/2009
607.20G	WOVEN WIRE FENCE	2	07/01/2016
608.00H	PAVED APPROACHES	2	10/01/2009
608.10P	CONCRETE SIDEWALK	1	04/01/2015
608.20E	CONCRETE STAIRS	2	04/01/2015
608.30A	CONCRETE MEDIAN STRIP	1	02/01/2011
608.40	HANDRAILING	4	04/01/2015
608.50	CURB RAMPS	4	04/01/2015
609.00P	CONCRETE CURB, CURB AND GUTTER AND GUTTER	2	08/01/2008
609.15D	PAVED DITCHES	1	07/01/2016
609.40S	DRAIN BASIN, SHOULDER PAVING AND FILL SLOPES AT BRIDGE ENDS	3	01/01/2017
609.60C	ROCK DITCH LINER	1	03/01/1993
609.70C	ROCK LINING FOR CULVERT OUTLET	1	10/01/1981
611.60R	CONCRETE SLOPE PROTECTION	1	07/01/2015
612.20E	SAND FILLED IMPACT ATTENUATORS	1	10/01/2018
613.00T	PAVEMENT REPAIR *	4	01/01/2020
614.10T	GRATES AND BEARING PLATES	1	12/01/2005
614.11C	CURVED VANE GRATE AND FRAME	1	06/01/2010
614.30E	MANHOLE FRAMES AND COVERS	2	03/01/1996
616.10AV	TEMPORARY TRAFFIC CONTROL DEVICES	9	07/01/2019
617.10L	PERMANENT CONCRETE TRAFFIC BARRIER	11	01/01/2019
617.20D	TEMPORARY CONCRETE TRAFFIC BARRIER	8	10/01/2018
619.10J	PAVEMENT EDGE TREATMENT	1	10/01/2017
620.00L	PAVEMENT MARKING	5	10/01/2016
620.10G	TEMPORARY PAVEMENT MARKING	5	07/01/2017
625.00	HOLE PATTERN FOR PAVEMENT SLAB STABILIZATION	1	10/01/1998
626.00H	RUMBLE STRIPS	2	04/01/2009
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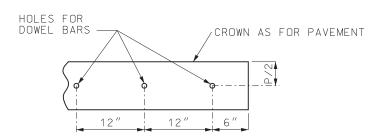
EFFECTIVE: 01/01/2020

MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION

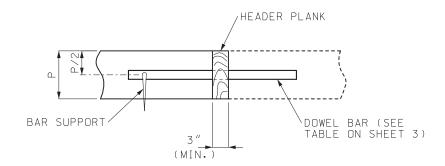
MISSOURI STANDARD PLANS FOR HIGHWAY CONSTRUCTION TABLE OF CONTENTS

STANDARD NO.	DRAWING TITLE	NO. OF SHEETS	EFFECTIVE DATE
703.10J	CONCRETE SINGLE BOX CULVERT - STRAIGHT WINGS (SQUARED)	3	07/01/2015
703.11J	CONCRETE SINGLE BOX CULVERT - FLARED WINGS (SQUARED)	3	07/01/2015
703.12J	CONCRETE SINGLE BOX CULVERT - STRAIGHT WINGS (LEFT ADVANCE)	3	07/01/2015
703.13J	CONCRETE SINGLE BOX CULVERT - FLARED WINGS (LEFT ADVANCE)	3	07/01/2015
703.14J	CONCRETE SINGLE BOX CULVERT - STRAIGHT WINGS (RIGHT ADVANCE)	3	07/01/2015
703.15E	CONCRETE SINGLE BOX CULVERT - FLARED WINGS (RIGHT ADVANCE)	3	07/01/2015
703.16	CONCRETE SINGLE BOX CULVERT - CUT SECTION	1	04/01/2011
703.17	CONCRETE SINGLE BOX CULVERT - MEMBER SIZES AND REINFORCEMENT	14	04/01/2011
703.37C	CONCRETE BOX CULVERT - EXTERIOR WING REINFORCEMENT	2	04/01/2011
703.38A	CONCRETE BOX CULVERT - CUTTING DETAILS	2	10/01/2009
703.40H	CONCRETE DOUBLE BOX CULVERT - STRAIGHT WINGS (SQUARED)	3	10/01/2011
703.41H	CONCRETE DOUBLE BOX CULVERT - FLARED WINGS (SQUARED)	3	10/01/2011
703.42H	CONCRETE DOUBLE BOX CULVERT - STRAIGHT WINGS (LEFT ADVANCE)	3	10/01/2011
703.43H	CONCRETE DOUBLE BOX CULVERT - FLARED WINGS (LEFT ADVANCE)	3	10/01/2011
703.44H	CONCRETE DOUBLE BOX CULVERT - STRAIGHT WINGS (RIGHT ADVANCE)	3	10/01/2011
703.45C	CONCRETE DOUBLE BOX CULVERT - FLARED WINGS (RIGHT ADVANCE)	3	10/01/2011
703.46	CONCRETE BOX CULVERT - CUT SECTION	1	10/01/2011
703.47	CONCRETE BOX CULVERT - MEMBER SIZES AND REINFORCEMENT	27	10/01/2011
703.60E	CONCRETE BOX STRUCTURE - PIPE INLET	1	07/01/2001
703.80H	CONCRETE TRIPLE BOX CULVERT - STRAIGHT WINGS (SQUARED)	3	12/01/2011
703.81H	CONCRETE TRIPLE BOX CULVERT - FLARED WINGS (SQUARED)	3	12/01/2011
703.82H	CONCRETE TRIPLE BOX CULVERT - STRAIGHT WINGS (LEFT ADVANCE)	3	12/01/2011
703.83H	CONCRETE TRIPLE BOX CULVERT - FLARED WINGS (LEFT ADVANCE)	3	12/01/2011
703.84H	CONCRETE TRIPLE BOX CULVERT - STRAIGHT WINGS (RIGHT ADVANCE)	3	12/01/2011
703.85C	CONCRETE TRIPLE BOX CULVERT - FLARED WINGS (RIGHT ADVANCE)	3	12/01/2011
703.86	CONCRETE TRIPLE BOX CULVERT - CUT SECTION	1	12/01/2011
703.87	CONCRETE TRIPLE BOX CULVERT - MEMBER SIZES AND REINFORCEMENT	27	12/01/2011
706.35H	BAR SUPPORTS FOR CONCRETE REINFORCEMENT	1	07/01/2004
712.40L	STEEL DAMS AT EXPANSION DEVICES	* 1	10/01/2019
725.00C	CORRUGATED METAL PIPE INSTALLATION METHODS	5	04/01/2011
725.31C	METAL CURTAIN WALL AND METAL INLETS	1	07/01/2004
726.30J	RIGID CULVERT INSTALLATION METHODS	2	04/01/2015
730.00E	THERMOPLASTIC PIPE INSTALLATION METHODS	1	04/01/2015
731.00U	PRECAST MANHOLES	2	07/01/2016
731.10S	PRECAST DROP INLET	8	07/01/2016
732.00S	FLARED END SECTION	3	04/01/2016
732.05C	BEVELED PIPE END TREATMENT	2	07/01/2004
732.10H	SAFETY SLOPE END SECTION	3	06/01/2013
733.00	PRECAST CONCRETE BOX CULVERT TIES	1	04/01/2018
806.10J	TEMPORARY EROSION CONTROL MEASURES	6	04/01/2019
808.00	TYPICAL PLANTING ILLUSTRATIONS	3	07/01/2004
901.00AB	HIGHWAY LIGHTING - POLES, FOUNDATIONS & APPURTENANCES FOR 30' M.H.	4	04/01/2018
901.01AJ	HIGHWAY LIGHTING - POLES, FOUNDATIONS & APPURTENANCES FOR 45' M.H.	6	04/01/2018
901.02B	HIGHWAY LIGHTING - CABLE, CONDUIT AND TRENCHING	1	04/01/2002

