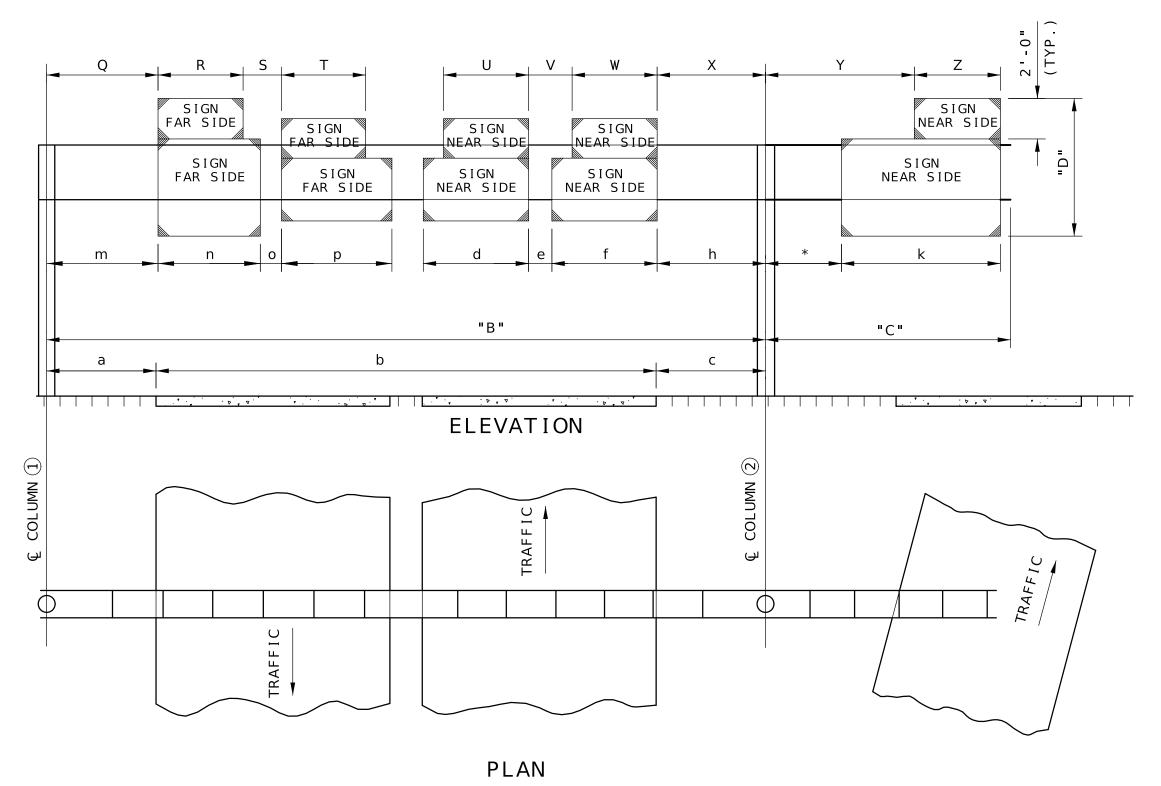


TYPE 'B' SIGN BRIDGE



DIMENSIONS

NOTE: ABOVE MINIMUMS ARE RECOMMENDED DIMENSIONS.

	SIGN BRIDGE DIMENSIONS																													
SIGN NO.		TRUSS DESCRIPTION ROADWAY SIGN SPACING								COLUMN DATA																				
	STATION		"B"	"C"	CHORD		DESCRIPTION			"D"		NE				IEAR SIDE				FAR SIDE					COLUMN 1		COLUMN 2		CONCRETE	
	NUMBER	Туре			ALUM.	STEEL	a	b	С		d	Ht.	е	f	Ht.	h	k	Ht.	I	m	n	Ht.	0	р	Ht.	Н	TYPE	Н	TYPE	FOOTINGS (CU. YD.)
																													,	
																-														

								SIGN	I BR	I DGE	DIME	ENSI	ONS										
			TRUSS DESCRIPTION						Υ			SIGN SPACING											
SIGN	STATION		"B"		СН	CHORD		DESCRIPTION			NEAR SIDE						FAR SIDE						
NO.	NUMBER	Туре		"C"	ALUM.	STEEL	а	b	С		U	V	W	Х	Y	Z	Q	R	S	Т			

OVERHEAD SIGN TRUSSES
STRUCTURAL STEEL OR ALUMINUM

DATA SHEET (SEE STANDARD 903.10 OR 903.60)

GENERAL NOTES

DESIGN SPECIFICATIONS: AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS - 1985 AND LATEST INTERIM.

