







GENERAL NOTES:

Expansion joint system shall be fabricated in one section, except for stage construction and when the length is over 50 feet. A complete joint penetration groove welded splice shall be required. Welds shall be ground flush to provide a smooth surface. The expansion joint system shall be fabricated and installed to the crown and grade of the roadway.

Plan dimensions are based on installation at 60°F. The expansion gap and other dimension shall be increased or decreased ____ for each 10° fall or rise in temperature at installation.

Structural steel for the expansion joint system shall be ASTM A709 Grade 36. Anchors for the expansion joint system shall be in accordance with Sec 1037. Silicone Expansion Joint Sealant Systems shall be in accordance with Sec 717.

Structural steel for the expansion joint system shall be coated with a minimum of two coats of inorganic zinc primer (5 mils minimum) or galvanized in accordance with ASTM A123. Anchors need not be protected from overspray.

Concrete shall be forced under armor angle and around anchors. Proper consolidation of the concrete shall be achieved by localized internal vibration.

Longitudinal reinforcing steel shall be placed so that ends shall not be more than 11 from vertical leg of angle at the expansion joint system.

STANDARD DRAWING GUIDANCE (do not show on plans):`

For slab thickness < 8 1/2", check shear connector stud length for clearance to flange or diaphragm and adjust length as necessary. See Structural Project Manager.

- ① Installation gap temperature adjustment normal to the joint.
- ② Piece angle length to first slotted hole.

2" at 60°F

3½"

Silicone Sealant

Backer Rod

Drill 3/4" Ø concrete vent holes at abt. 12" cts. on roadway face of angle (Typ.)

Minimum thickness of angle shall be 1/2".



Piece Angle 6 x 3 1/2 x 3/8

Piece Angle 6 x 3 1/2 x 3/8

Slotted Hole

DETAIL "B"

PART CROSS SECTION THRU EXPANSION JOINT

DETAILS OF SILICONE EXPANSION JOINT SEALANT SYSTEM AT END BENT NO.

Detailed Checked

Working Point-

Angle 3 $1/2 \times 5 \times 1/2$

 $3/4" \varnothing \times 8" Long_Welded$

PART PLAN

DETAIL "A"

€ 9/16" Ø Holes for 1/2" Ø

machine bolts

Shear Connector Studs alternately spaced at about 9" cts. (Typ.) € Prestress

1/2" Ø Machine bolt at about

block. Cut machine bolt flush with angles after concrete in last pour has taken

initial set. (Typ.)

cts, with hardwood spacer

Girder

THIS MEDIA SHOULD

NOT BE CONSIDERED

A CERTIFIED

9/21/2017

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JOB NO.

CONTRACT ID.

PROJECT NO.

BRIDGE NO.

SISEJS08

MΩ

SHEET NO

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ROUTE

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BR