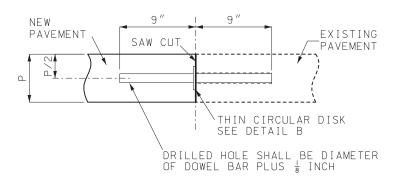
STANDARD NO.	DRAWING TITLE		NO. OF SHEETS	EFFECTIVI DATE
901.30F	HIGHWAY LIGHTING - BASE MOUNTED CONTROL STATION		2	04/01/2005
901.80D	HIGHWAY LIGHTING - POWER SUPPLY ASSEMBLY - SECONDARY SERVICE		2	04/01/2002
901.85B	HIGHWAY LIGHTING SYMBOLS		1	04/01/2018
902.00P	TRAFFIC SIGNALS		2	04/01/2018
902.10Q	TRAFFIC SIGNALS - CONTROLLERS CONDUIT LOCATION		1	04/01/2005
902.15K	TRAFFIC SIGNALS - POWER SUPPLY ASSEMBLY		3	07/01/2004
902.20G	TRAFFIC SIGNALS - CONCRETE PULL BOXES		3	04/01/2019
902.21C	TRAFFIC SIGNALS - TELEPHONE INTERCONNECT		1	03/01/199
902.30P	TRAFFIC SIGNALS - POST BASES		2	10/01/201
902.40R	TRAFFIC SIGNALS - TUBULAR STEEL POSTS		3	04/01/2018
902.50M	TRAFFIC SIGNALS - INDUCTION LOOP DETECTORS	*	2	01/01/2020
902.70P	TRAFFIC SIGNALS - RIGID SPAN WIRE DETAILS		2	04/01/201
902.80L	TRAFFIC SIGNALS - TRAFFIC SIGNAL SYMBOLS		1	07/01/201
903.01J	STANDARD ARROW DETAILS		2	10/01/201
903.02AP	HIGHWAY SIGNING	*	8	10/01/201
903.03BM	POST INSTALLATIONS AND SIGN MOUNTING DETAILS	*	16	01/01/202
903.04F	HIGHWAY SIGNING - WEIGH STATION		1	02/01/201
903.05J	HIGHWAY SIGNING - TUBULAR SUPPORT STEEL - TYPE S, ONE TUBE		2	10/01/201
903.06J	HIGHWAY SIGNING - TUBULAR SUPPORT STEEL - TYPE S, TWO TUBE		2	10/01/201
903.07J	HIGHWAY SIGNING - TUBULAR SUPPORT STEEL - TYPE C		2	10/01/201
903.08H	HIGHWAY SIGNING - TUBULAR SUPPORT STEEL - TYPE B		2	10/01/201
903.10BC	OVERHEAD SIGN TRUSSES - ALUMINUM		6	10/01/201
903.12Z	OVERHEAD SIGN TRUSSES - BUTTERFLY AND CANTILEVER STRUCTURAL STEEL		7	10/01/201
903.60AB	OVERHEAD SIGN TRUSSES - STRUCTURAL STEEL		5	10/01/201



PART ELEVATION OF HEADER PLANK



HEADER SECTION



SAWED SECTION

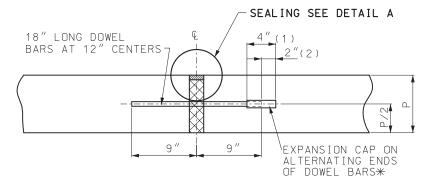
THE HEADER BOARD SHALL BE SUFFICIENTLY RIGID TO PREVENT DISTORTION FROM THE TYPICAL SECTION AND MAINTAIN A STRAIGHT LINE FROM PAVEMENT EDGE TO

THE CONSTRUCTION JOINT MAY BE SAWED FULL DEPTH, HOLES FOR DOWEL BARS SHALL BE DRILLED AFTER THE CONCRETE HAS SUFFICIENT SET TO PREVENT DAMAGE, DOWEL BARS SHALL BE BONDED INTO THE HOLES.

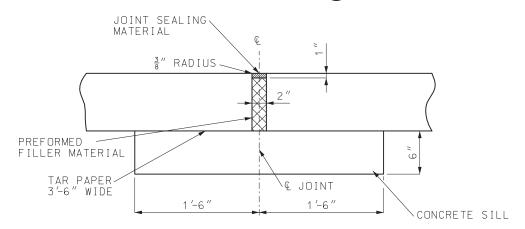
BONDING FOR DOWEL BARS SHALL BE EPOXY OR POLYESTER BONDING AGENTS AS SPECIFIED IN SECTION

THE PORTION OF THE DOWEL OUTSIDE THE HOLE SHALL BE COATED WITH AN APPROVED LUBRICANT.