BASIC ASSUMPTIONS: WIND VELOCITY = 70 mph, WIND PRESSURE ON SIGN AREA = 27 psf, ICE LOAD = 3 psf.

STRUCTURAL ALUMINUM STRESS = 10,000 psi.

STRUCTURAL CARBON STEEL (ASTM A709 GRADE 36) fs = 20,000 psi.

REINFORCING STEEL (GRADE 40) fs= 20,000 psi.

CLASS B CONCRETE fc = 1,200 psi.

ALLOWABLE SOIL PRESSURE = 2,750 psf.

ALLOWABLE UNIT STRESSES DUE TO WIND LOAD OR WIND LOAD IN COMBINATION WITH OTHER FORCES ARE INCREASED 40%.

MINIMUM CLEARANCE: VERTICAL ROADWAY CLEARANCE = 17~6".

MINIMUM CLEARANCE TO REINFORCING SHALL BE 2", UNLESS OTHERWISE SHOWN.

TRUSS SHALL BE ALL WELDED CONSTRUCTION. ALL WELDING TO BE CONTINUOUS UNLESS OTHERWISE SHOWN.

QUALIFICATION OF WELDING OPERATORS WILL BE REQUIRED.

STRUCTURAL STEEL WELDING AND WELDER QUALIFICATION SHALL BE PERFORMED IN ACCORDANCE WITH THE A.W.S. D1.2 BRIDGE WELDING CODE AS AMENDED BY THE MISSOURI HIGHWAY AND TRANSPORTATION COMMISSION STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS ON STRUCTURAL STEEL CONSTRUCTION.

* MINIMUM = 6'-0" WHEN ALUMINUM IS USED.

ALUMINUM WELDING AND WELDER QUALIFICATION SHALL BE PERFORMED IN ACCORDANCE WITH THE CURRENT EDITION OF A.W.S. D1.2 STRUCTURAL WELDING CODE - ALUMINUM, EXCEPT AS AMENDED BY SECTION 903 OF THE MISSOURI HIGHWAY AND TRANSPORTATION COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

ALL ALUMINUM FILLET WELDS SHALL BE $\frac{3}{16}$ " UNLESS OTHERWISE SHOWN

COATING: ALL COLUMNS SHALL BE GALVANIZED AS PER AASHTO M 111. ALL STRUCTURAL STEEL (EXCEPT THE COLUMNS) SHALL BE CLEANED AND COATED WITH SYSTEM G IN ACCORDANCE WITH STANDARD SPECIFICATIONS, SECTIONS 712.12 AND 903.3.4. COLOR OF THE FINISHED COAT SHALL BE GRAY.

PAYMENT FOR GALVANIZING, CLEANING AND COATING SHALL BE INCLUDED IN THE CONTRACT UNIT PRICE PER SIGN TRUSS. ALL THE STRUCTURAL STEEL MAY BE GALVANIZED IN LIEU OF COATING PORTIONS OF THE STEEL MAY BE GALVANIZED WITH THE APPROVAL OF THE ENGINEER.

PERMITS MUST BE OBTAINED FOR ALL TRUCK LOADS OVER LEGAL LENGTH.

DATE PREPARED 12/5/2022 DISTRICT SHEET NO COUNTY JOB NO. CONTRACT ID. PROJECT NO. BRIDGE NO.

AISSOURI HIGHWAYS AND TRANSPORTAT
COMMISSION

105 WEST CAP
JEFFERSON CITY, MO 63
1-888-ASK-MODOT (1-888-275-6)