CONSTRUCTION JOINT (C)

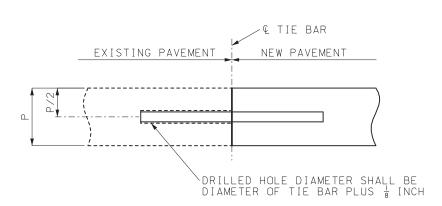


EXPANSION JOINTS (E)



SILL SHALL EXTEND 18" BEYOND EACH EDGE OF THE PAVEMENT AND SHALL BE CONSTRUCTED OF CONCRETE REGARDLESS OF ADJACENT BASE MATERIAL.

ALTERNATE EXPANSION JOINTS (E) (CONTRACTOR MAY SELECT EITHER EXPANSION JOINT (E)



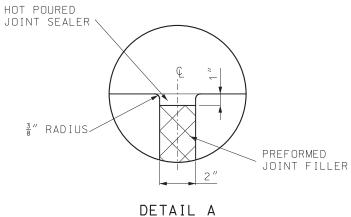
TIE BARS SHALL BE EPOXY COATED, DEFORMED REINFORCING BARS MEETING THE REQUIREMENTS OF SECTIONS 710 AND 1057.

BONDING FOR TIE BARS SHALL BE EPOXY OR POLYESTER BONDING AGENTS AS SPECIFIED IN SECTION 1039.

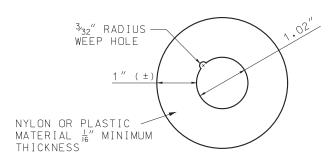
TIE BAR SIZE AND LENGTH SHALL BE BASED ON THE THICKNESS OF THE THINNER PAVEMENT OR SHOULDER TO BE TIED TOGETHER.

LONGITUDINAL CONSTRUCTION JOINT (EXISTING PAVEMENT)

- (1) LENGTH OF CAP
- (2) GAP BETWEEN END OF CAP AND DOWEL.
- * FOR EXPANSION JOINTS FORMED USING A CONSTRUCTION HEADER, THE EXPANSION CAPS SHALL BE INSTALLED ON THE EXPOSED END OF EACH BAR ONCE THE HEADER HAS BEEN REMOVED AND THE JOINT FILLER MATERIAL HAS BEEN INSTALLED.



SEALING



DETAIL B THIN CIRCULAR DISK



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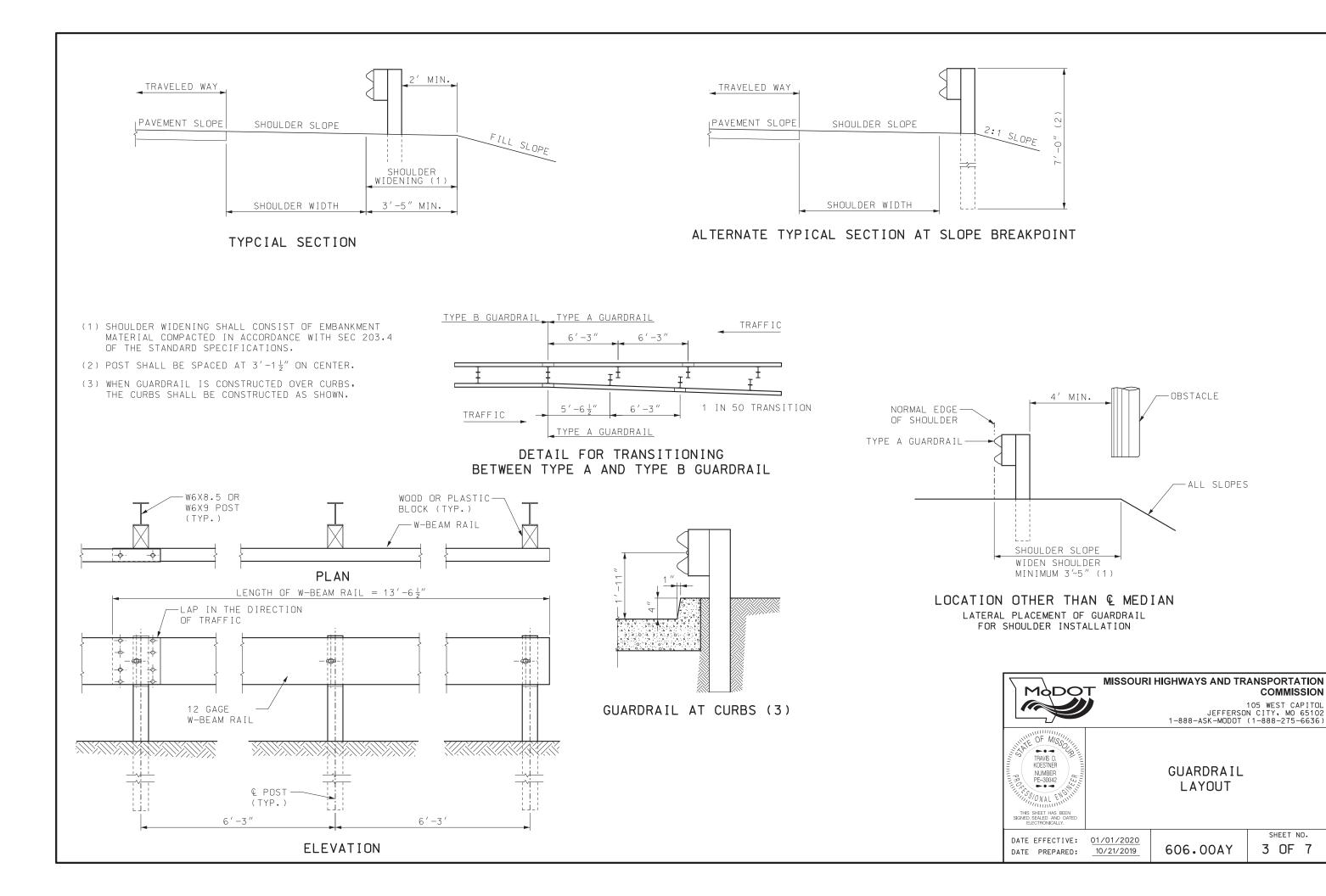
CONCRETE PAVEMENT AND BASE APPURTENANCES FOR 15' JOINT SPACING

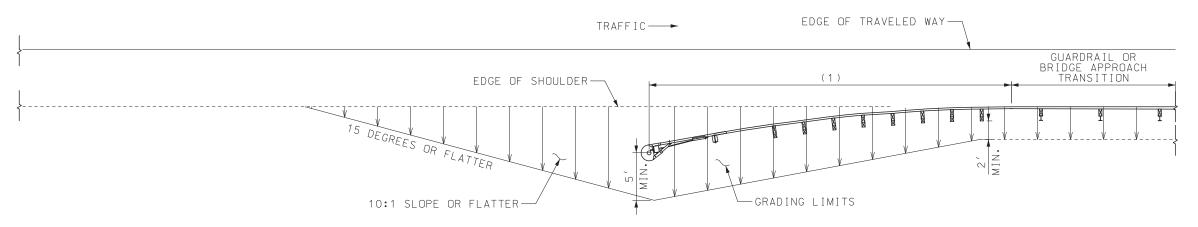
DATE EFFECTIVE: 01/01/2020 DATE PREPARED:

10/17/2019

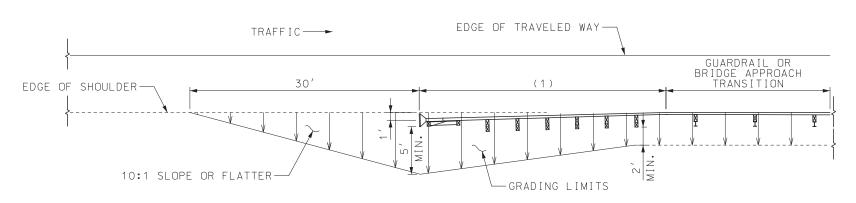
502.05P

SHEET NO.

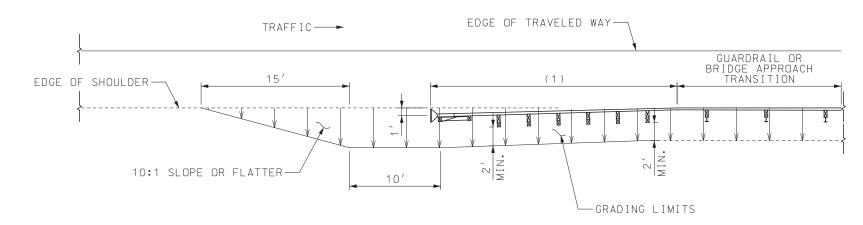




GRADING LIMITS FOR FLARED CRASHWORTHY END TERMINALS



STANDARD GRADING LIMITS FOR CRASHWORTHY END TERMINALS



ALTERNATE GRADING LIMITS FOR CRASHWORTHY END TERMINALS

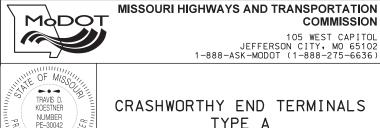
(1) APPROVED CRASHWORTHY END TERMINAL

GENERAL NOTES:

STANDARD GRADING LIMITS SHALL BE USED WHEN CONSTRUCTING A NEW ROADBED. ALTERNATE GRADING LIMITS ARE ALLOWABLE ON EXISTING ROADBEDS EXCEPT WHEN STANDARD GRADING IS INDICATED ON THE PLANS.

THE CONTRACTOR SHALL PROVIDE THE ENGINEER WITH APPROVED SHOP DRAWINGS OF THE APPROVED CRASH-WORTHY END TERMINAL.

END ANCHORS SHALL BE INSTALLED ON ENDS OF GUARDRAIL RUNS WHERE CRASHWORTHY END TERMINALS ARE NOT REQUIRED

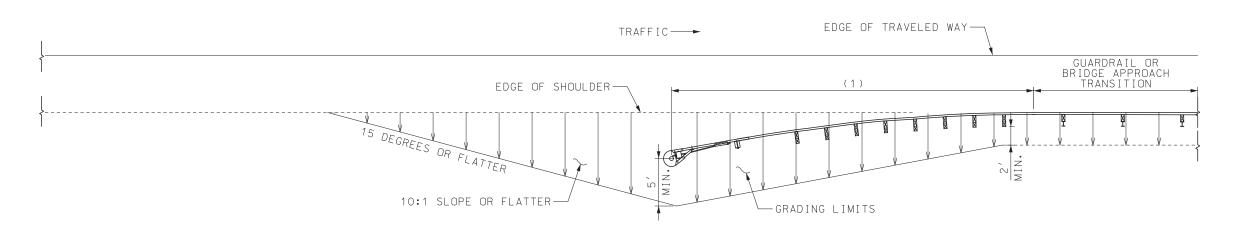


NUMBER PE-30042 TYPE A GRADING LIMITS 1,55/ONAL ENGIN

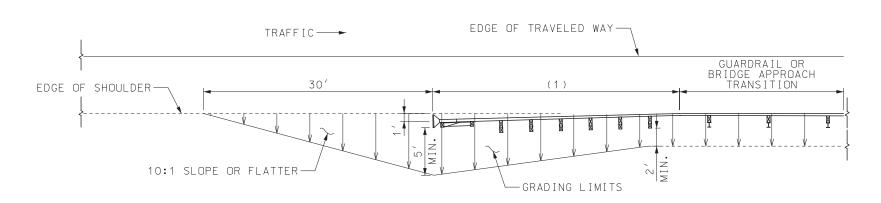
DATE EFFECTIVE: 10/01/2019 DATE PREPARED: 7/18/2019

606.31B

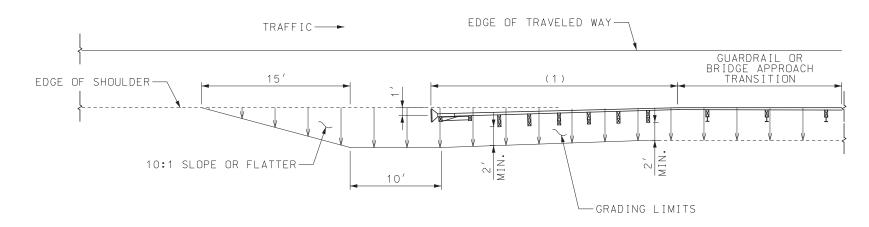
SHEET NO. 1 OF 1



GRADING LIMITS FOR FLARED CRASHWORTHY END TERMINALS



STANDARD GRADING LIMITS FOR CRASHWORTHY END TERMINALS



ALTERNATE GRADING LIMITS FOR CRASHWORTHY END TERMINALS

GENERAL NOTES:

STANDARD GRADING LIMITS SHALL BE USED WHEN CONSTRUCTING A NEW ROADBED. ALTERNATE GRADING LIMITS ARE ALLOWABLE ON EXISTING ROADBEDS EXCEPT WHEN STANDARD GRADING IS INDICATED ON THE PLANS.

THE CONTRACTOR SHALL PROVIDE THE ENGINEER WITH APPROVED SHOP DRAWINGS OF THE MASH APPROVED CRASHWORTHY END TERMINAL.

END ANCHORS SHALL BE INSTALLED ON ENDS OF GUARDRAIL RUNS WHERE CRASHWORTHY END TERMINALS ARE NOT REQUIRED



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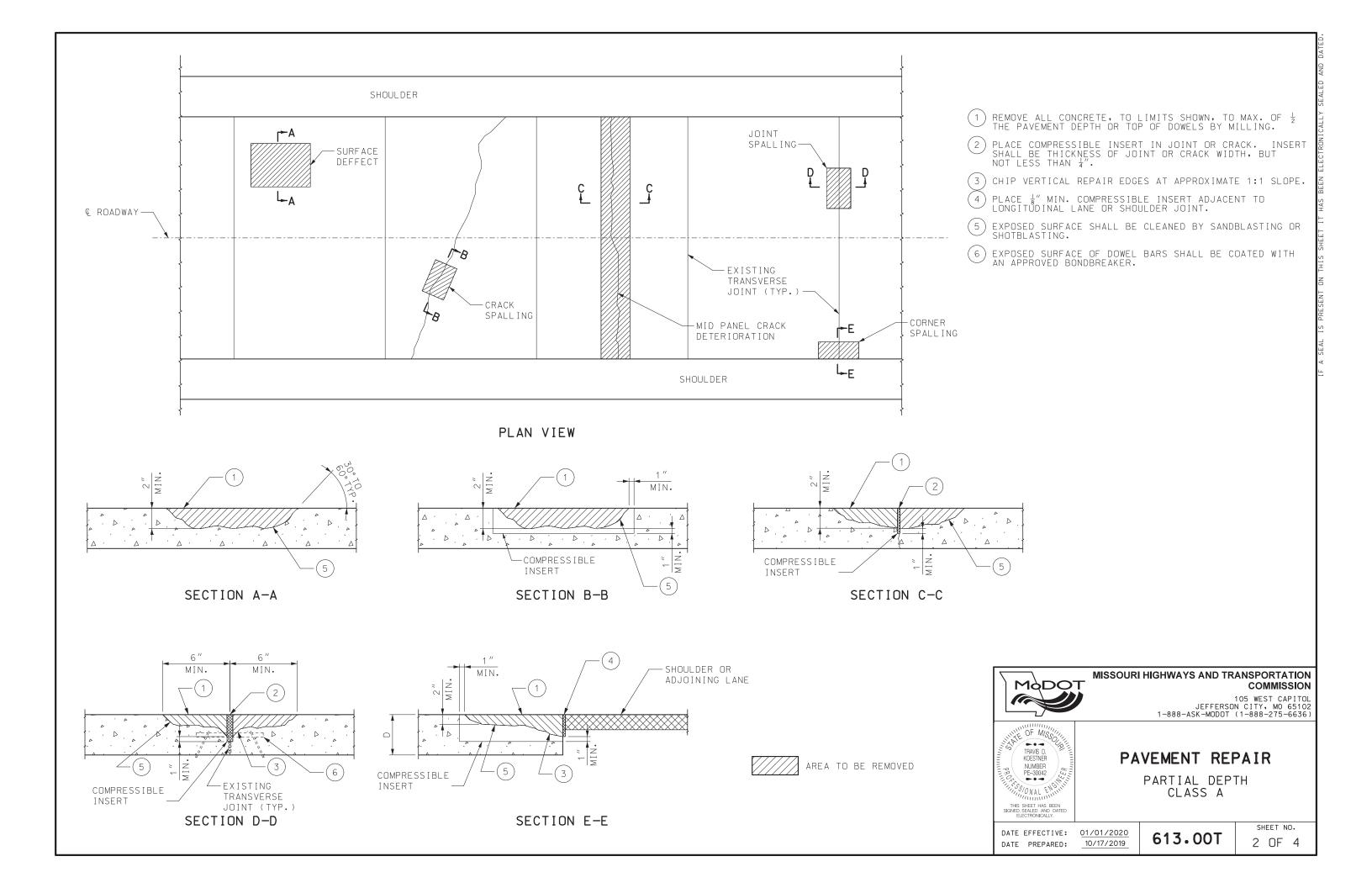


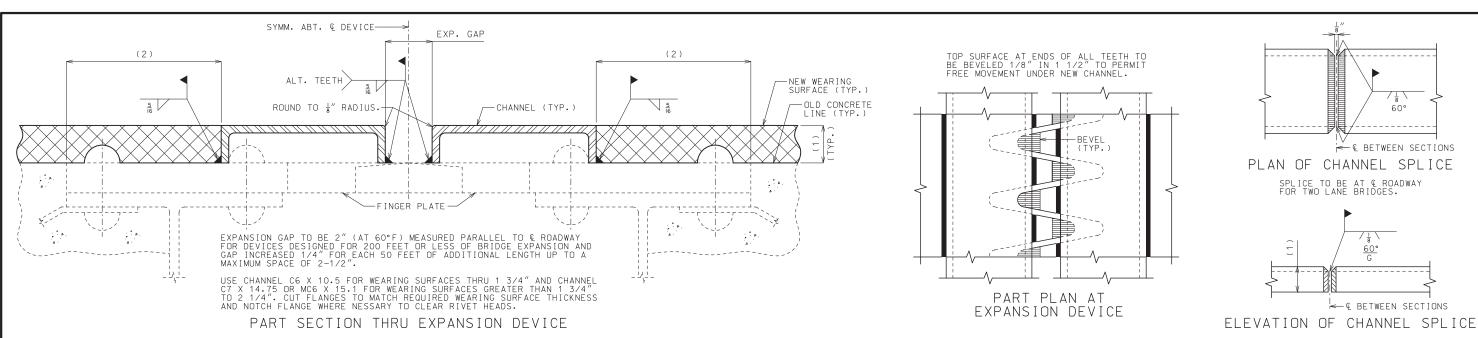
MASH CRASHWORTHY END TERMINALS TYPE A GRADING LIMITS

DATE EFFECTIVE: 10/01/2019 DATE PREPARED: 7/18/2019

606.81B

SHEET NO. 1 OF 1



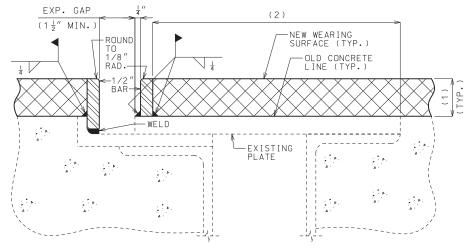


TYPE A - FINGER TYPE EXPANSION DEVICES

(1) WEARING SURFACE THICKNESS

(2) WHEN THIS DIMENSION EXCEEDS 3"
AND A CONCRETE WEARING SURFACE
IS USED, TACK WELD A ONE INCH
BAR CHAIR TO THE PLATE OR ANGLE
FOR EACH 3" OF PLATE OR ANGLE TO

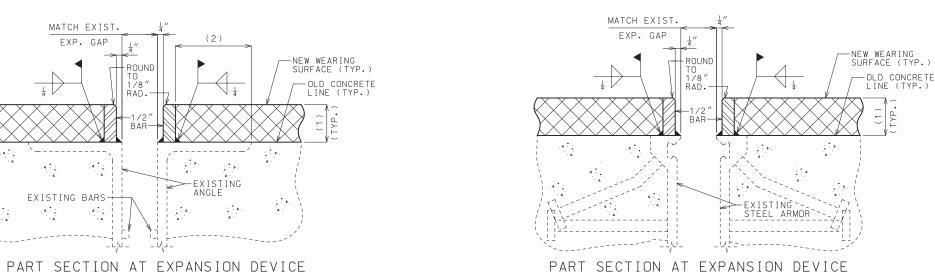
BE COVERED BY WEARING SURFACE.



PART SECTION AT EXPANSION DEVICE

TYPE B - PLATE TYPE EXPANSION DEVICES

TYPE C - ANGLE TYPE EXPANSION DEVICES



TYPE D - STRIP SEAL TYPE EXPANSION DEVICES

GENERAL NOTES:

OUTLINE OF OLD WORK IS INDICATED BY LIGHT DASHED LINES. HEAVY LINES INDICATE NEW WORK.

THE EXISTING EXPANSION DEVICE PLATES SHALL BE CHECKED FOR LOOSENESS AND SECURED BEFORE THE NEW BAR DAM IS INSTALLED.

STRUCTURAL STEEL SHALL BE IN ACCORDANCE WITH ASTM A70

QUALIFICATION OF WELDING OPERATORS WILL BE REQUIRED.

E7016 OR E7018 ELECTRODES SHALL BE USED.

THE STEEL DAMS SHALL EXTEND FULL ROADWAY WIDTH BETWEEN CURBS, BUT SHALL BE INSTALLED IN SECTIONS OF SUCH LENGTHS TO PERMIT AT LEAST ONE WAY TRAFFIC AT ALL TIMES. BEFORE TRAFFIC IS PERMITTED TO CROSS OVER SECTIONS OF DAMS IN PLACE, SUFFICIENT WEARING SUFFACE SHALL BE PLACED ON ROADWAY SLAB ADJACENT TO BOTH SIDES OF EXPANSION DEVICE TO PREVENT ANY DAMAGE TO EITHER THE STEEL DAMS OR TIRES OF VEHICLES.

STEEL DAMS SHALL BE FABRICATED AND INSTALLED TO THE CROWN AND GRADE OF THE ROADWAY.

STEEL CHANNELS OR BARS ON BOTH SIDES OF EXPANSION JOINT, FOR FULL WIDTH OF ROADWAY, WILL BE CONSIDERED COMPLETELY COVERED BY THE CONTRACT UNIT PRICE FOR STEEL BAR DAM.

PAINT INSIDE SURFACE OF CHANNEL 5.0 MILS THICKNESS OF INORGANIC ZINC PRIMER.

SHOP DRAWINGS WILL NOT BE REQUIRED FOR STEEL BAR DAMS.



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STEEL DAMS

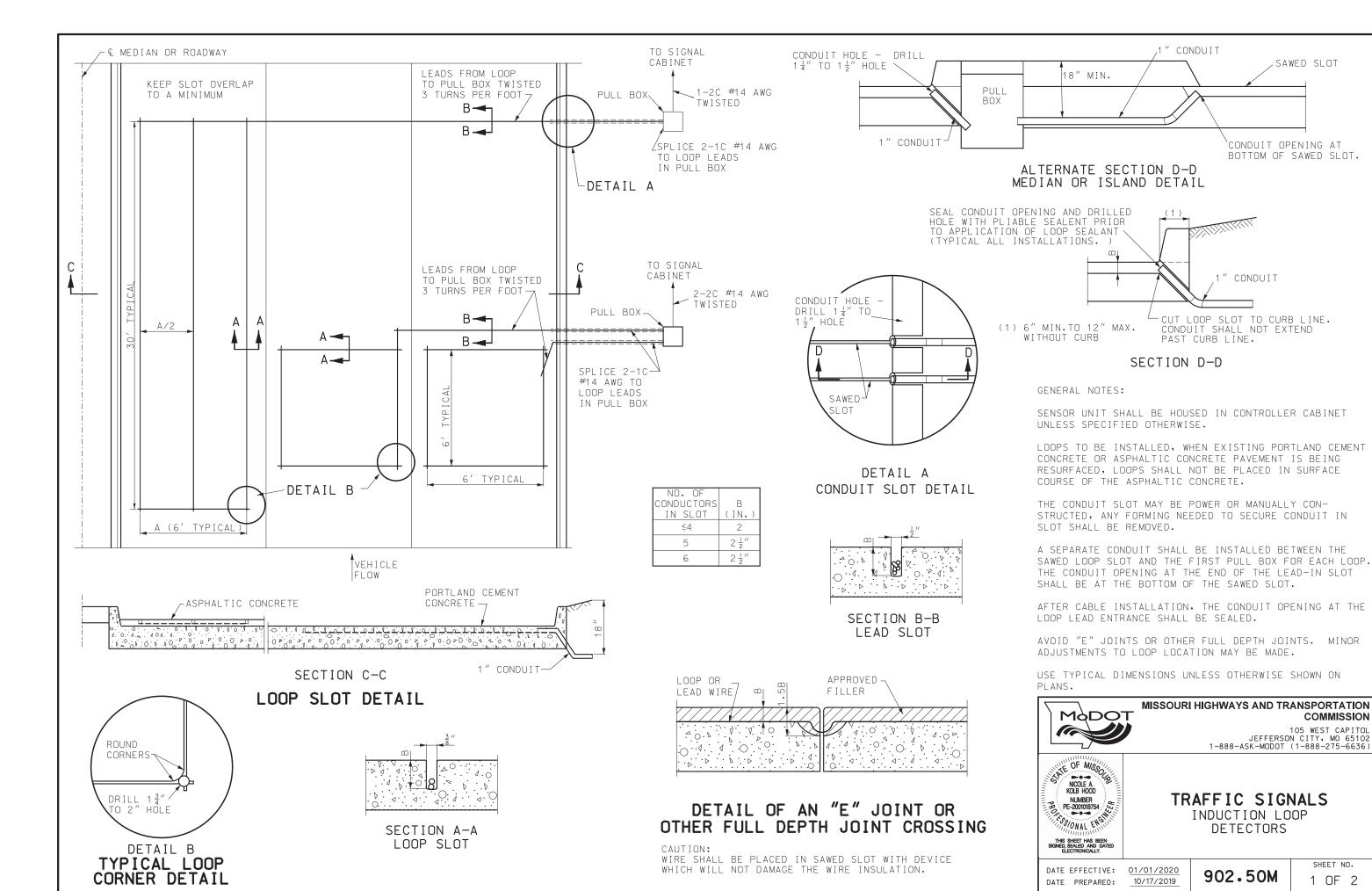
AT EXPANSION DEVICES FOR RESURFACING BRIDGE FLOORS

DATE EFFECTIVE: DATE PREPARED:

10/01/2019

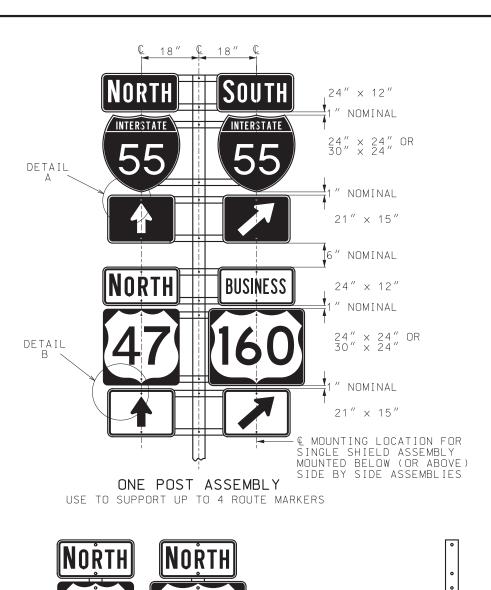
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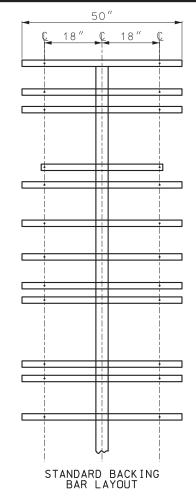
SHEET NO. 1 OF 1

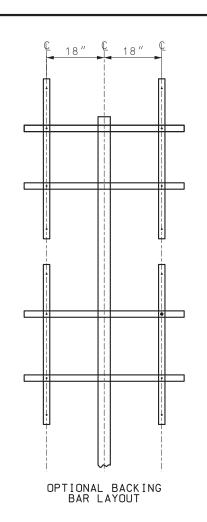


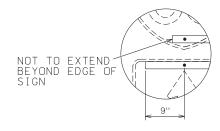
COMMISSION

SHEET NO.

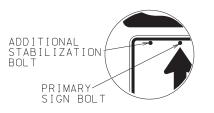








DETAIL A SEE GENERAL NOTES



DETAIL B SEE GENERAL NOTES

GENERAL NOTES:

ALL BACKING BARS SHALL BE 2"x $\frac{3}{8}$ " STEEL, GALVANIZED AFTER PUNCHING. WEIGHT = 2.55 LBS. PER FOOT. HOLES IN BARS SHALL BE $\frac{3}{8}$ " AND SHALL BE PUNCHED AS SHOWN ON THIS DRAWING.

DETAIL A - THE END OF THE HORIZONTAL BACKING BARS SHALL EXTEND MAXIMUM OF 9 INCHES PAST THE SIGN BOLT, BUT SHALL NOT EXTEND PAST THE EDGE OF THE SIGN.

DETAIL B - FOR SIGNS INSTALLED ON TWO PARALLEL HORIZONTAL BACKING BARS, ONE ADDITIONAL BOLT SHALL BE ADDED TO THE LEFT SIGN TO KEEP ASSEMBLY SQUARE.

WHEN USING OPTIONAL BACKING BAR LAYOUT, VERTICAL BARS SHALL BE MOUNTED BEHIND HORIZONTAL BARS.

BACKING BARS SHALL MEET MISSOURI STANDARD PLANS OR APPROVED PRODUCTS LIST.

BACKING BARS PAID FOR AS STRUCTURAL STEEL, PER POUND.

ALL SIGNS TO BE INSTALLED ALONG VERTICAL CENTERLINES.

FOR POST AND FOOTING DATA AND DETAILS OF SHIELDS AND PLAQUES, SEE OTHER DRAWINGS.

NOMINAL VERTICAL SPACING INDICATED BETWEEN SIGNS TO BE ACHIEVED BY USING THE CLOSEST AVAILABLE HOLES WHEN USING PSST.



MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION

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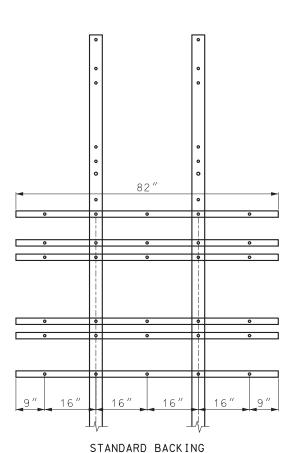
HIGHWAY SIGNING

BACKING BARS SHEET SIGN MOUNTING ROUTE SHIELD AND MARKER ASSEMBLIES

DATE PREPARED:

7/18/2019

SHEET NO.



BAR LAYOUT

TWO POST ASSEMBLY NOTE:

OPTIONAL BACKING BAR LAYOUT MAY BE USED WITH TWO POST ASSEMBLY.

FOR 6 ROUTE SHIELD ASSEMBLY ADDITIONAL BACKING BARS ARE REQUIRED.

POST SELECTION

SINGLE POST ASSEMBLIES SHALL USE A 4" PIPE POST OR A $2\frac{1}{2}$ " PSST POST.

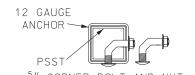
TWO POST ASSEMBLIES SHALL USE TWO 4" PIPE POSTS OR TWO $2\frac{1}{2}$ " PSST POST WITH $2\frac{1}{4}$ " PSST INSERTS AND BREAKAWAYS. (SEE ŠTANDARD PLAN 903.03)

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TWO POST ASSEMBLY USE TO SUPPORT 5 OR 6 ROUTE MARKERS

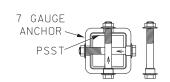
DATE EFFECTIVE: 10/01/2019

903.02AP



를" CORNER BOLT AND NUT ANCHOR BOLT DETAIL FOR 2" PSST

MINIMUM 1 CORNER BOLT REQUIRED

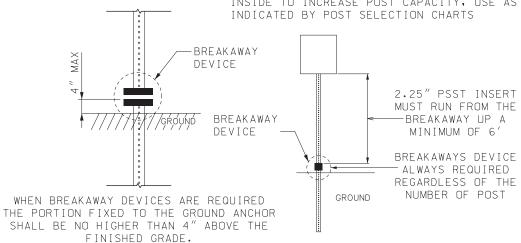


를" × 3.5" SHOULDER BOLT AND NUT ANCHOR BOLT DETAIL FOR 2.5" AND 2"+ 2.5" PSST 2 SHOULDER BOLTS REQUIRED INSTALLED PERPENDICULAR TO EACH OTHER

ANCHOR BOLT DETAIL

THE ANCHOR SHOULD BE A MAXIMUM OF

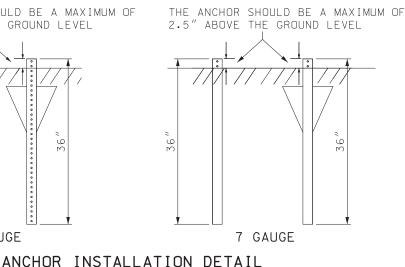
2.5'' + 2.25'' POST COMPRISED OF A $2\frac{1}{2}''$ PSST POST WITH A 2.25" PIECE OF PSST INSERTED INSIDE TO INCREASE POST CAPACITY, USE AS INDICATED BY POST SELECTION CHARTS

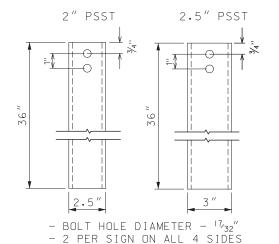


BREAKAWAY DETAILS 2.5" + 2.25" POST DETAIL

2.5" ABOVE THE GROUND LEVEL

12 GAUGE





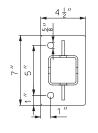
7 GAUGE ANCHOR FABRICATION DETAIL

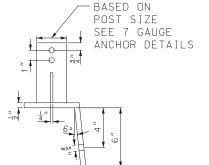
ANCHOR TUBE SHALL BE 7 GUAGE

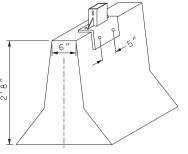
1/2" X 4 1/2"GALVANIZED MECHANICAL FASTENERS SHALL BE USED TO ATTACH ANCHOR TO BARRIER WALL

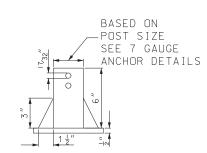
SHOULDER BOLTS SHALL BE USED TO ATTACH PSST POST TO ANCHOR (SEE STANDARD PLAN 903.03)

ANCHOR SHALL BE HOT DIPPED GALVANIZED AFTER FABRICATION PER SECTION 1080









BARRIER WALL MOUNTING DETAIL

POST AND ANCHOR DATA TABLE						
POST		ANCHOR NORMAL OR OMNI-DIRECTIONAL		BREAKAWAY NEEDED		
				NUMBER OF POSTS		
GUAGE	SIZE	GUAGE	SIZE	1	2	3
12	2"×2"	12	2.25" X 2.25" X 36" OD	NO	NO	YES
		7 *	2.5" X 2.5" X 36" OD	NO	NO	YES
12	2.5"x2.5"	7 *	3" X 3" X 36" OD	NO	YES	YES
12	(2.5"x2.5")+(2.25"X2.25")	7 *	3" X 3" X 36" OD	YES	YES	YES

* TO BE USED WITH CONCRETE FOOTINGS OR IS AN OPTION IN ROCK SOIL CONDITIONS

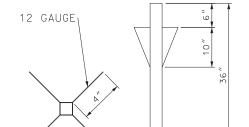
NOTES:

FOR GENERAL NOTES, SEE SHEET 1 OF 16.

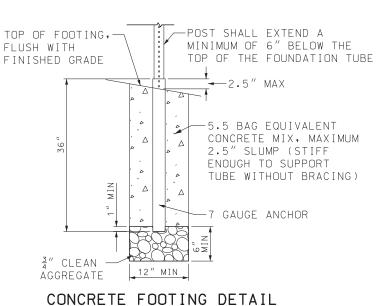
FOR MOUNTING HEIGHT AND OFFSET DETAILS, SEE SHEET 10 OF 16.

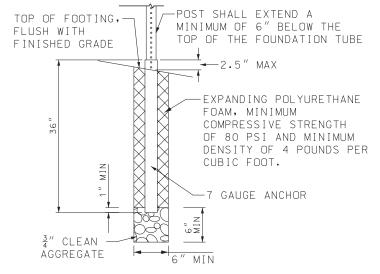
ALL BREAKAWAY DEVICES USED ON AN INSTALLATION SHALL BE CERTIFIED NCHRP 350 COMPLIANT.

48" FOOTINGS MAY BE USED WITH 12 GAUGE OR 7 GAUGE ANCHORS.



OMNI-DIRECTIONAL ANCHOR DETAIL FOR BOTH 12 AND 7 GAUGE





EXPANDING FOAM FOOTING DETAIL

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POST INSTALLATION DETAILS PERFORATED SQUARE STEEL TUBE (PSST)

DATE EFFECTIVE: 01/01/2020 DATE PREPARED:

10/17/2019

903.03BM

SHEET NO.